

# NEXUS 8100 - 8100XLM

Universal Hardness Tester | Vickers, Knoop, Brinell, Rockwell

FULLY **AUTOMATED**



# NEXUS 8100-8100XLM

## Truly Universal...

The NEXUS 8100 and NEXUS 8100XLM are dual Z-axis Universal hardness Testers. Not only can the spindle be located at any position in height, the test head with 50mm stroke will then conduct all testing, to reduce that spindle movement to a minimum.

It can be seen as the best of two worlds, having workpiece accommodation freedom and conducting testing at visual height. The range contains high-quality mechanical components and is equipped with an 18 Megapixels integrated camera with calibrated zoom function guaranteeing fast and accurate user-independent measurements.

The sturdy design allows rough workshop conditions. Aircraft engine parts, automobile parts, production line integration, general quality assurance and laboratory use are all fields covered by the NEXUS 8100 series.



## HARDNESS SCALES



**VICKERS** 200gf - 150kgf  
also HVD (HVT)



**KNOOP** 200gf - 5kgf



**BRINELL** 1kgf - 3000kgf  
also HBD (HBT)

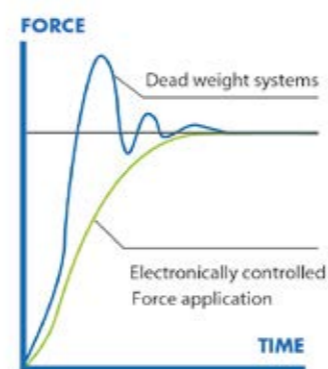


**ROCKWELL** 3kgf - 150kgf

\* For more details on the scales see page 30



### TECHNOLOGY OF TODAY



Load cell, closed loop, force feedback system

## A FORCE RANGE, THAT HASN'T BEEN DONE BEFORE!

1gf	500gf	250kgf	<b>NEXUS 8101</b>	3000kgf
1gf	200gf	250kgf	<b>NEXUS 8102</b>	3000kgf
1gf	5kgf		<b>NEXUS 8103</b>	3000kgf
1gf	200gf		<b>NEXUS 8104</b>	3000kgf

## HIGHLIGHTS

- 1 Multi Load Cell, Closed Loop force application system, error <0,25%
- 2 Descending test head, with fixed work piece position
- 3 8-position turret with standard built-in laser positioning system
- 4 3 indenter positions, 3 LWD objectives installed (included)
- 5 18 megapixels, 4K+, full color, integrated camera system
- 6 CNC motorized XY-stages, variable stage dimensions and travel ways
- 7 Overview camera, optical zoom system, with variable field of view
- 8 TTL power LED, Dual source power LED bank, stage illumination
- 9 Z-axis with ball bearing spindle
- 10 Integrated high performance system controller, i7 processor, 120GB mSSD storage

## Crossing all boundaries...

### 1 8 POSITION PRECISION TURRET & LASER POSITIONING

The 8 position turret is supplied as a standard feature on all 8100 models and allows to install indenters for Rockwell, Vickers, Knoop and Brinell testing. With the standard built-in Class 2 Laser positioning has never been so easy.

### 2 STAGE OVERVIEW CAMERA (OPTIONAL)

Create magnified sample overview with the optional integrated auto focus optical & digital zoom, overview camera. The field of view of this sophisticated full color camera system does not limit you to one field of view, but gives a ZOOM range without the need to use time-consuming scan and stitch functions.

Once the viewing area needs to be larger than the zoom range, scanning and stitching can be selected to create full stage overview. Click and go is one of the standard testing features of the overview camera. Just click randomly on designated area's and push "start". All tests run automatically. The pattern video overlay function eases positioning of multiple test rows or patterns across the specimen. The pattern video overlay scales automatically with every magnification, stepless, while the zoom camera decreases or enlarges the overview.

### 3 DYNAMIC Z-AXIS CONTROL & COLLISION DETECTION

A high end ball bearing Z-axis spindle is one of the very unique functions. Z-axis displacement at an accuracy of micron's supports ultra-fast auto focus. Z-axis controls are nearly limitless; CNC as a result from a test program, by touch screen indicators, by the scroll wheel of the mouse and by fast up and down buttons. Positioning has never been this easy. To avoid any collision between the work piece and the turret, the Z-axis is controlled by a flawless collision detection and Z-axis retraction system. So neither the tester nor the workpiece are exposed to any damage.

### 4 HIGH SPEED CNC MOTORIZED XY-STAGE (OPTIONAL)

Save time and improve efficiency with one of the high speed, highly accurate motorized XY-stages. Available in variable sizes from standard, to large and extra-large. Enable automated sequencing of multiple samples. The ultra-high accuracy and repeatability guarantee precise positioning of indents and allow re-evaluation of any measurement points in batch or single view. Repeatability within 3 micron.

### CONNECTIVITY, CONTROL & QUALITY ASSURANCE

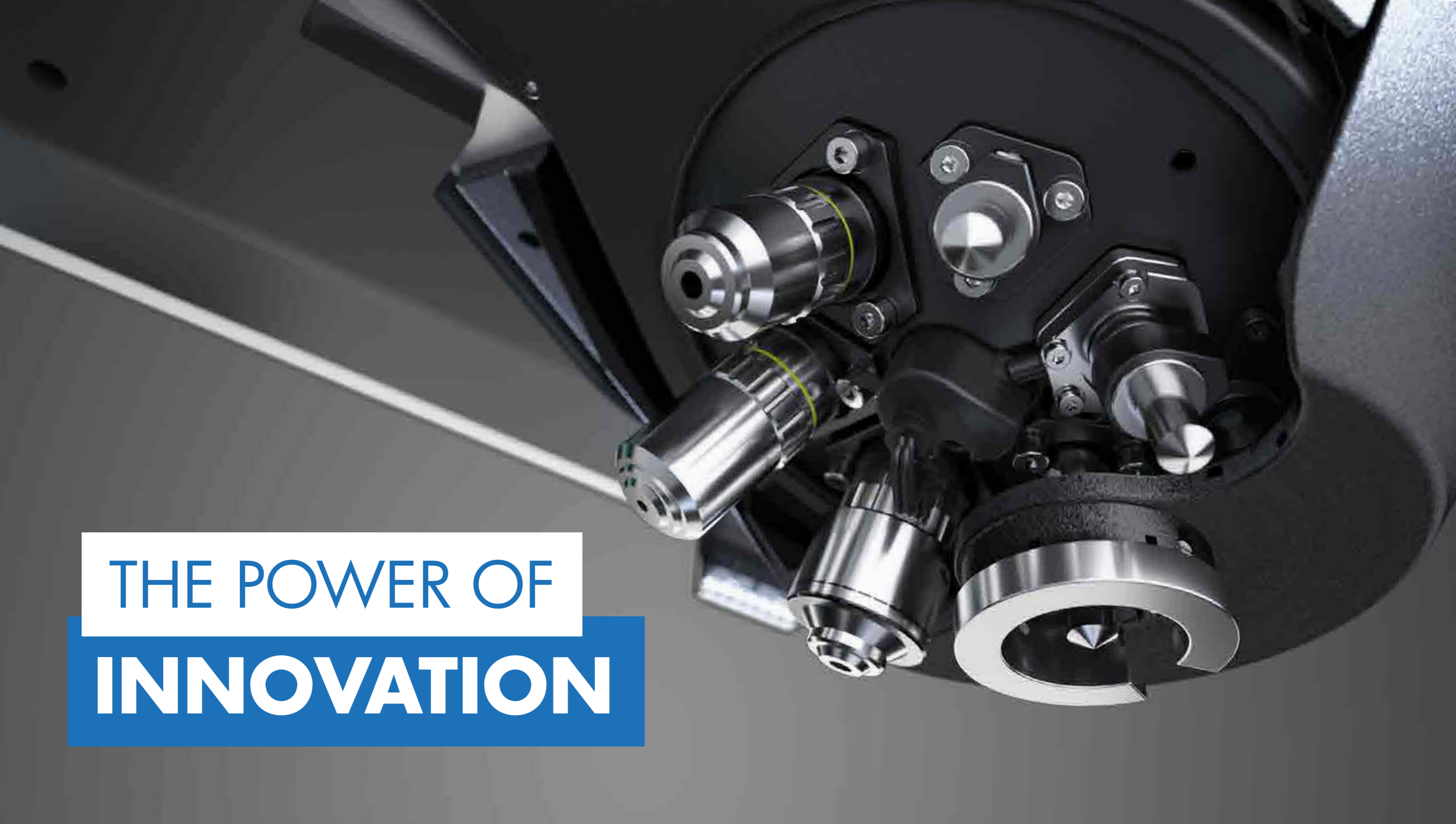
The system has bi-directional in and output channels. Tester control can be conducted remotely and supports for instance, but not limited to robotic systems. Test values can be exported as single values or as string of data to be handled by 3rd party quality evaluation software.

