

# FALCON 5000

Micro Hardness Tester | Vickers, Knoop, Brinell

**AUTOMATIC / FULLY AUTOMATED**



# FALCON 5000

## The cutting edge, of the leading edge...

The FALCON 5000 Series Micro Hardness testing systems provide exceptional performance and are designed with enhancements that deliver unparalleled accuracy and reliability, improved ergonomics and an overall enhanced and pleasant experience for the operator. The IMPRESSIONS™ tester control and work flow software forms an integral component of the testing system, decreasing set up time and increasing testing efficiency. The use of programmable test patterns and specific designed software applications are developed upon the request of demanding users.

FALCON 5000 hardness testing instruments are routinely used for testing metals and plastics, in the aerospace and automotive industry, laboratories for sample evaluation, or to conduct common but versatile testing tasks.

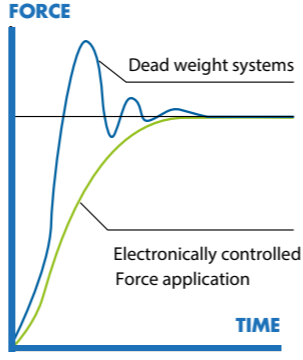


### HARDNESS SCALES

- 
**VICKERS** 10gf - 150kgf \*  
 also HVD (HVT)
- 
**KNOOP** 10gf - 5kgf \*
- 
**BRINELL** 1kgf - 250kgf \*  
 also HBD (HBT)

\* All scales

### TECHNOLOGY OF TODAY



Load cell, closed loop, force feedback system

### A FORCE RANGE, THAT SETS NEW STANDARDS!

10gf	50gf	<b>FALCON 5001</b>	250kgf	3000kgf
10gf	200gf	<b>FALCON 5002</b>	250kgf	3000kgf
10gf	50gf	<b>FALCON 5003</b>	62.5kgf	3000kgf

= Extended range available starting from 10gf

## HIGHLIGHTS

- 1 Multi Load Cell, Closed Loop force application system, error <0,25%
- 2 Descending test head, with fixed work piece position
- 3 8-position turret with standard built-in laser positioning system
- 4 2 indenter positions, 4 LWD objectives installed (included)
- 5 18 Mega pixels, 4K+, full color, integrated camera system
- 6 Quick change anvil post
- 7 CNC motorized XY-stages, variable stage dimensions and travel ways
- 8 Full XY-stage overview camera, optical zoom system, with variable field of view
- 9 TTL power LED, Dual source power LED bank, stage illumination
- 10 Z-axis with ball bearing spindle
- 11 Integrated high performance system controller, i7 processor, 120GB mSSD storage
- 12 Industrial 15" touch screen, option for second screen 15" to 55" or projector
- 13 Top-class replaceable body parts, shock proof ABS covers

## The game has changed...

### 1 8 POSITION PRECISION TURRET & LASER POSITIONING

The 8 position turret is supplied as a standard feature on all 5000 models and allows to install indenters for Vickers, Knoop and Brinell (balls 1mm, 2.5mm, 5mm & 10mm) testing. Factory installed, the FALCON 5000 has four objectives 2.5x, 10X, 20X, 40X and a standard built-in Laser Positioning system.

### 2 STAGE OVERVIEW CAMERA (OPTIONAL)

Create magnified sample overview with the optional integrated auto focus optical & digital zoom, overview camera. The field of view of this sophisticated full color camera system does not limit you to one field of view, but gives a ZOOM range of 40 x 30 mm up to 140 x 110 mm without the need to use time-consuming scan and stitch functions.

Once the viewing area needs to be larger than the zoom range, scanning and stitching can be selected to create full stage overview. Click and go is one of the standard testing features of the overview camera. Just click randomly on designated area and push "start". All tests run automatically. The pattern video overlay function eases positioning of multiple test rows or patterns across the specimen. The pattern video overlay scales automatically with every magnification, stepless, while the zoom camera decreases or enlarges the overview.

### 3 DYNAMIC Z-AXIS CONTROL & COLLISION DETECTION

A high end ball bearing Z-axis spindle is one of the very unique functions. Z-axis displacement at an accuracy of micron's supports ultra-fast auto focus. Z-axis controls are nearly limitless; CNC as a result from a test program, by touch screen indicators, from the built in joy stick, by the scroll wheel of the mouse, by fast up and down buttons or from a scroll wheel on the front of the machine. Positioning has never been this easy. Speed control related to your own movement; (0.01 up to 20 mm/s). To avoid any collision between the work piece and the turret, the Z-axis is controlled by a flawless collision detection and Z-axis retraction system. So neither the tester nor the workpiece are exposed to any damage.

### 4 HIGH SPEED CNC MOTORIZED XY-STAGE (OPTIONAL)

Save time and improve efficiency with one of the high speed, highly accurate motorized XY-stages. Available in variable sizes from standard, to large and extra-large. Enable automated sequencing of multiple samples. The ultra-high accuracy and repeatability guarantee precise positioning of indents and allow re-evaluation of any measurement points in batch or single view. Repeatability within 3 micron.



## CONNECTIVITY, CONTROL & QUALITY ASSURANCE

The system has bi-directional in and output channels. Tester control can be conducted remotely and supports for instance, but not limited to robotic systems. Test values can be exported as single values or as string of data to be handled by 3rd party quality evaluation software.

Q-DAS certified. (Optional)

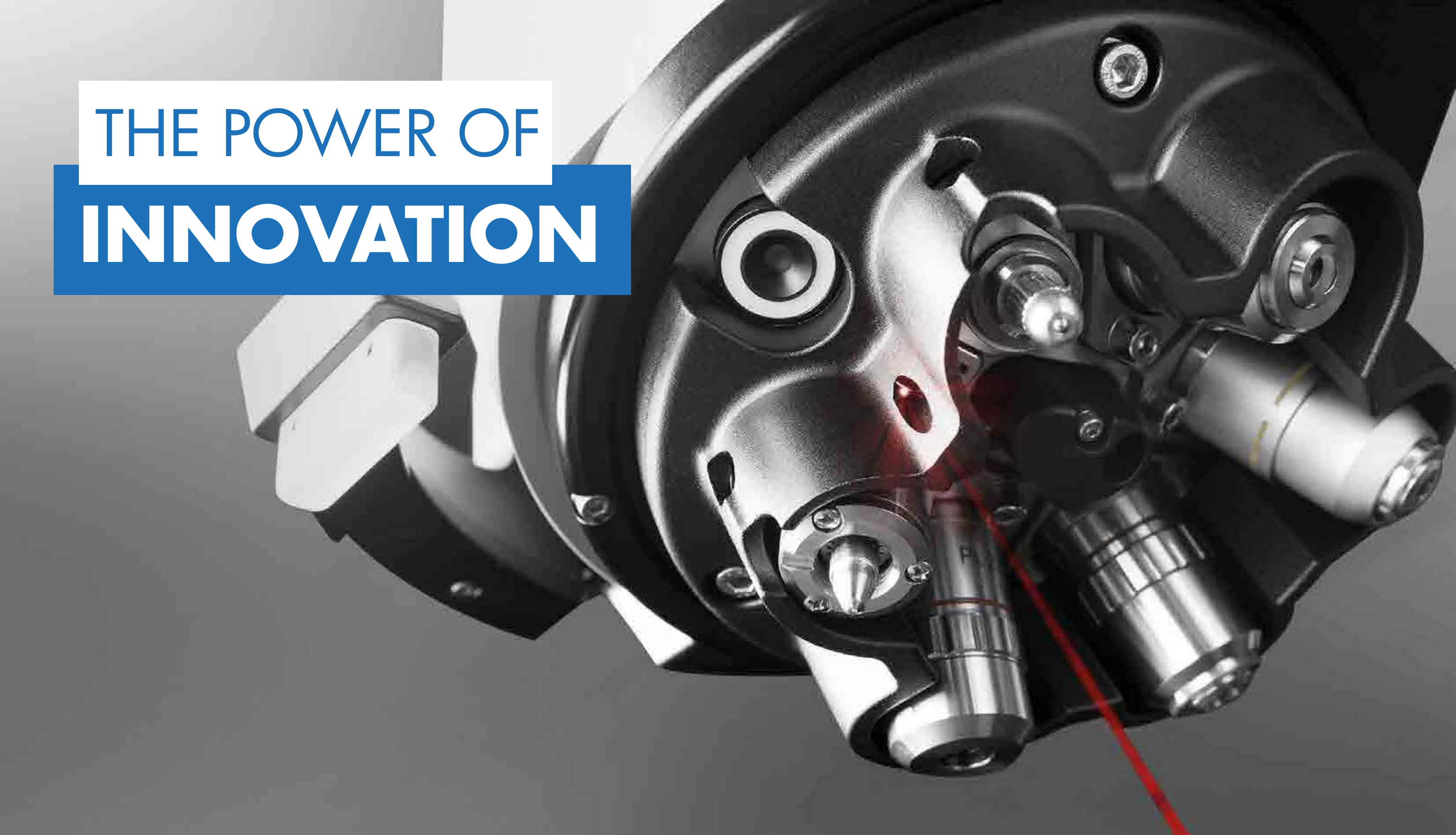
### 5 15" HD TOUCH SCREEN OPERATOR INTERFACE

All machine control and workflow process can easily be operated from the 15" industrial capacitive touch screen. At choice a second 15" or larger screen can be connected.