Q-DAS certified. (Optional)



### 5 15" HD TOUCH SCREEN OPERATOR INTERFACE

All machine control and workflow process can easily be operated from the 15" industrial capacitive touch screen. At choice a second 15" or larger screen can be connected.



# THE POWER OF INNOVATION

**It's not about ideas, it's about making ideas happen...**

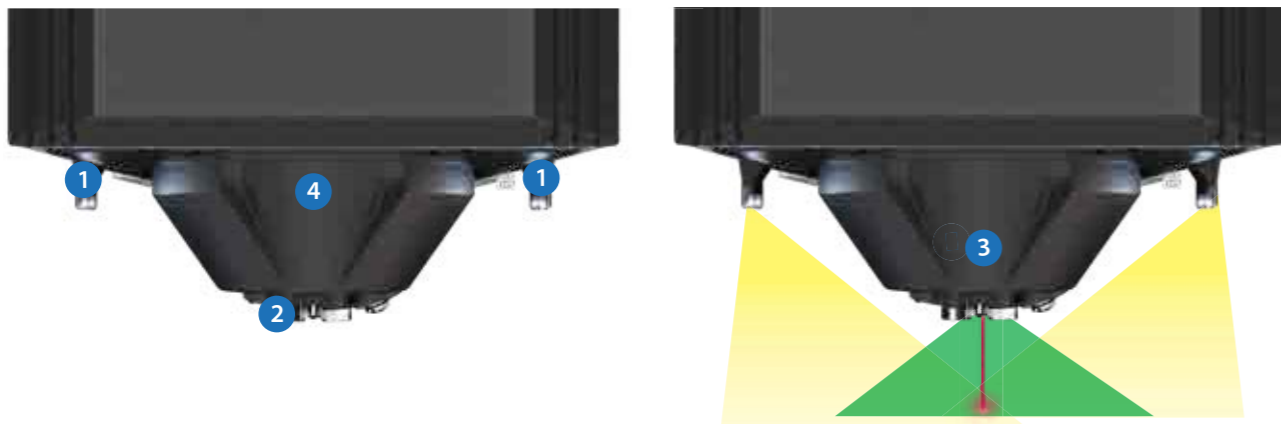
Sophisticated and unique, 100% linear, vertical force actuator. Cutting edge technology, high speed turret with integrated multi load cell signal handling, stage overview camera at indenter position, power LED TTL illumination, positioning laser and an advanced collision detection and test head retraction system.

# TURRET TECHNOLOGY

The high speed 8 position turret or revolver is the main center of performance of the NEXUS 8100 series.

Designed for test forces up to 3000kgf in the NEXUS 8100 configuration, this masterpiece of mechanics and optics also incorporates load cells and electronics to handle all force application and force system feedback.

It's also the home base of the high definition overview camera equipped with optical zoom system and autofocus, at indenter position. The technology of this camera provides a variable field of view of the overview, not seen in the industry before. Time consuming image stitching is therefore not required for most common samples.



## 1 POWER LED BANKS

On the side of the turret, two power LED banks, mounted at a distance, provide cross surface illumination, assuring that the overview system has excellent viewing performance under all circumstances and on all materials.

## 2 3 OBJECTIVES

The three long working distance objectives mounted on the turret as a standard accessory, channel images to the built in 18 megapixels, full color, 4k+ camera system. The result is a bright, sparkling image of your indent, the start of a successful precise automatic measurement function.

## 3 LASER POSITIONING SYSTEM

Another feature, not seen before in this class of instruments, is the standard, Class 2 laser positioning system. Position parts with great precision at the exact indent position. Provides operator comfort without limitations.

## 4 PROTECTION SYSTEM

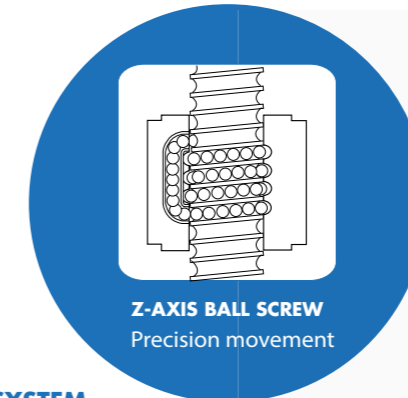
Protecting the turret, load cells, optics and other parts, but also the workpiece against collisions caused by operator failure or program failure, the turret has a highly sensitive collision detection and retraction system. Broken indenters or damaged optics are simply history.

The system also recognizes unintended resistance that could be caused from hands or fingers and will retract the test head in any suspect situation instantly.

The turret also has a ridged protection parts for possible hits caused by positioning of the to be tested. The skirt mounted on the rotating center of the turret protects each individual turret position against accidental damage.

Vertical force actuator with position reading system

Servo Drive System for low force models



## MULTI LOAD CELL SYSTEM

To cover the wide range of test forces the low force models have three load cells installed. Each with its specific force range. Only in this way, high force accuracy and repeatability are always guaranteed.

## POSITION READING SYSTEM

The force actuator has a linear reading system (glass scale) manufactured by HEIDENHAIN Germany. This top quality system with ABS position reading, provides a constant loop of information on the position of the test head and communicates details of the position that are used for rapid autofocus. This system enables you to conduct comprehensive depth measurement methods such as HVD (HVT) and HBD (HBT) normally not available on Micro Vickers / Vickers hardness testing machines.

## SERVO DRIVE SYSTEM

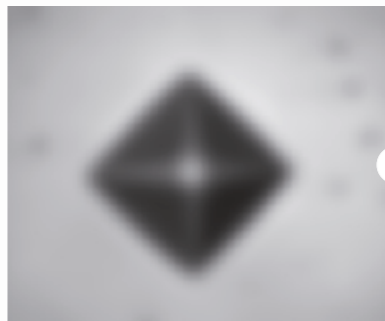
The actuator is driven by a high quality servo drive system. The system provides constant feedback on load, speed, resistance and other parameters that influence the operating process and tester integrity. At a central position in the force actuator, a ball bearing spindle translates the servo rotation to the operator desired direction or test cycle. Tester control and performance at the highest level.

## SPINDLE

Highly accurate manual or motorized Z-axis (at choice).



# AUTOMATIC IMAGE EVALUATION



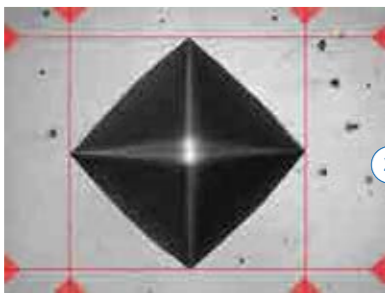
## 1 AUTO FOCUS

Fast & precise, observe how IMPRESSIONS™ finds focus from a large distance, as far as the travel of the Z-axis allows. Algorithms used for close distance autofocusing set new standards in AF speed.



## 2 AUTOMATIC MEASUREMENT

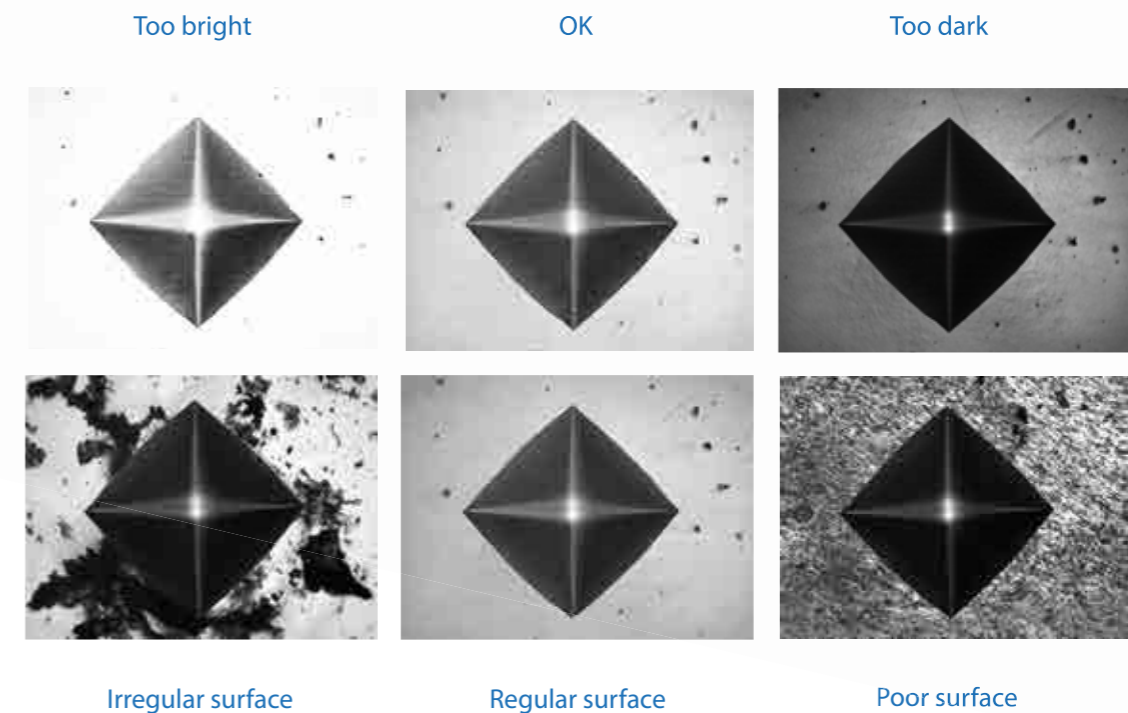
Manual positioning of filar lines is no longer required. IMPRESSIONS™ refined measurement algorithms detect indents even on very poor or scratched surfaces and measure the relevant indent dimensions according to standards. Stay in control by switching to manual measure mode and have the option of adjusting measurements by touching the screen or using the mouse. Filar lines can be colored to give the best contrast against the specimen's surface. To assure that measurements meet relevant standards on symmetry, enable the automatic indent check. All hardness values can be converted to other scales according to ISO 18265, ISO 50150, ASTM E140.



**One accurate measurement is worth more than 1000 expert opinions...**

## 3 ILLUMINATION SETTINGS

IMPRESSIONS™ software automatic illumination system adapts to the correct illumination regardless of the sample surface quality, wherever on the sample, independent from material (steel, carbide, coated or ceramic). Contrast, Brightness and program, can be set automatically for each measurement or controlled manually. Sharpness can be stored with the pre-determined test



## 4 REFINED IMAGE DETECTION

Complex, refined algorithms ensure reproducible measurements on different materials and even on scratched and damaged surfaces.

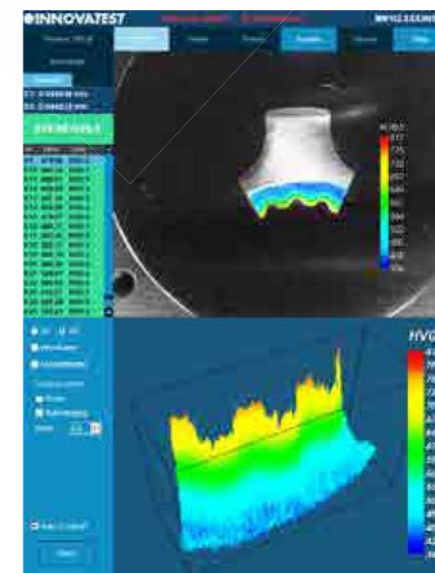
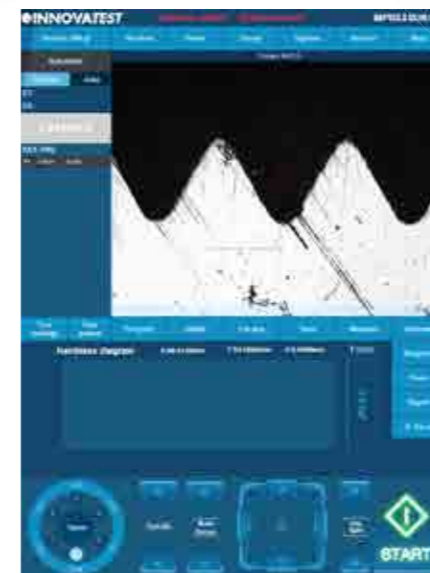
## Science fiction?... No, just reality ahead of schedule

The Graphical User interface (GUI), contains Industry preferred applications, and offers easy to learn, advanced workflow control. A simple test can be set up and conducted in about 3 seconds... IMPRESSIONS™ layout & functions will match not only your particular application requirements, but also meet the needs and preferences of your operators. A user level management system maximizes their comfort and efficiency.

The unique in the industry, 15" portrait mode, capacitive touch screen, gives room to all possible applications. Dual screen: For demanding users, a second vertical 15" or 24" landscape screen can be connected. For educational purposes, schools, universities, a full HD projector (beamer) can be connected to the HDMI supported outlet. With this many options in Hardware and Software configuration, yearly updates and on demand upgrades, IMPRESSIONS™ is truly the leading software in the industry.

# FEATURED BY IMPRESSIONS v2

ADVANCED SOFTWARE APPLICATIONS





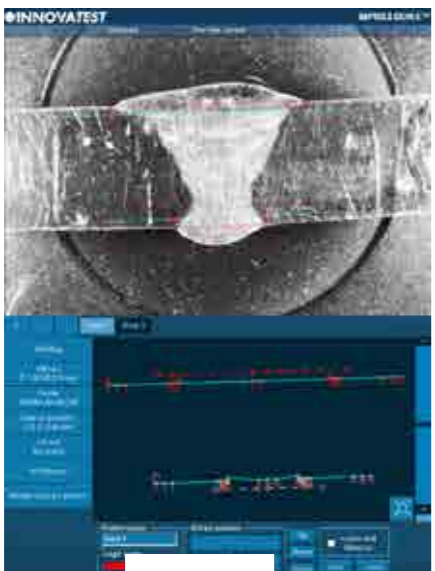
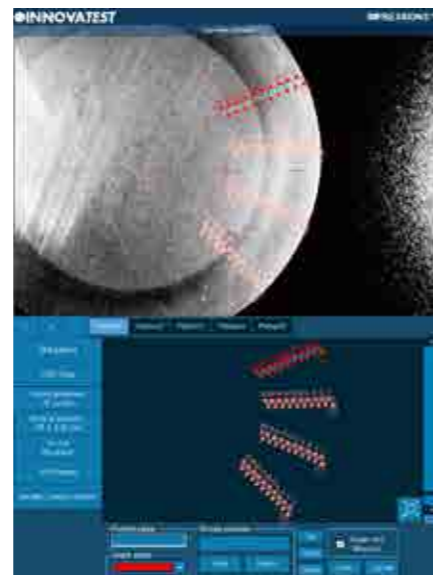
## 1 PATTERN TESTING

The IMPRESSIONS™ pattern editor allows the user to create any number of test patterns with a large number of variable settings. Create test patterns with great precision and freedom. Verify the settings in the preview mode. Drag & drop patterns from one test sample to another sample. Live vision technique over zoom overview camera, no image stitching required.