### 6 SHOCK RESISTANT ABS MACHINE COVERS

The tester is fitted with a high-end external shell structure. All in a unique design with high-end aluminium panels. The shock proof and damage resistant ABS machine covers can withstand the harshest environment.





# THE POWER OF **INNOVATION**

**It's not about ideas, it's about making ideas happen...**

Sophisticated and unique, 100% linear, vertical force actuator. Cutting edge technology, high speed turret with integrated multi load cell signal handling, stage overview camera at indenter position, power LED TTL illumination, positioning laser and an advanced collision detection and test head retraction system.

# TURRET TECHNOLOGY

The high speed 8 position turret or revolver is the main center of performance of the FALCON 5000 series.

Designed for test forces up to 250kgf in the FALCON 5000 configuration, this masterpiece of mechanics and optics also incorporates load cells and electronics to handle all force application and force system feedback.

It's also the home base of the high definition overview camera equipped with optical zoom system and autofocus, at indenter position. The technology of this camera provides a variable field of view of the overview, not seen in the industry before. Time consuming image stitching is therefore not required for most common samples.



## 1 POWER LED BANKS

On the side of the turret, mounted at a distance, two power LED banks provide cross surface illumination, assuring that the overview system has excellent viewing performance under all circumstances and on all materials.

## 2 4 OBJECTIVES

The four long working distance objectives mounted on the turret as a standard accessory, channel images to the built in 18 Megapixels, full color, 4k+ camera system. The result is a bright, sparkling image of your indent, the start of a successful precise automatic measurement function.

## 3 LASER POSITIONING SYSTEM

Another feature, not seen before in this class of instruments, is the standard, Class 2 laser positioning system. Position parts with great precision at the exact indent position. Provides operator comfort without limitations.



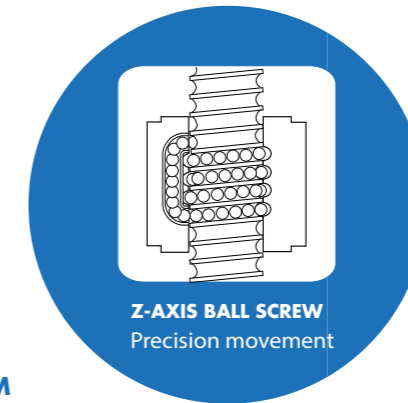
## 4 PROTECTION SYSTEM

Protecting the turret, load cells, optics and other parts, but also the workpiece against collisions caused by operator failure or program failure, the turret has a highly sensitive collision detection and retraction system. Broken indenters or damaged optics are simply history.

The system also recognizes unintended resistance that could be caused from hands or fingers and will retract the test head in any suspect situation instantly.

The turret also has a ridged protection parts for possible hits caused by positioning of the to be tested. The skirt mounted on the rotating center of the turret protects each individual turret position against accidental damage.

Vertical force actuator with position reading system



Z-AXIS BALL SCREW  
Precision movement

Servo Drive System for low force models

## MULTI LOAD CELL SYSTEM

To cover the wide range of test forces the low force models have three load cells installed. Each with its specific force range. Only in this way, high force accuracy and repeatability are always guaranteed.

## POSITION READING SYSTEM

The force actuator with a stroke of 150 mm has a linear reading system (glass scale) manufactured by HEIDENHAIN Germany. This top quality system with ABS position reading, provides a constant loop of information on the position of the test head and communicates details of the position that are used for rapid autofocus. This system enables you to conduct comprehensive depth measurement methods such as HVD (HVT) and HBD (HVT) normally not available on Micro Vickers / Vickers hardness testing machines.

## SERVO DRIVE SYSTEM

The actuator is driven by a high quality servo drive system. The system provides constant feedback on load, speed, resistance and other parameters that influence the operating process and tester integrity. At a central position in the force actuator, a ball bearing spindle translates the servo rotation to the operator desired direction or test cycle. Tester control and performance at the highest level.

The advantage of the descending test head over traditional spindle machines is the ease of handling larger parts and the fixed height of the workpiece position. Traditional spindle machines usually have a trapezoid spindle, that offers little accuracy on position, a wobbly image and a slower autofocus function.

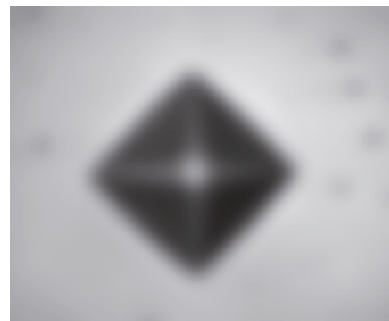
Anti Collision System



3-AXIS joystick with fine adjustment



# AUTOMATIC IMAGE EVALUATION



1

## 1 AUTO FOCUS

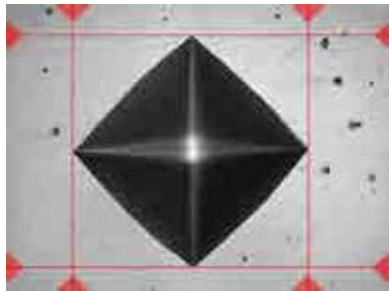
Fast & precise, observe how IMPRESSIONS™ finds focus from a large distance, as far as the travel of the Z-axis allows. Algorithms used for close distance autofocusing set new standards in AF speed.



2

## 2 AUTOMATIC MEASUREMENT

Manual positioning of filar lines is no longer required. IMPRESSIONS™ refined measurement algorithms detect indents even on very poor or scratched surfaces and measure the relevant indent dimensions according to standards. Stay in control by switching to manual measure mode and have the option of adjusting measurements by touching the screen or using the mouse. Filar lines can be colored to give the best contrast against the specimen's surface. To assure that measurements meet relevant standards on symmetry, enable the automatic indent check. All hardness values can be converted to other scales according to ISO 18265, ISO 50150, ASTM E140.



One accurate measurement is worth more than 1000 expert opinions...



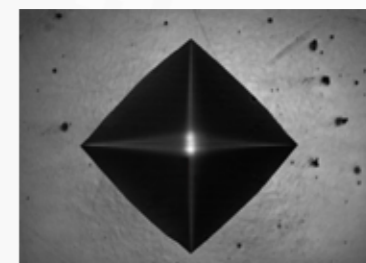
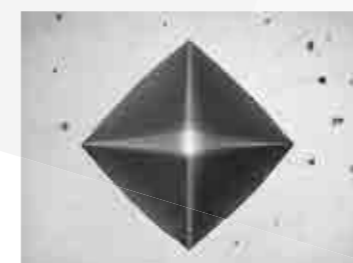
## 3 ILLUMINATION SETTINGS

IMPRESSIONS™ software automatic illumination system adapts to the correct illumination regardless of the sample surface quality, wherever on the sample, independent from material (steel, carbide, coated or ceramic). Contrast, Brightness and program, can be set automatically for each measurement or controlled manually. Sharpness can be stored with the pre-determined test.