Combine different patterns and even different test forces in one program, and run them fully automatically. All test points can be identified individually or to customer specifications. The label is shown in the test result list and in the test results overview and in the results print out. An important function for sample analyses at the end of a test and in the future for review of previous tests.

## 2 CHD, SHD, NHD

How do you increase throughput in your lab? Make the most common testing design as easy to set up as it is to perform automatically and still adhere to the applicable standards. CHD/SHD/NHD testing can be started directly from the surface view or from the overview. Additional core points of hardness can be defined separately for NHD measurements. The distances of test points are automatically set to a minimum distance, following the standard, to assure correct testing is conducted. Time saving test mode "complete all indentations – then evaluate" and "auto-stop" to complete test series as soon as the lower hardness limit has been reached. Report Generator is enhanced with reporting features for this application.



## 3 WELD INSPECTION (ISO 9015)

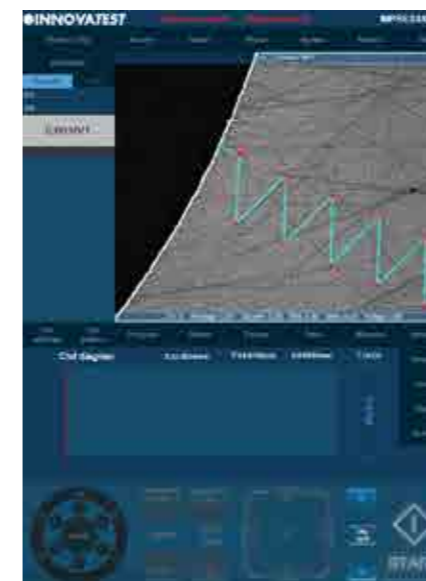
This especially developed tool enables you to conduct hardness testing on welded parts or segments according to ISO standard. Setting up the pattern according to the requirements becomes "easy-to-do", due to pre-set test points in the different zones of the weld and automatic correlation between test points. The system will run a fully automatic test procedure and display and record the results accordingly. Report Generator is enhanced with reporting features for this application.

# Easy to operate, time reducing solutions...



## 4 HARDNESS OF SCREW THREAD DECARBONIZED ZONE (ISO-898-1)

A specialized software tool of IMPRESSIONS™ allows you to set up and conduct fully automatic testing as per ISO 898-1 for screw thread measurement of (de)-carbonized part. Report Generator is enhanced with reporting features for this application.



## 5 EDGE DETECTION

Technology that automatically or at a mouse click recognizes the edge of your sample. This helps to determine and fix the desired starting position for CHD or other pattern testing jobs.



## 6 AUTOMATIC CONTOUR SCANNING

This application scans the entire outline (or partial) area of a sample. The function can be used with an objective by using the overview zoom camera for high speed scanning. The system scans the entire outline defined and stores all relevant data in the test program.

Subsequently, a limitless number of test points can be inserted into the scanned image, or be set at selected distances (offset), relative to the edge. This advanced feature enables the hardness testing procedure to be performed automatically. An excellent feature to combine with 2D or 3D hardness mapping, also known as "plane hardness chart".

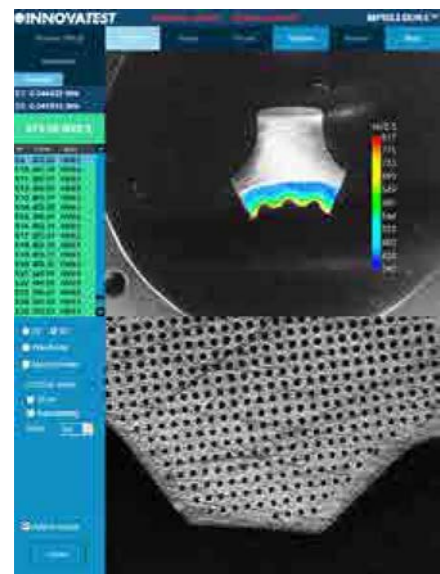


Yes, we can...



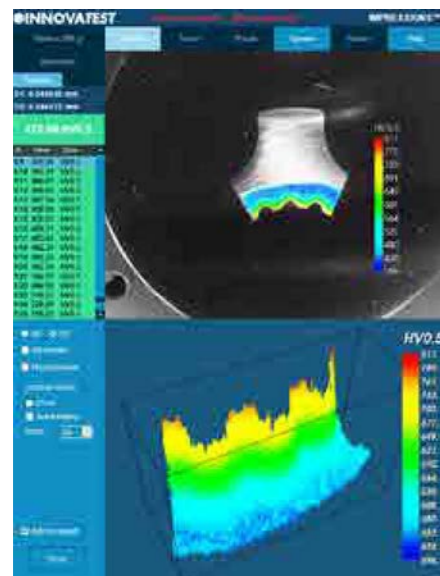
### 7 Kic CRACK MEASUREMENT

For those requiring more in depth knowledge on materials behavior, wishing to study material fracture and fatigue, crack growth can be predicted and measured by using the Kic application. The software supports Kic crack detection under load with customized Kic result reporting. By way of one or both methods, Palmqvist or Median / Radial, fracture toughness is now a repeatable and reproducible test across multiple operators.



### 8 2D HARDNESS CHART

The application „Plane hardness chart“, is also referred to as Color Mapping happens to be the perfect tool for securing the detail of the effective hardness distribution over the total sample cross section of heat treated samples. An important feature in material exploration, weld testing or in damage analysis.



### 9 3D HARDNESS CHART

In addition to the option to display a 2D graphic diagram, the system can generate a 3D visual as well. 2D and 3D hardness charts are included in one application.

### 10 SNAPSHOT FUNCTION

This handy function in IMPRESSIONS™ allows you to make screen captures of the viewing area by way of objective view and/or Overview camera. It gives the opportunity to store such images with comments or to paste them into the report generator for further processing.

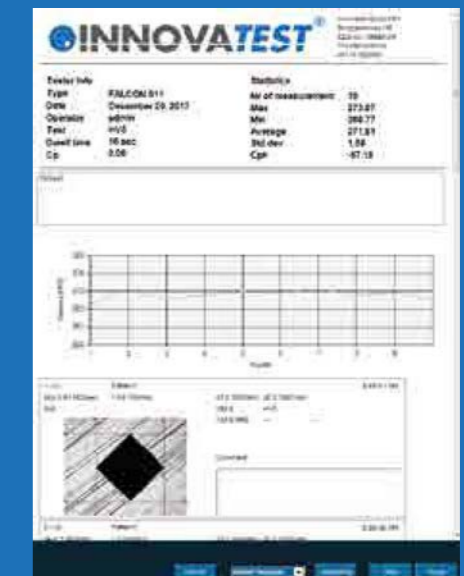


### 11 USER DEFINED PROGRAMS

For repeating jobs, IMPRESSIONS™ utilizes the option of setting up and storing custom test programs. For each task, a „job“ can be created. All application specific parameters, like hardness scale, force, dwell-time, pattern, conversion and the report template are stored in the same program.

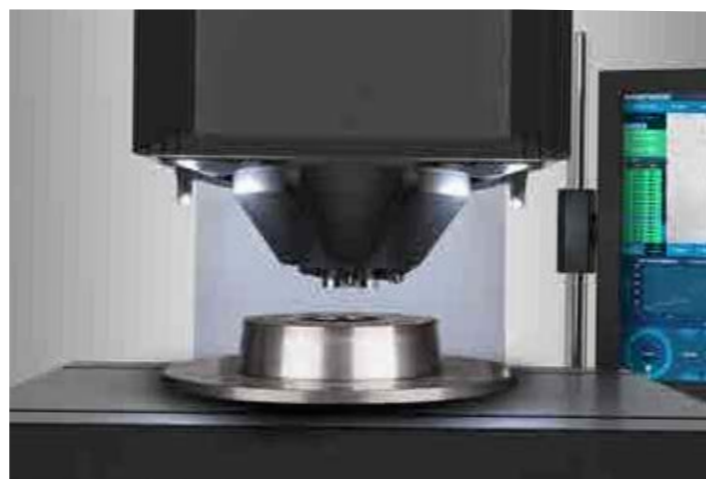
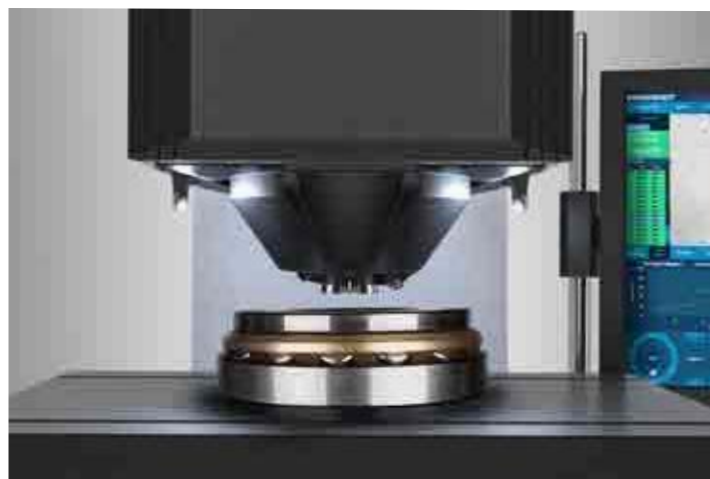
### 12 REPORT GENERATOR

Imagine having a report created for you that includes: Your company name, address, contact information, labeled results related to patterns or sequential, pictures of your optical measurements, stitched images, notes section for each result or pictures, rendition of the pattern performed, overview picture of your pattern on your sample, full statistics, summary of your results, go no-go results, Pass or fail...all that information or having the ability to only have what you need reported, we call this our Report Configurator. You decide how much or how little you report by PDF or laser printer. We even keep it simple by choosing export to CSV file, to a thumb drive or network file location. Data management at its best!



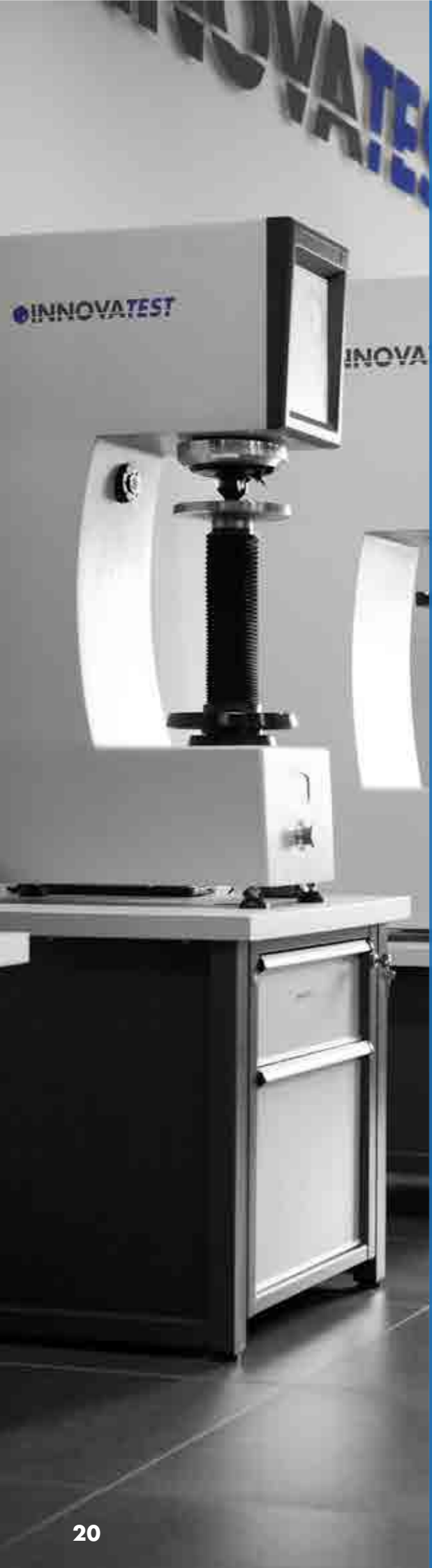
# INCOMPREHENSIBLE POSSIBILITIES

The NEXUS8100 is specifically designed to use the large selection of fixtures and specimen holders. They can be used on any of the stages and anvils. The frame size allows a large workspace accommodation. Regardless of the shape of a particular workpiece, the accessories list and corresponding software applications enable to test almost any component and part.



## AMMUNITION TESTING PATTERN CONFIGURATOR & REPORTING

This application is developed in close cooperation with special manufacturers of ammunition shells and casings. It allows single and multiple shell/casing testing according to the requirements in the industry. The fully automatic test procedure generates a detailed report, providing single readings and statistics with Go/No Go indication. This further includes sophisticated settings for re-measurement. For particular details please contact our sales department.



# SUPPORT YOUR BEST TESTING RESULTS

With our rigid designed Bench stands

- Rock solid bench stands
- 100% retractable drawer, bearing guidance, max 100kg load. Rubber anti slip bottom
- Lockable cabinet, 300mm high
- Adjustable feet, (+/- 50mm height adjustable to reach ergonomic working position)
- Made of corrosion resistant zinc plated steel with RAL powder coating
- Carrying capacity of 400kg
- Top surface made of 50mm Plywood with 1.5mm chemical resistant plastic plating, edges made of shock resistant 3mm ABS side liner
- Industrial quality, for workshop or laboratory

Designed for hardness testing instruments, painted in INNOVATEST® RAL colors matching our testers.