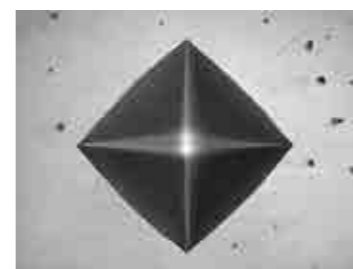
Too bright

OK

Too dark



3



4

Irregular surface

Regular surface

Poor surface

## 4 REFINED IMAGE DETECTION

Complex, refined algorithms ensure reproducible measurements on different materials and even on scratched and damaged surfaces.



## Science fiction?... No, just reality ahead of schedule

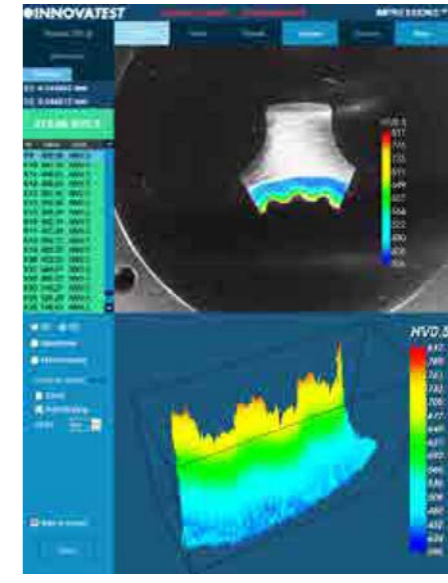
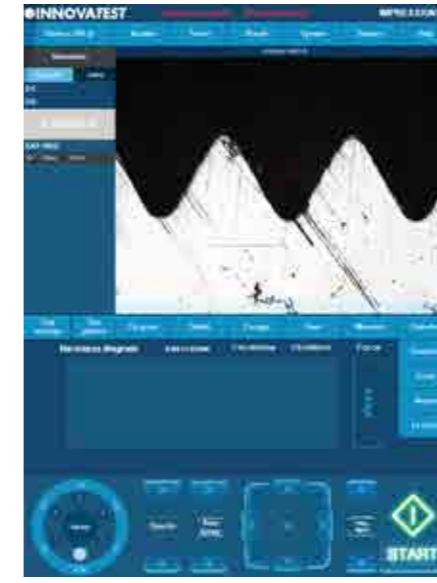
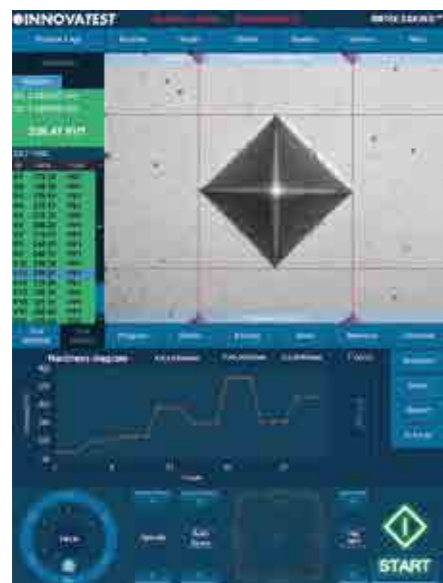
The Graphical User interface (GUI), contains Industry preferred applications, and offers easy to learn, advanced workflow control. A simple test can be set up and conducted in about 3 seconds... IMPRESSIONS™ layout & functions will match not only your particular application requirements, but also meet the needs and preferences of your operators. A user level management system maximizes their comfort and efficiency.

The unique in the industry, 15" portrait mode, capacitive touch screen, gives room to all possible applications. Dual screen: For demanding users, a second vertical 15" or 24" landscape screen can be connected. For educational purposes, schools, universities, a full HD projector (beamer) can be connected to the HDMI supported outlet. With this many options in Hardware and Software configuration, yearly updates and on demand upgrades, IMPRESSIONS™ is truly the leading software in the industry.



# FEATURED BY IMPRESSIONS v2

ADVANCED SOFTWARE APPLICATIONS





## Easy to operate, time reducing solutions...

### 1 PATTERN TESTING

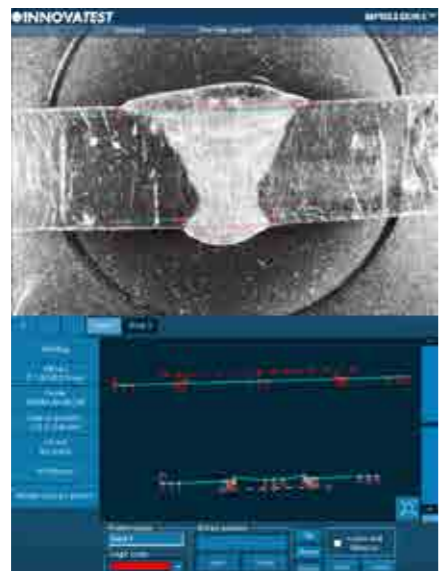
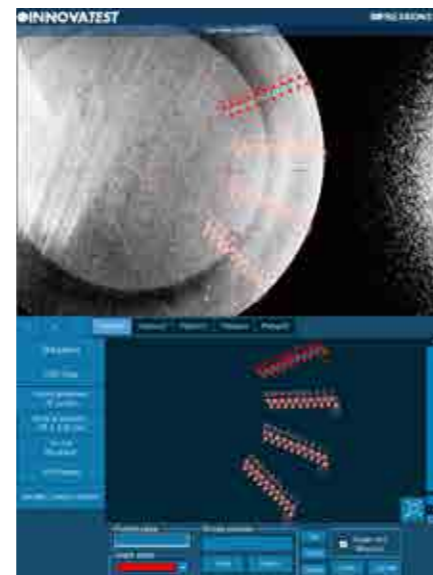
The IMPRESSIONS™ pattern editor allows the user to create any number of test patterns with a large number of variable settings. Create test patterns with great precision and freedom. Verify the settings in the preview mode. Drag & drop patterns from one test sample to another sample. Live vision technique over zoom overview camera, no image stitching required.

Combine different patterns and even different test forces in one program, and run them fully automatically. All test points can be identified individually or to customer specifications. The label is shown in the test result list and in the test results overview and in the results print out. An important function for sample analyses at the end of a test and in the future for review of previous tests.



### 2 CHD, SHD, NHD

How do you increase throughput in your lab? Make the most common testing design as easy to set up as it is to perform automatically and still adhere to the applicable standards. CHD/SHD/NHD testing can be started directly from the surface view or from the overview. Additional core points of hardness can be defined separately for NHD measurements. The distances of test points are automatically set to a minimum distance, following the standard, to assure correct testing is conducted. Time saving test mode "complete all indentations – then evaluate" and "auto-stop" to complete test series as soon as the lower hardness limit has been reached. Report Generator is enhanced with reporting features for this application.



### 3 WELD INSPECTION (ISO 9015)

This especially developed tool enables you to conduct hardness testing on welded parts or segments according to ISO standard. Setting up the pattern according to the requirements becomes "easy-to-do", due to pre-set test points in the different zones of the weld and automatic correlation between test points. The system will run a fully automatic test procedure and display and record the results accordingly. Report Generator is enhanced with reporting features for this application.

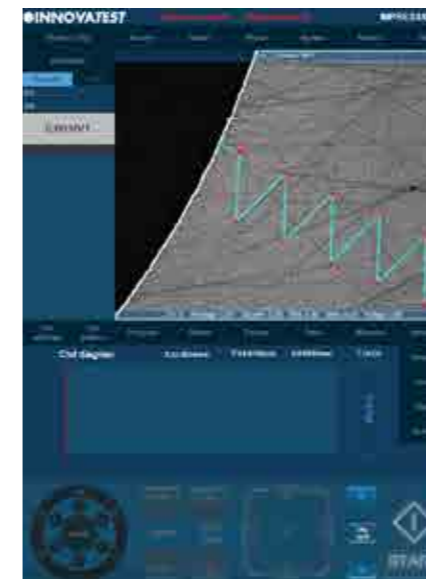
### 4 HARDNESS OF SCREW THREAD DECARBONIZED ZONE (ISO-898-1)

A specialized software tool of IMPRESSIONS™ allows you to set up and conduct fully automatic testing as per ISO 898-1 for screw thread measurement of (de)-carbonized part. Report Generator is enhanced with reporting features for this application.



### 5 EDGE DETECTION

Technology that automatically or at a mouse click recognizes the edge of your sample. This helps to determine and fix the desired starting position for CHD or other pattern testing jobs.



### 6 AUTOMATIC CONTOUR SCANNING

This application scans the entire outline (or partial) area of a sample. The function can be used with an objective by using the overview zoom camera for high speed scanning. The system scans the entire outline defined and stores all relevant data in the test program.

Subsequently, a limitless number of test points can be inserted into the scanned image, or be set at selected distances (offset), relative to the edge. This advanced feature enables the hardness testing procedure to be performed automatically. An excellent feature to combine with 2D or 3D hardness mapping, also known as "plane hardness chart".



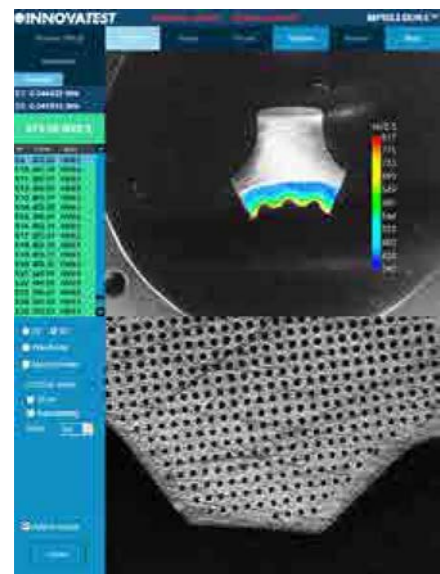


Yes, we can...



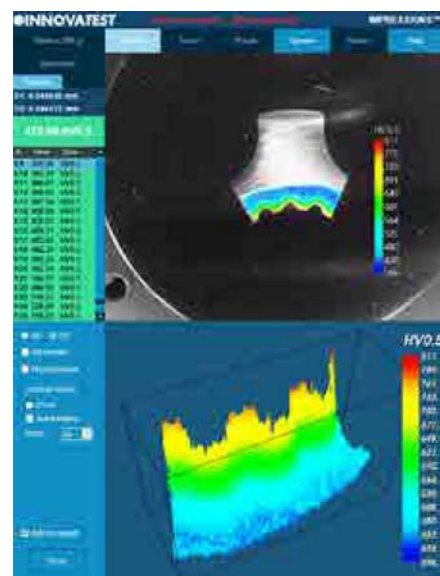
### 7 Kic CRACK MEASUREMENT

For those requiring more in depth knowledge on materials behavior, wishing to study material fracture and fatigue, crack growth can be predicted and measured by using the Kic application. The software supports Kic crack detection under load with customized Kic result reporting. By way of one or both methods, Palmqvist or Median / Radial, fracture toughness is now a repeatable and reproducible test across multiple operators.



### 8 2D HARDNESS CHART

The application „Plane hardness chart“, is also referred to as Color Mapping happens to be the perfect tool for securing the detail of the effective hardness distribution over the total sample cross section of heat treated samples. An important feature in material exploration, weld testing or in damage analysis.



### 9 3D HARDNESS CHART

In addition to the option to display a 2D graphic diagram, the system can generate a 3D visual as well. 2D and 3D hardness charts are included in one application.

### 10 SNAPSHOT FUNCTION

This handy function in IMPRESSIONS™ allows you to make screen captures of the viewing area by way of objective view and/or Overview camera. It gives the opportunity to store such images with comments or to paste them into the report generator for further processing.

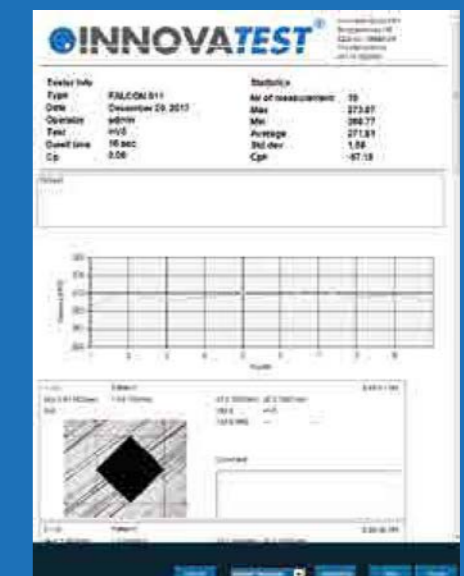


### 11 USER DEFINED PROGRAMS

For repeating jobs, IMPRESSIONS™ utilizes the option of setting up and storing custom test programs. For each task, a „job“ can be created. All application specific parameters, like hardness scale, force, dwell-time, pattern, conversion and the report template are stored in the same program.

### 12 REPORT GENERATOR

Imagine having a report created for you that includes: Your company name, address, contact information, labeled results related to patterns or sequential, pictures of your optical measurements, stitched images, notes section for each result or pictures, rendition of the pattern performed, overview picture of your pattern on your sample, full statistics, summary of your results, go no-go results, Pass or fail...all that information or having the ability to only have what you need reported, we call this our Report Configurator. You decide how much or how little you report by PDF or laser printer. We even keep it simple by choosing export to CSV file, to a thumb drive or network file location. Data management at its best!





# INCOMPREHENSIBLE POSSIBILITIES

The FALCON 5000 is specifically designed to use the large selection of fixtures and specimen holders on any of the stages and anvils. The frame size allows a large workspace accommodation. Regardless of the shape of a particular workpiece, the accessories list and corresponding software applications enable to test almost any component and part.

**INNOVATEST**  
 REPORT BY SOURCE  
 Generating the  
 ACC AS TRAVELING BY  
 FROM # 411 13 202000  
 URL: www.innovatest.com

Tester Info:		Statistics:	
Type	FALCON 5000	Nr of measurement	40
Date	24-1-2018	Max	156.78
Operator	Admin	Min	110.85
Dwelltime	10 sec.	Average	133.12
Test	HVS	Standard Deviation	13.01
Program	5 461x Op57 12.7x90 courbes FN14 Range	Range	45.93

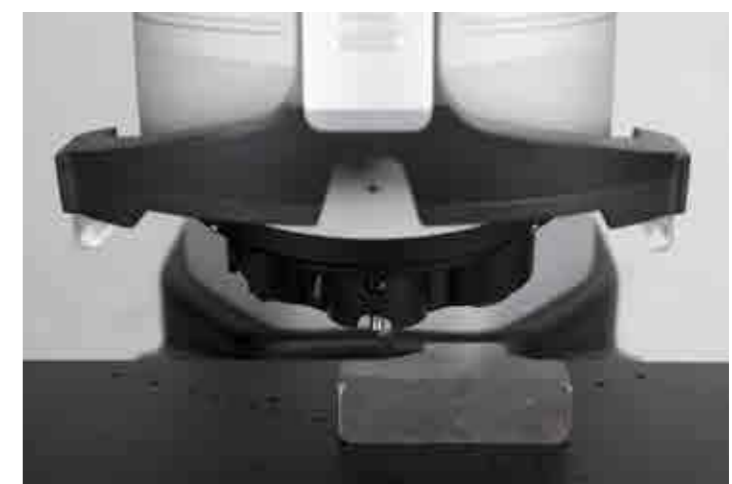
Gamma: 19097-104  
 Jour: 4

**HARDNESS DIAGRAM**

Step	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40																																					
Value	124	125	126	127	128	129	130	131	132	133	134	135	136	137	138	139	140	141	142	143	144	145	146	147	148	149	150	151	152	153	154	155	156	157	158	159	160	161	162	163	164	165	166	167	168	169	170	171	172	173	174	175	176	177	178	179	180	181	182	183	184	185	186	187	188	189	190	191	192	193	194	195	196	197	198	199	200

## AMMUNITION TESTING PATTERN CONFIGURATOR & REPORTING

This application is developed in close cooperation with special manufacturers of ammunition shells and casings. It allows single and multiple shell/casing testing according to the requirements in the industry. The fully automatic test procedure generates a detailed report, providing single readings and statistics with Go/No Go indication. This further includes sophisticated settings for re-measurement. For particular details please contact our sales department.