UN-STAND/955 71 x 75 x 80 cm

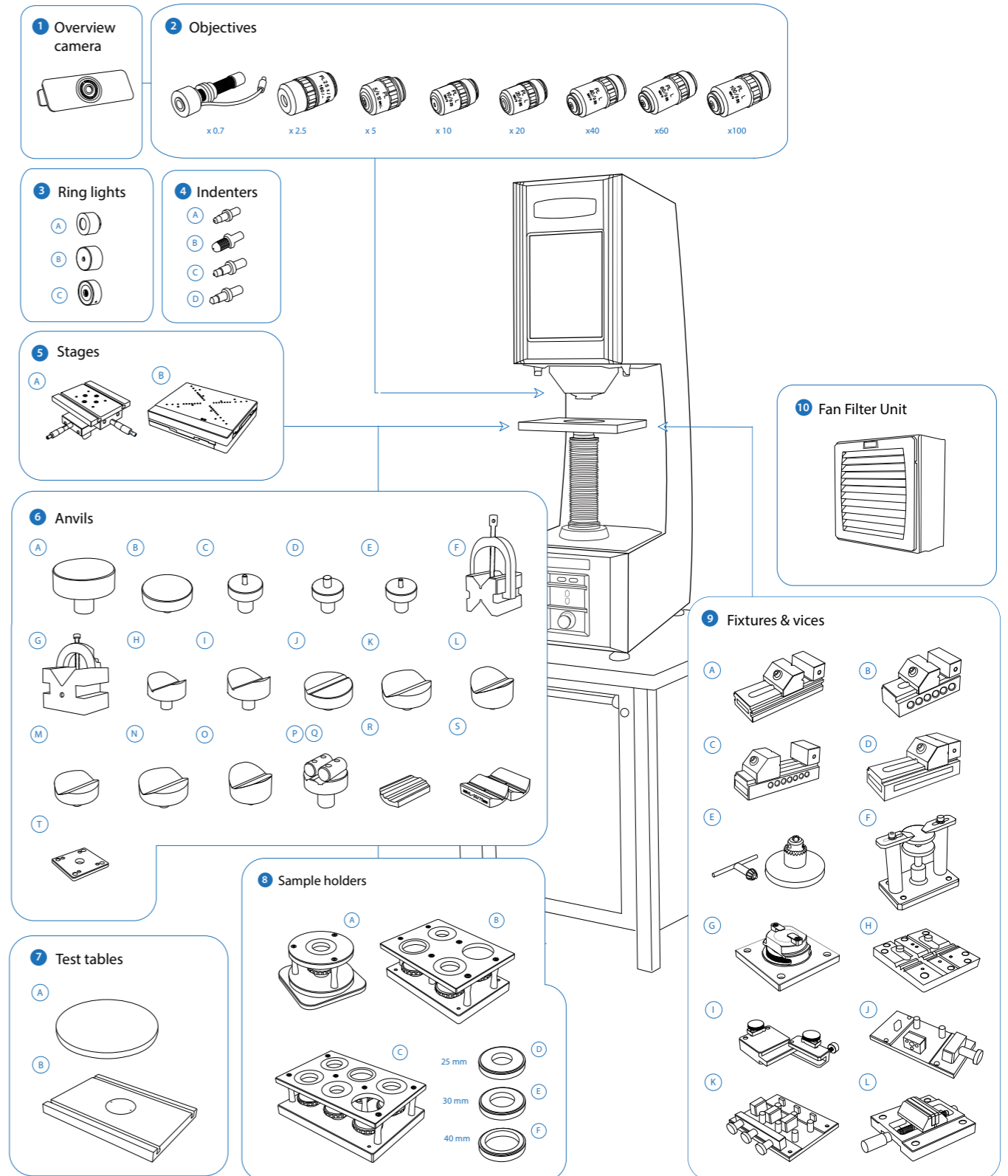


UN-STAND/956 150 x 75 x 80 cm

# ACCESSORIES

NEXUS 8100-8100XLM

Schematic overview of the configuration options, standard and optional accessories



Not all accessories are displayed on this page. Full details can be found on the Order details page.

# ORDER DETAILS

## NEXUS 8100



NEXUS 8101 Universal hardness tester, 500gf - 250kgf	NEXUS 8101	
NEXUS 8102 Universal hardness tester, 200gf - 250kgf	NEXUS 8102	
NEXUS 8103 Universal hardness tester, 5kgf - 3000kgf	NEXUS 8103	
NEXUS 8104 Universal hardness tester, 200gf - 3000kgf	NEXUS 8104	
Motorized Z-Axis spindle for heavy duty stage load	AS8000M-01	
High force extension 500kgf & 750kgf for Brinell and ball indentation (8102)	UN-HFE/01	
Plug & Play prepared, calibration, sea & airworthy packing in "non coniferous wood" material	P&PSEAPACK150	

## NEXUS 8100XLM



NEXUS 8101 XLM Universal hardness tester, 500gf - 250kgf, XL frame, motorized Z-Axis	NEXUS 8101 XLM	
NEXUS 8102 XLM Universal hardness tester, 200gf - 250kgf, XL frame, motorized Z-Axis	NEXUS 8102 XLM	
NEXUS 8103 XLM Universal hardness tester, 5kgf - 3000kgf, XL frame, motorized Z-Axis	NEXUS 8103 XLM	
NEXUS 8104 XLM Universal hardness tester, 200gf - 3000kgf XL frame, motorized Z-Axis	NEXUS 8104 XLM	
High force extension 500kgf & 750kgf for Brinell and ball indentation (8102XLM)	UN-HFE/01	
Plug & Play prepared, calibration, sea & airworthy packing in "non coniferous wood" material	P&PSEAPACK160	

## ACCESSORIES

1	Overview camera	Overview / Full view zoom camera + software functionality, includes overview lights	SA-05-0018	
2	Objectives	0.7x Long Working Distance objective	AS9000-0.7OBJ	STANDARD
		2.5x Long Working Distance objective	ASSUN-OBJ2.5X	STANDARD
		5x Long Working Distance objective	ASSUN-OBJ5X	
		10x Long Working Distance objective	ASSUN-OBJ10X	STANDARD
		20x Long Working Distance objective	ASSUN-OBJ20X	
		40x Long Working Distance objective	ASSUN-OBJ40X	
		60x Long Working Distance objective	ASSUN-OBJ60X	
		100x Long Working Distance objective	ASSUN-OBJ100X	
3	Ring lights	High speed 8 position turret (revolver head), for 3 indenters, 3 objectives, Laser positioning guide	UN-8POSTUR	STANDARD
		Crystal™ Clear LED ring light, single use for 0.7x objectives	SA-05-0008	STANDARD
		Crystal™ Clear LED ring light, single use for 5x objectives	SA-05-0014	
		Crystal™ Clear LED ring light, single use for 2.5x objectives	SA-05-0015	
		Crystal™ Clear LED ring light, multi use for 0.7x objectives	SA-05-0020	
		Crystal™ Clear LED ring light, multi use for 2.5x objectives	SA-05-0021	
		Crystal™ Clear LED ring light, multi use for 5x objectives	SA-05-0022	
4	Indenters	A Rockwell C Diamond Indenter, ISO & ASTM certified	IN/6005	
		B Brinell Indenter 1mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified	IN/7000	
		Brinell Indenter 2.5mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified	IN/7005	
		Brinell Indenter 5mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified	IN/7010	
		Brinell Indenter 10mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified	IN/7015	