# SUPPORT YOUR BEST TESTING RESULTS

With our rigid designed Bench stands

- Rock solid bench stands
- 100% retractable drawer, bearing guidance, max 100kg load. Rubber anti slip bottom
- Lockable cabinet, 300mm high
- Adjustable feet, (+/- 50mm height adjustable to reach ergonomic working position)
- Made of corrosion resistant zinc plated steel with RAL powder coating
- Carrying capacity of 400kg
- Top surface made of 50mm Plywood with 1.5mm chemical resistant plastic plating, edges made of shock resistant 3mm ABS side liner
- Industrial quality, for workshop or laboratory

Designed for hardness testing instruments, painted in INNOVATEST® RAL colors matching our testers.



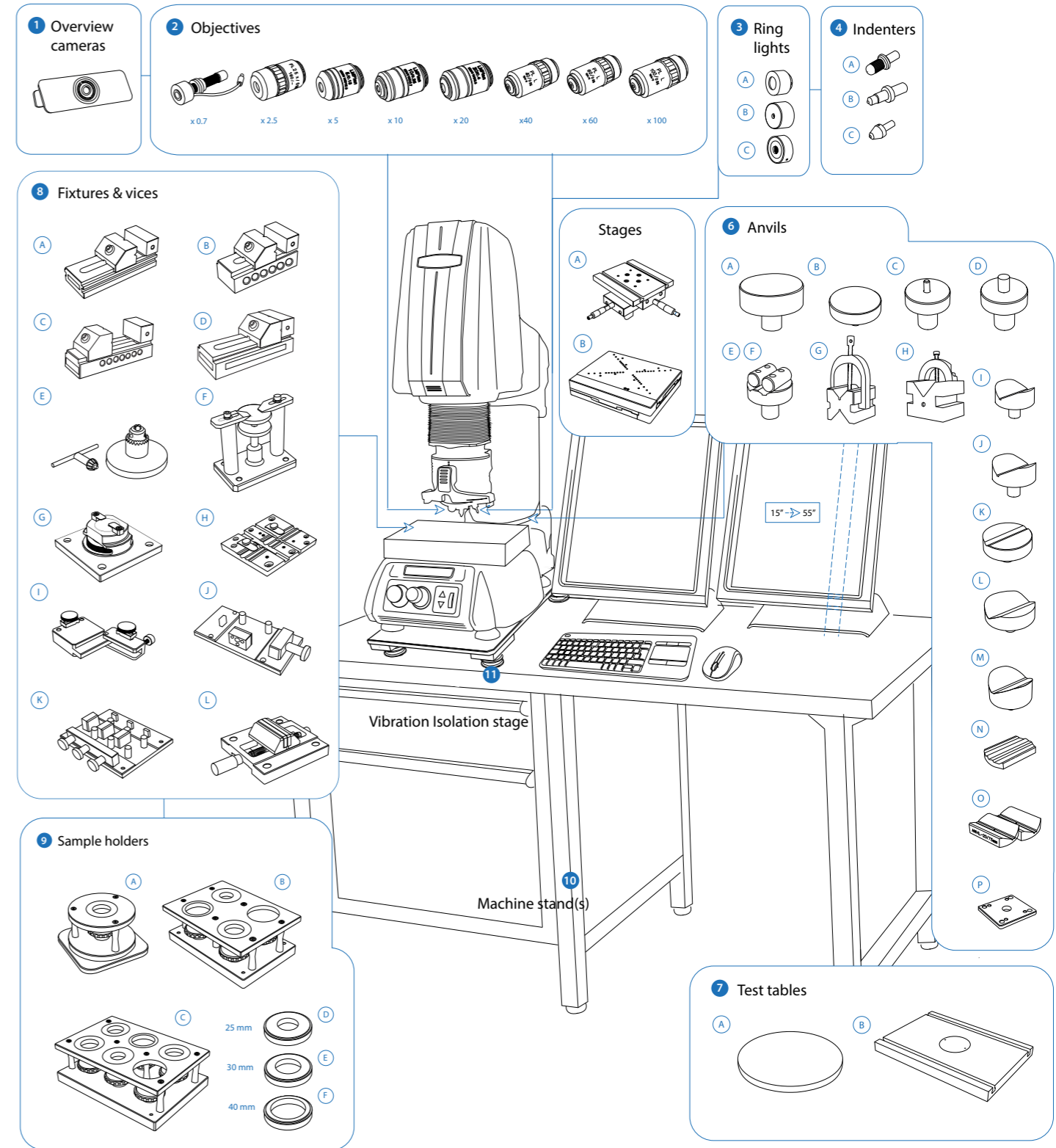
UN-STAND/960 71 x 75 x 80 cm



UN-STAND/965 150 x 75 x 80 cm

# ACCESSORIES FALCON 5000

Schematic overview of the configuration options, standard and optional accessories



Not all accessories are displayed on this page. Full details can be found on the Order details page.

# ORDER DETAILS

## FALCON 5000



FALCON 5001 Micro/Macro hardness tester, 50gf - 250kgf	FALCON 5001	
FALCON 5002 Micro/Macro hardness tester, 200gf - 250kgf	FALCON 5002	
FALCON 5003 Macro Vickers hardness tester, 50gf - 62.5kgf	FALCON 5003	
Low force extension 10gf - 50gf, for 5001 & 5003	UN-LFE/03	
Indenter actuator post (2nd indenter position) factory installed	FALCON IP/2	<b>STANDARD</b>
Plug & Play prepared, calibration, sea & airworthy packing in "non coniferous wood" material	P&PSEAPACK50	

## ACCESSORIES

1	Overview camera	Overview / Full view zoom camera + software functionality, field of view 40x30mm up to 140x110mm, Includes overview lights	SA-05-0019	
2	Objectives	0.7x Objective with Ringlight for Brinell	AS9000-0.7OBJ	
		2.5x Long Working Distance objective	ASSUN-OBJ2.5X	<b>STANDARD</b>
		5x Long Working Distance objective	ASSUN-OBJ5X	
		10x Long Working Distance objective	ASSUN-OBJ10X	<b>STANDARD</b>
		20x Long Working Distance objective	ASSUN-OBJ20X	<b>STANDARD</b>
		40x Long Working Distance objective	ASSUN-OBJ40X	<b>STANDARD</b>
		60x Long Working Distance objective	ASSUN-OBJ60X	
		100x Long Working Distance objective	ASSUN-OBJ100X	
3	Ring lights	(A) Crystal™ Clear LED ring light, single use for 0.7x objectives	SA-05-0008	
		(B) Crystal™ Clear LED ring light, single use for 5x objectives	SA-05-0014	
		(C) Crystal™ Clear LED ring light, single use for 2.5x objectives	SA-05-0015	
		Crystal™ Cclear LED ring light, multi use for 0.7x objectives	SA-05-0020	
		Crystal™ Clear LED ring light, multi use for 2.5x objectives	SA-05-0021	
		Crystal™ Clear LED ring light, multi use for 5x objectives	SA-05-0022	
4	Indenters	(A) Brinell Indenter 1mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified	IN/7000	
		Brinell Indenter 1mm. Includes 1 carbide ball. Ø3mm. ISO & ASTM certified	IN/7001	
		Brinell Indenter 2.5mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified	IN/7005	
		Brinell Indenter 2.5mm. Includes 1 carbide ball. Ø3mm. ISO & ASTM certified	IN/7006	
		Brinell Indenter 5mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified	IN/7010	
		Brinell Indenter 5mm. Includes 1 carbide ball. Ø3mm. ISO & ASTM certified	IN/7011	
		Brinell Indenter 10mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified	IN/7015	
		(B) Macro Vickers Indenter Ø6.35mm, ISO & ASTM certified	IN/8010	
		Micro Vickers Indenter Ø3mm, ISO & ASTM certified	IN/8105	
		(C) Micro Knoop Indenter Ø3mm, ISO & ASTM certified	IN/8205	
		Micro Knoop Indenter Ø6.35mm, ISO & ASTM certified	IN/8220	
5	Stages	(A) Manual X-Y stage with analogue metric micrometers, 180x160mm Displacement: 25x25mm, scale 0.01mm, max load 300kg	UN-TESTTABLE/030	
		Lock flange	UN-XYZ BUSH50	
		Mounting plate for lock flange	UN-XYZ30FP50-55	
		Quick change anvil base (required for mounting testing tables, anvils)	AS5000-450	