		Rockwell Ball Indenter 1/16". Includes 1 carbide ball, ISO & ASTM certified	IN/7506	
		Rockwell Ball Indenter 1/8". Includes 1 carbide ball, ISO & ASTM certified	IN/7606	
		Rockwell Ball Indenter 1/4". Includes 1 carbide ball, ISO & ASTM certified	IN/7706	
		Rockwell Ball Indenter 1/2". Includes 1 carbide ball, ISO & ASTM certified	IN/7806	
	C	Macro Vickers Indenter Ø6.35mm, ASTM/ISO certified	IN/8010	
	D	Macro Knoop Indenter Ø6.35mm, ISO & ASTM certified	IN/8220	
5	Stages	A Manual X-Y stage with analogue metric micrometers, 180x160mm Displacement: 25x25mm, scale 0.01mm, max load 300kg	UN-TESTTABLE/030	NEXUS 8100
		Lock flange	UN-XYZ BUSH55	NEXUS 8100
		Mounting plate for lock flange	UN-XYZ30FP50-55	NEXUS 8100
	B	Motorized CNC X-Y stage, 257x188mm, total load up to 400Kgf max Displacement: 120x100mm, resolution 0.001 mm, repeatability +/-0.003mm	UN-XY571210	
		Motorized CNC X-Y stage, 307x208mm, total load up to 400Kgf max Displacement: 170x120mm, resolution 0.001mm, repeatability +/-0.003mm	UN-XY571712	
		Motorized CNC X-Y stage, 337x188mm, total load up to 400Kgf max Displacement: 200x100mm, resolution +/- 0.001mm, repeatability +/-0.003mm	UN-XY572010	
		Motorized CNC X-Y stage, 357x208mm, total load up to 400Kgf max Displacement: 220x120mm, resolution 0.001mm, repeatability +/- 0.003mm	UN-XY572212	
		Motorized CNC X-Y stage, 337x238mm, total load up to 400Kgf max. Displacement: 200x150mm, resolution 0.001mm, repeatability +/- 0.003mm	UN-XY902015	
		Motorized CNC X-Y stage, 437x238mm, total load up to 450Kgf max. Displacement: 300x150mm, resolution 0.001mm, repeatability +/- 0.003mm	UN-XY903015	
		Motorized CNC X-Y stage, 630x238mm, total load up to 450Kgf max Displacement: 400x150mm, resolution 0.001mm, repeatability +/-0.003mm	UN-XY904015	
		Motorized CNC X-Y stage, 410x280mm, total load up to 4000Kgf max. Displacement: 200x150mm, resolution 0.001mm, repeatability +/- 0.008mm	UN-XY932015	
		Motorized CNC X-Y stage, 510x280mm, total load up to 4000Kgf max. Displacement: 300x150mm, resolution 0.001mm, repeatability +/- 0.008mm	UN-XY933015	
		Motorized CNC X-Y stage, 630x238mm, total load up to 4000Kgf max. Displacement: 400x150mm, resolution 0.001mm, repeatability +/- 0.008mm	UN-XY934015	
		Lock flange	AS3000-21-01	NEXUS 8100
		Lock flange	AS8000XL-16-01	NEXUS 8100XLM
		Mounting plate for lock flange	UN-XYZ30FP50-100	
		Cable set for connecting CNC stage to embedded driver (1 set for 2-axis) 155cm	UN-XY2CABLENBL	NEXUS 8100XLM
		Cable set for connecting CNC stage to embedded driver (1 set for 2-axis) 105cm	UN-XY2CABLENBS	NEXUS 8100
6	Anvils	A Flat anvil 60mm	AS3000-19-04	NEXUS 8100
		B Flat anvil 80mm	UN-TESTTABLE/002	NEXUS 8100
		C Spot anvil 5mm	UN-ANVIL/010	NEXUS 8100
		D Spot anvil 10mm	UN-ANVIL/011	NEXUS 8100
		E Spot anvil 10mm	UN-ANVIL/016	NEXUS 8100XLM
		F V block with bracket 40x40x50mm (LxBxH)	UN-VBLOCK404050	
		G Steel, cross type, (X) V-block 60x120x100mm 8-90mm pair	UN-CROSSBLOCK01	
		H V-anvil ø40mm 6-60mm	UN-ANVIL/005	NEXUS 8100
		I V-anvil ø63mm 10-100mm	UN-ANVIL/006	NEXUS 8100

		J	V-Anvil ø80mm 3.3-20mm	UN-ANVIL/040	NEXUS 8100
		K	V-Anvil ø80mm 15-80mm	UN-ANVIL/045	NEXUS 8100
		L	V-Anvil ø80mm 23-40mm	UN-ANVIL/050	NEXUS 8100
		M	V-anvil ø120mm 17-100mm	UN-ANVIL/060	NEXUS 8100XLM
		N	V-anvil ø120mm 3.3-20mm	UN-ANVIL/065	NEXUS 8100XLM
		O	V-anvil ø120mm 33-200mm	UN-ANVIL/070	NEXUS 8100XLM
		P	Cylindrical V anvil 6-80mm	UN-CVANVIL680	NEXUS 8100
		Q	Cylindrical V anvil 50-200mm	UN-CVANVIL50200	NEXUS 8100
			Test table 100x100mm, V groove 20mm wide, 10mm deep	UN-TESTTABLE/040	NEXUS 8100
		R	Small V-Anvil 3-20mm requires base plate (Requires Manual/Autom. X-Y stage)	UN-ANVILSV/105	
		S	Large V-Anvil 20-75mm requires base plate (Requires Manual/Autom. X-Y stage)	UN-ANVILLV/106	
		T	Base plate for V-anvils un-anvilsv/105 & 106	UN-VANVILBASEPL	
7	Test tables	A	Testing table ø200mm	UN-TESTTABLE/011	NEXUS 8100
		B	Testing table ø235mm	UN-TESTTABLE/013	NEXUS 8100
			Large flat surface testing table 350x250mm, thickness 30mm with 2 T-slots, for large components	UN-TESTTABLE/015	NEXUS 8100
			Large flat surface testing table 450x350mm, thickness 35mm with 2 T-slots, for large components	UN-TESTTABLE/016	NEXUS 8100
			Large flat surface testing table 600x300mm, thickness 25mm, with 2 T-slots, for large light components	UN-TESTTABLE/019	
			Large flat surface testing table 600x500mm, thickness 45mm, with 2 T-slots, for large light components	AS8000XL-16-02	STANDARD NEXUS 8100XLM
			Lock flange	AS3000-21-01	NEXUS 8100
			Lock flange	AS8000XL-16-01	STANDARD NEXUS 8100XLM
8	Fixtures & vices	A	Polished precision vice with lock down system, jaw width 25mm, opens 20mm	UN-VICE/210	
		B	Polished precision vice with lock down system, jaw width 36mm, opens 42mm	UN-VICE/215	
		C	Polished precision vice with lock down system, jaw width 48mm, opens 75mm	UN-VICE/220	
		D	Polished precision vice with lock down system, jaw width 75mm, opens 100mm	UN-VICE/230	
		E	Axle chuck 500 series for cylinder parts, dia. 0.4mm to 5mm	UN-AXLECHUCK	
		F	Universal Clamp & Leveling Device	UN-CLAMP/105	
		G	Thin metal clamp	UN-CLAMP/115	
		H	V Groove clamp for small round parts dia 0.8-5mm (not suitable for test forces over 62.5 kg)	UN-VGROOVE-CLAMP	
		I	Wire Testing Fixture	UN-WIRE/105	
		J	JOMINY Fixture, for 1 quench end test sample, quick release function	UN-JOMFIX1	
		K	JOMINY Fixture, for 3 quench end test sample, quick release function	UN-JOMFIX3	
		L	Small parts vice jaw width 55mm, open 50mm, self centering	UN-VICE/115	
9	Sample Holders	A	1 position sample holder, for 1 embedded sample, diameter 50mm or 2"	UN-ESH1	
		B	4 position sample holder, for max. 4 embedded samples, diameter 50mm or 2"	UN-ESH4	
		C	6 position sample holder, for max. 6 embedded samples, diameter 50mm or 2"	UN-ESH6	
		D	1 insert reduction ring 25mm	UN-ESHI25	