		(B) Motorized CNC X-Y stage, 257x188mm, total load up to 400Kgf max Displacement: 120x100mm, resolution 0.001 mm, repeatability +/-0.003mm	UN-XY571210	
		Motorized CNC X-Y stage, 307x208mm, total load up to 400Kgf max Displacement: 170x120mm, resolution 0.001mm, repeatability +/-0.003mm	UN-XY571712	
		Motorized CNC X-Y stage, 337x188mm, total load up to 400Kgf max Displacement: 200x100mm, resolution +/- 0.001mm, repeatability +/-0.003mm	UN-XY572010	
		Motorized CNC X-Y stage, 357x208mm, total load up to 400Kgf max Displacement: 220x120mm, resolution 0.001mm, repeatability +/- 0.003mm	UN-XY572212	
		Motorized CNC X-Y stage, 337x238mm, total load up to 400Kgf max. Displacement: 200x150mm, resolution 0.001mm, repeatability +/- 0.003mm	UN-XY902015	
		Motorized CNC X-Y stage, 437x238mm, total load up to 450Kgf max. Displacement: 300x150mm, resolution 0.001mm, repeatability +/- 0.003mm	UN-XY903015	
		Motorized CNC X-Y stage, 630x238mm, total load up to 450Kgf max Displacement: 400x150mm, resolution 0.001mm, repeatability +/-0.003mm	UN-XY904015	
		Motorized CNC X-Y stage, 410x280mm, total load up to 4000Kgf max. Displacement: 200x150mm, resolution 0.001mm, repeatability +/- 0.008mm	UN-XY932015	
		Motorized CNC X-Y stage, 510x280mm, total load up to 4000Kgf max. Displacement: 300x150mm, resolution 0.001mm, repeatability +/- 0.008mm	UN-XY933015	
		Motorized CNC X-Y stage, 630x238mm, total load up to 4000Kgf max. Displacement: 400x150mm, resolution 0.001mm, repeatability +/- 0.008mm	UN-XY934015	
	Cable sets, mounting & Connectivity for motorized stage	Dove tail mounting plate	CM-08-0033	
		Cable set for connecting CNC stage to embedded driver (1 set for 2-axis) 105cm	UN-XY2CABLENBS	
6	Anvils	(A) Flat anvil 60mm	AS3000-19-04	
		(B) Flat anvil 80mm	UN-TESTTABLE/002	
		(C) Spot anvil 5mm	UN-ANVIL/010	
		(D) Spot anvil 10mm	UN-ANVIL/011	
		(E) Cylindrical V anvil 6-80mm	UN-CVANVIL680	
		(F) Cylindrical V anvil 50-200mm	UN-CVANVIL50200	
		(G) V block with bracket 40x40x50mm (LxBxH)	UN-VBLOCK404050	
		(H) Steel, cross type, (X) V-block 60x120x100mm 8-90mm pair	UN-CROSSBLOCK01	
		(I) V-anvil ø40mm 6-60mm	UN-ANVIL/005	
		(J) V-anvil ø63mm 10-100mm	UN-ANVIL/006	
		(K) V-Anvil ø80mm 3.3-20mm	UN-ANVIL/040	
		(L) V-Anvil ø80mm 12-80mm	UN-ANVIL/045	
		(M) V-Anvil ø80mm 20-140mm	UN-ANVIL/050	
		Test table 100x100mm, V groove 20mm wide, 10mm deep	UN-TESTTABLE/040	
		(N) Small V-Anvil 3-20mm requires base plate (Requires Manual/Autom. X-Y stage)	UN-ANVILSV/105	
		(O) Large V-Anvil 20-75mm requires base plate (Requires Manual/Autom. X-Y stage)	UN-ANVILLV/106	
		(P) Base plate for V-anvils un-anvilsv/105 & 106	UN-VANVILBASEPL	
	Clamping, locking & fixing adapters	Quick change anvil base (required for mounting testing tables, anvils)	AS5000-450	
7	Test tables	(A) Testing table flat ø200mm, screwfix	UN-TESTTABLE/010	
		Testing table flat ø235mm, screwfix	UN-TESTTABLE/012	



		<b>B</b>	Large flat surface testing table 350x250mm, thickness 30mm with 2 T-slots, for large components	UN-TESTTABLE/015	
			Large flat surface testing table 450x350mm, thickness 35mm with 2 T-slots, for large components	UN-TESTTABLE/016	
			Lock flange	AS9000-21-01	
<b>8</b>	Fixtures & vices	<b>A</b>	Polished precision vice with lock down system, jaw width 25mm, opens 20mm	UN-VICE/210	
		<b>B</b>	Polished precision vice with lock down system, jaw width 36mm, opens 42mm	UN-VICE/215	
		<b>C</b>	Polished precision vice with lock down system, jaw width 48mm, opens 75mm	UN-VICE/220	
		<b>D</b>	Polished precision vice with lock down system, jaw width 75mm, opens 100mm	UN-VICE/230	
		<b>E</b>	Axle chuck 500 series for cylinder parts, dia. 0.4mm to 5mm	UN-AXLECHUCK	
		<b>F</b>	Universal Clamp & Leveling Device	UN-CLAMP/105	
		<b>G</b>	Thin metal clamp	UN-CLAMP/115	
		<b>H</b>	V groove clamp for small round parts dia.0.8-5mm	UN-VGROOVE- CLAMP	
		<b>I</b>	Wire Testing Fixture	UN-WIRE/105	
		<b>J</b>	JOMINY Fixture, for 1 quench end test sample, quick release function	UN-JOMFIX1	
		<b>K</b>	JOMINY Fixture, for 3 quench end test sample, quick release function	UN-JOMFIX3	
		<b>L</b>	Small parts vice jaw width 55mm, open 50mm, self centering	UN-VICE/115	
<b>9</b>	Sample holders	<b>A</b>	1 position sample holder, for 1 embedded sample, diameter 50mm or 2"	UN-ESH1	
		<b>B</b>	4 position sample holder, for max. 4 embedded samples, diameter 50mm or 2"	UN-ESH4	
		<b>C</b>	6 position sample holder, for max. 6 embedded samples, diameter 50mm or 2"	UN-ESH6	
		<b>D</b>	1 insert reduction ring 25mm	UN-ESHI25	
		<b>E</b>	1 insert reduction ring 30mm	UN-ESHI30	
		<b>F</b>	1 insert reduction ring 40mm	UN-ESHI40	
			1 insert reduction ring 1	UN-ESHI1	
			1 insert reduction ring 1 1/4	UN-ESHI125	
			1 insert reduction ring 1,5	UN-ESHI15	
<b>10</b>	Machine stands	<b>A</b>	Cabinet test table with drawer for hardness testers 71x75x80cm	UN-STAND/960	
		<b>B</b>	Cabinet test table with drawer for hardness testers 150x75x80cm	UN-STAND/965	
			Seaworthy packing box for 950/960	PACK/100	
			Seaworthy packing box for 965	PACK/200	

<b>11</b>	Vibration isolation stage	Passive vibration isolation stage, broad spectrum	UN-AVS-300	
	Printer	Laser Printer	UN-PRINT	
	Projector	On request, any brand of choice	UN-PROJECTOR	
	ISO / ASTM Verification	BRINELL direct and indirect verification/calibration & certification in compliance with ISO & ASTM, NADCAP. Includes direct force and indirect verification report (block readings), GR & R report, flat fee for selected common scales, per scale.	CALCEFRDW/1B	
		VICKERS direct and indirect verification/calibration & certification in compliance with ISO & ASTM, NADCAP. Includes direct force and indirect verification report (block readings), GR & R report, flat fee for selected common scales, per scale.	CALCEFRDW/1V	
		KNOOP direct and indirect verification/calibration & certification in compliance with ISO & ASTM, NADCAP. Includes direct force and indirect verification report (block readings), GR & R report, flat fee for selected common scales, per scale.	CALCEFRDW/1K	
	Cover	Anti Static machine cover 800x680x1450mm	UN-TESTERCOVER04	

# ACCESSORIES

## OVERVIEW CAMERA



UN-OVCAM2C

## OBJECTIVES



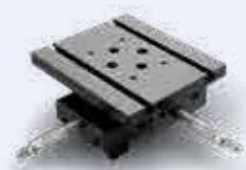
## RING LIGHTS



## INDENTERS



## STAGES



UN-TESTTABLE/030



UN-XY71210 UN-XY904015  
UN-XY71712 UN-XY932015  
UN-XY72010 UN-XY933015  
UN-XY72212 UN-XY934015  
UN-XY902015  
UN-XY903015

## ANVILS



## TEST TABLES

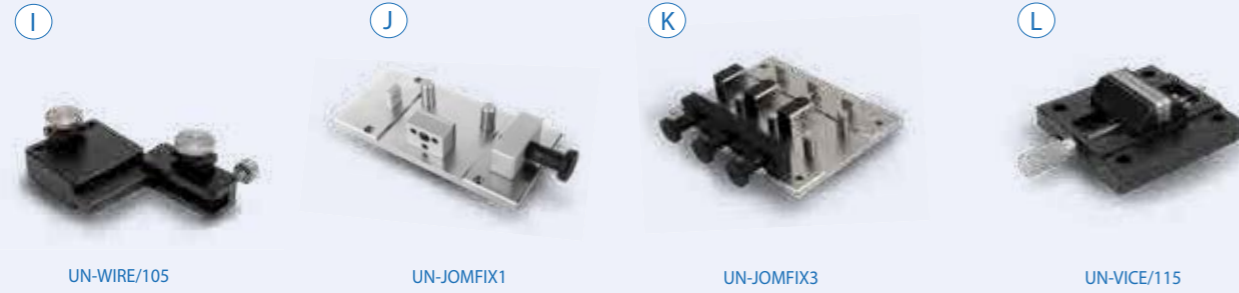


## FIXTURES AND VICES





# ORDER DETAILS



## SAMPLE HOLDERS



## MACHINE STANDS



## VIBRATION ISOLATION STAGE

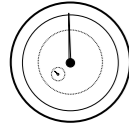


## SOFTWARE

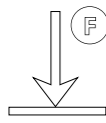
Additional Software	Manual on-screen measurement	UN-MANM	STANDARD
	Automatic measurement	UN-AUTOM	STANDARD
	Automatic focussing	UN-AUTOFOC	STANDARD
	Report configurator	UN-REPORTA	STANDARD
	Snapshot function	UN-SNAPSH	STANDARD
	Advanced 3 axis coordinate & free style indent pattern configurator, for motorized stage only	UN-TESTPAT01	
	Advanced 3 axis coordinate & free style indent pattern configurator, + CHD, SHD, NHD and edge detection, (supports manual & digital micrometer stages only)	UN-TESTPAT02	
	KiC crack detection under load. Palmqvist & Median / Radial fracture toughness	UN-CRKPAP	
	Automatic Contour scanning	UN-CSCAN	
	2D / 3D hardness scanning (mapping, includes automatic contour scanning)	UN-CSCAN2D3D	
	Drawing and measuring (distance & angles) application	UN-DRMEAS	
	DualView Technology, 2 viewing screens software, screen, cables, Europe and US power cable included, 15" Industrial LCD screen included	UN-DVTECHSET	
	Automatic edge detection	UN-EDGEDTC	
	Force depth/time diagram	UN-FDDIAGR	
	ISO 898-1 screw thread measurement of (de)-carbonized part. Requires UN-CSCAN	UN-ISO898/1	
	ISO-2702 tap screw thread measurement	UN-ISO2702	
	User level management	UN-LEVMAN	STANDARD
	CHD, SHD, NHD configurator & graphic interface for analogue and digital micro meter stage only (not including full pattern editor)	UN-MCHD	
	CHD, SHD, NHD configurator & graphic interface requires: indent pattern configurator (TESTPAT01)	UN-PATCHD	
	Q-DAS Certified connectivity protocol	UN-QDAS	
	Advanced 3-axis communication protocol for robotic systems	UN-REMC	
	ISO bullets casings pattern configurator and reporting system	UN-SHELLCONF	
	ISO 9015 Weld pattern conifgurator (automatic weld pattern configurator), requires overview camera or AS9000-0.7OBJ	UN-WELDPAT	
Connectivity plus	Powerfull External Intell Core i9 PC, with 16gb RAM, and 512gb SSD drive (or better) Windows 10 pre-installed, IMPRESSIONS™ tester work flow software INNOVATEST recommends Embedded Industrial computers with DeepFreeze enabled.	UN-SYSPCIMP01	
	Blue Tooth connectivity	UN-BTADAPT	
	Utility software; Import test results in MS applications like Excel	UN-SW/905	
	USB to USB null modem cable 2.5M	BE-99-0025	
	Wireless system Keyboard & wireless mouse	UN-SKBSET	STANDARD
	Virtual joystick, on screen		STANDARD

# SPECIFICATIONS

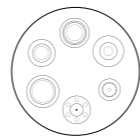
## HARDNESS SCALES

	<b>VICKERS</b> ISO 6507 ASTM E384, E92 JIS B 7725	HV0.010, HV0.015, HV0.020, HV0.025, HV0.050, HV0.1, HV0.2, HV0.3, HV0.5, HV1, HV2, HV2.5, HV3, HV4, HV5, HV10, HV20, HV25, HV30, HV40, HV50, HV100, HV120, HV150;
	<b>Kic Fracture toughness</b>	All Vickers forces & scales
	<b>KNOOP</b> ISO 4545 ASTM E92 JIS Z 2251	HK0.01, HK0.02, HK0.025, HK0.05, HK0.1, HK0.2, HK0.3, HK0.5, HK1, HK2, HK5
	<b>BRINELL</b> ISO 6506, ASTM E10 JIS Z 2243	HBW1/1   HBW1/2.5   HBW1/5   HBW1/10   HBW1/30; HBW2.5/6.25   HBW2.5/15.625   HBW2.5/31.25   HBW2.5/62.5   HBW2.5/187.5; HBW5/25   HBW5/62.5   HBW5/125   HBW5/187.5; HBW10/100;
	<b>HVD (HVT)</b> VDI/VDE 2616-1	HV5   HV10   HV20   HV25   HV30   HV40   HV50   HV100   HV120   HV150
	<b>HBD (HBT)</b> VDI/VDE 2616-1	HBW1/5   HBW1/10   HBW1/30 HBW2.5/6.25   HBW2.5/7.8125   HBW2.5/15.625 HBW2.5/31.25   HBW2.5/62.5   HBW2.5/187.5   HBW5/25   HBW5/31.5   HBW5/62.5   HBW5/125 HBW5/250   HBW5/750   HBW10/100   HWB10/125   HBW10/250   HBW10/500   HBW10/1000 HBW10/1500   HBW10/3000
	<b>CONVERSIONS</b>	Conversion to other hardness scales according to ASTM E140, ISO 18265, GB/T 1172

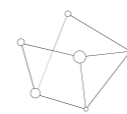
## TEST FORCE

	<b>Force application</b>	Multi-load cell, closed loop, force feedback system
	<b>Test forces</b>	10gf – 250kgf
	<b>Force range per model</b>	FALCON 5001 50gf – 250kgf FALCON 5002 200gf - 250kgf FALCON 5003 50gf - 62.5kgf
	<b>Test force tolerance</b>	< 0.25% for test force 100gf to 250kgf < 0.5% for test force below 100gf

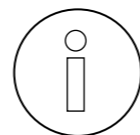
## TURRET

	<b>Dwell time settings</b>	Default 10 seconds, user defined. Up to 250 seconds
	<b>Motorized turret</b>	Ultra-fast, 8 position turret, 2 indenter positions, 4 objective positions
	<b>Objectives</b>	Long working distance 2.5x, 5x, 10x, 20x, 40x, 60x, 100x
	<b>Indenters</b>	Certified indenters (ISO/ASTM) available at choice
	<b>Camera 1 (objective)</b>	18 Mpx, HD, 4K+, Machine vision system
	<b>Camera 2 (overview)</b>	Full HD, Full Color, Optical zoom system, variable FOV 40 x 30mm - 140 x 110mm
	<b>Class 2 Laser</b>	Positioning system (standard)

## SYSTEM

	<b>Electronic system Standard (Recommended)</b>	High performance embedded controller, i7, mSSD 120 GBxx, MS Windows® 10 operated, up to 8 years* INNOVATEST warranty
	<b>Electronic system (Optional)</b>	High performance external controller, i9, mSSD 120 GBxx, MS Windows® 10 operated, 1 year factory warranty
	<b>CNC support</b>	CNC controller (for motorized stages) or stage accessories
	<b>Screen(s)</b>	15" portrait mode capacitive touch screen, second screen option
	<b>Display resolution</b>	0.01 HV, HK, HB
	<b>Statistics</b>	Total test, max, min, average, range, standard deviation, All in real time after each test
	<b>Hardness conversion</b>	Rockwell, Rockwell Superficial, Vickers, Brinell, Knoop, Leeb & Tensile
	<b>Software</b>	IMPRESSIONS™ V2, work flow system & tester control
	<b>Data storage capacity</b>	Internal and external mSSD, SSD or HDD
	<b>Data output</b>	XML, CSV, Certified for Q-DAS (Optional)
	<b>Connectivity</b>	5 USB ports, RJ45 Ethernet LAN, W-LAN, RS-232, Blue Tooth, 5 Axis CNC & motorized XY-stage connector, Dual HDMI screen connectors
	<b>Printer</b>	A4, A3 full color laser printer (optional)

## GENERAL

	<b>Machine dimension</b>	1100 mm x 425 mm x 695 mm
	<b>Machine weight</b>	180 kg
	<b>Power supply</b>	100VAC to 240VAC, 50/60Hz, single phase
	<b>Operating temperature</b>	10°C to 35°C, non-condensing
	<b>Power consumption</b>	100W
	<b>Humidity</b>	10% to 90%, non-condensing

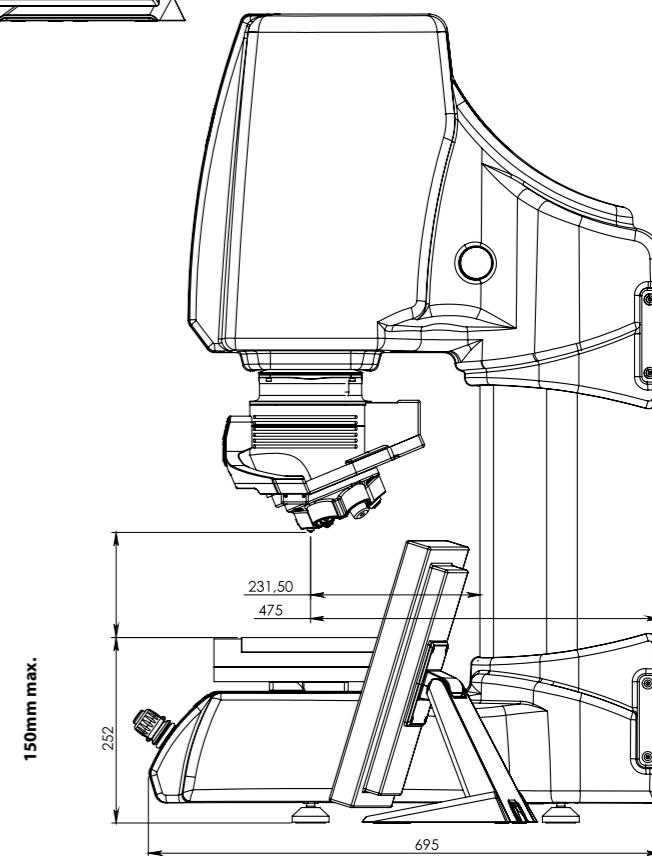
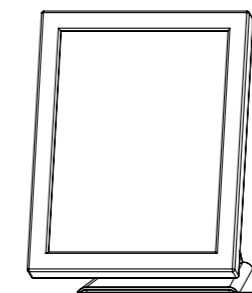
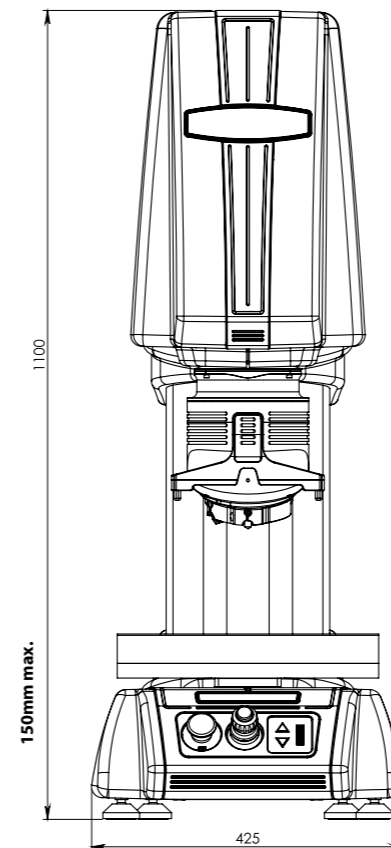
\* Check individual warranty conditions



# BATCH PRODUCTION



## TECHNICAL DRAWINGS



All dimensions in these drawings are in mm, approximate. Working heights and or workpiece accommodation varies depending on the stages and stage accessories used.

Please contact our sales department for more details.

## OTHER MODELS IN THE **FALCON RANGE**



### **FALCON 400**

Load Cell, closed loop  
Micro/Macro Vickers, Knoop  
& Brinell Hardness testers  
With fine adjustable Z-axis  
side handwheel  
*See brochure B18F400/XX*



### **FALCON 450**

Load Cell, closed loop  
Macro/Micro Vickers, Knoop  
& Brinell Hardness tester  
With Z-axis handwheel  
*See brochure B18F450/XX*



### **FALCON 500**

Multi Load Cell, Closed loop  
Fully automatic, free to  
configure Micro/Macro Vickers,  
Knoop & Brinell Hardness  
testers. With ball bearing  
motorized Z-axis  
*See brochure B18F500/XX*



### **FALCON 600**

Multi Load Cell, Closed loop  
Fully automatic, free to  
configure Micro/Macro Vickers,  
Knoop & Brinell Hardness  
testers. With ball bearing  
motorized Z-axis  
*See brochure B18F600/XX*

Changes in products and/or product specifications can emerge due to new technologies and continuous development.

We reserve the right to change or modify specifications of the products without prior notice. We recommend you to contact our sales office for up-to-date information.

Brochure B18F5000/13/EN

© All rights reserved, 2018



Distributor :

## **CORPORATE HEAD OFFICE**

### **INNOVATEST Europe BV**

**Manufacturing, Distribution & Service**

Borgharenweg 140  
6222 AA MAASTRICHT  
The Netherlands

Phone: +31 43 3520060

Fax: +31 43 3631168

[info@innovatest-europe.com](mailto:info@innovatest-europe.com)

[www.innovatest-europe.com](http://www.innovatest-europe.com)

### **INNOVATEST Deutschland GmbH Sales & Service**

Phone: +49 245 670 59 500  
[info@innovatest-deutschland.com](mailto:info@innovatest-deutschland.com)  
[www.innovatest-deutschland.com](http://www.innovatest-deutschland.com)

### **INNOVATEST Polska sp. z.o.o Sales & Service**

Phone: +48 697 099 826  
[info@innovatest-polska.pl](mailto:info@innovatest-polska.pl)  
[www.innovatest-polska.pl](http://www.innovatest-polska.pl)

### **INNOVATEST Shanghai Co., Ltd. Sales & Service**

Phone: +86 21 60906200  
[info@innovatest-shanghai.com](mailto:info@innovatest-shanghai.com)  
[www.innovatest-shanghai.com](http://www.innovatest-shanghai.com)

### **INNOVATEST Japan Co., Ltd. Sales & Service**

Phone: +81 3 3527 3092  
[info@innovatest-japan.com](mailto:info@innovatest-japan.com)  
[www.innovatest-japan.com](http://www.innovatest-japan.com)

### **INNOVATEST USA Company Sales & Service**

Phone: +1 267 317 4300  
[info@innovatest-usa.com](mailto:info@innovatest-usa.com)  
[www.innovatest-usa.com](http://www.innovatest-usa.com)

### **INNOVATEST South East Asia Sales & Service**

Phone: +65 6451 1123  
[info@innovatest-singapore.com](mailto:info@innovatest-singapore.com)  
[www.innovatest-singapore.com](http://www.innovatest-singapore.com)