		E	1 insert reduction ring 30mm	UN-ESHI30	
		F	1 insert reduction ring 40mm	UN-ESHI40	
			1 insert reduction ring 1	UN-ESHI1	
			1 insert reduction ring 1,5	UN-ESHI15	
	Machine stands		Cabinet test table with drawer for hardness testers 71x90x57cm	UN-STAND/955	NEXUS 8100
			Cabinet test table with drawer for hardness testers 71X90X42cm	UN-STAND/956	NEXUS 8100XLM
			Seaworthy packaging box for 955/956	PACK/150	
	Printer		Laser Printer	UN-PRINT	
10	Fan filter unit		Dust Protection System	SA-16-0001	
	Remote console		Floor type operation console for remote test operation	UN-REMCON	
	ISO / ASTM Verification		BRINELL direct and indirect verification/calibration & certification in compliance with ISO & ASTM, NADCAP. Includes direct force and indirect verification report (block readings), GR & R report, flat fee for selected common scales, per scale.	CALCEFRDW/1B	
			ROCKWELL direct and indirect verification/calibration & certification in compliance with ISO & ASTM, NADCAP. Includes direct force and indirect verification report (block readings), GR & R report, flat fee for selected common scales, per scale.	CALCEFRDW/1R	
			VICKERS direct and indirect verification/calibration & certification in compliance with ISO & ASTM, NADCAP. Includes direct force and indirect verification report (block readings), GR & R report, flat fee for selected common scales, per scale.	CALCEFRDW/1V	
			KNOOP direct and indirect verification/calibration & certification in compliance with ISO & ASTM, NADCAP. Includes direct force and indirect verification report (block readings), GR & R report, flat fee for selected common scales, per scale.	CALCEFRDW/1K	
	Cover		Machine cover 800x800x1450mm	UN-COVER7	NEXUS 8100
			Machine cover 800x1050x1700mm	UN-COVER8	NEXUS 8100XLM

# ACCESSORIES

## OVERVIEW CAMERA



UN-OVCAM2C

## OBJECTIVES



## RING LIGHTS



## INDENTERS



## STAGES



UN-TESTTABLE/030



UN-XY571210  
UN-XY571712  
UN-XY572010  
UN-XY572212  
UN-XY902015  
UN-XY903015

UN-XY904015  
UN-XY932015  
UN-XY933015  
UN-XY934015

## ANVILS



## TEST TABLES



# ORDER DETAILS

## FIXTURES AND VICES



## SAMPLE HOLDERS



## MACHINE STANDS



## COVERS



## FAN FILTER UNIT

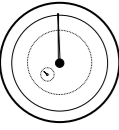


## SOFTWARE

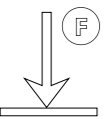
Additional Software	Description	Code	Standard
	Automatic measurement	UN-AUTOM	STANDARD
	Automatic focussing	UN-AUTOFOC	STANDARD
	Report configurator	UN-REPORTA	STANDARD
	Snapshot function	UN-SNAPSH	STANDARD
	Advanced 3 axis coordinate & free style indent pattern configurator, for motorized stage only	UN-TESTPAT01	
	Advanced 3 axis coordinate & free style indent pattern configurator, + CHD, SHD, NHD and edge detection,(supports manual & digital micrometer stages only)	UN-TESTPAT02	
	KiC crack detection under load. Palmqvist & Median / Radial fracture toughness	UN-CRKPAP	
	Automatic Contour scanning	UN-CSCAN	
	2D / 3D hardness scanning (mapping, includes automatic contour scanning)	UN-CSCAN2D3D	
	Drawing and measuring (distance & angles) application	UN-DRMEAS	
	DualView Technology, 2 viewing screens software, screen, cables, Europe and US power cable included, 15" Industrial LCD screen included	UN-DVTECHSET	
	Automatic edge detection	UN-EDGEDTC	
	Force depth/time diagram	UN-FDDIAGR	
	ISO 898-1 screw thread measurement of (de)-carbonized part. Requires UN-CSCAN	UN-ISO898/1	
	ISO-2702 tap screw thread measurement	UN-ISO2702	
	User level management	UN-LEVMAN	STANDARD
	Manual & automatic on-screen measurement	UN-MANM	STANDARD
	CHD, SHD, NHD configurator & graphic interface for analogue and digital micrometer stage only (not including full pattern editor)	UN-MCHD	
	CHD, SHD, NHD configurator & graphic interface requires: indent pattern configurator (TESTPAT01)	UN-PATCHD	
	Virtual joystick, on-screen		STANDARD
	Q-DAS Certified connectivity protocol	UN-QDAS	
Connectivity Plus	Advanced 3-axis communication protocol for robotic systems	UN-REMC	
	ISO bullets casings pattern configurator and reporting system	UN-SHELLCONF	
	ISO 9015 Weld pattern configurator (automatic weld pattern configurator), requires overview camera or AS9000-0.7OBJ	UN-WELDPAT	
	Powerful External Intell Core i9 PC, with 16gb RAM, and 512gb SSD drive (or better) Windows 10 pre-installed, IMPRESSIONS™ tester work flow software INNOVATEST recommends Embedded Industrial computers with DeepFreeze enabled.	UN-SYSPCIMP01	
	Bluetooth connectivity	UN-BTADAPT	
	USB to USB null modem cable 2.5M	BE-99-0025	
	Wireless system Keyboard & wireless mouse	UN-SKBSET	STANDARD

# SPECIFICATIONS

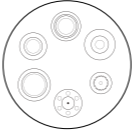
## HARDNESS SCALES

	<b>ROCKWELL</b> EN-ISO 6508 ASTM E-18 JIS Z 2245	Regular Rockwell scales; Pre Load 10kgf, Main Load 60kgf   100kgf   150kgf A   B   C   D   E   F   G   H   K   L   M   P   R   S   V Superficial Rockwell scales; Pre Load 3kgf, Main Load 15kgf   30kgf   45kgf 15N   30N   45N   15T   30T   45T   15W   30W   45W   15X   30X   45X   15Y   30Y   45Y
	<b>VICKERS</b> ISO 6507 ASTM E384, E92 JIS B 7725	HV0.2   HV0.3   HV0.5   HV1   HV2   HV3   HV4   HV5   HV10   HV20   HV25   HV30   HV40   HV50 HV100   HV120   HV150
	<b>Kic Fracture toughness</b>	All Vickers forces & scales
	<b>KNOOP</b> ISO 4545 ASTM E92 JIS Z 2251	HK0.2   HK0.3   HK0.5   HK1   HK2   HK5
	<b>BRINELL</b> ISO 6506, ASTM E10 JIS Z 2243	HBW1/1   HBW1/1.25   HBW1/2.5   HBW1/5   HBW1/10   HBW1/30 HBW2.5/6.25   HBW2.5/7.8125   HBW2.5/15.625   HBW2.5/31.25   HBW2.5/62.5 HBW2.5/187.5   HBW5/25   HBW5/31.5   HBW5/62.5   HBW5/125   HBW5/187.5   HBW5/250   HBW10/100   HBW10/125   HBW10/250   HBW10/750   HBW10/1000   HBW10/1500   HBW10/3000. All test forces are also available for the HBD (HBT) scales
	<b>HVD (HVT)</b> VDI/VDE 2616-1	All Vickers test forces, above 10kgf
	<b>HBD (HBT)</b> VDI/VDE 2616-1	All Brinell test forces, above 10kgf
	<b>PLASTIC</b> ISO 2039	49 N, 132 N, 358 N, 961 N
	<b>CARBON</b>	HR 2.5/7   HR 5/7   HR 5/15   HR 5/20   HR 5/40   HR 5/60   HR 5/100   HR 5/150   HR 10/20 HR 10/40   HR 10/60   HR10/100   HR 10/150
	<b>CONVERSIONS</b>	Conversion to other hardness scales according to ASTM E140, ISO 18265, GB/T 1172

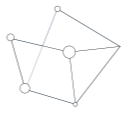
## TEST FORCE

	<b>Force application</b>	Multi-load cell, closed loop, force feedback system
	<b>Test forces</b>	0.2kgf – 3000kgf
	<b>Force range per model</b> (Also applies to XLM)	NEXUS 8101 500gf – 250kgf NEXUS 8102 200gf – 250kgf NEXUS 8103 5kgf - 3000kgf NEXUS 8104 200gf - 3000kgf
	<b>Test force tolerance</b>	< 0.25% for test force 1kgf to 250kgf < 0.5% for test force below 1kgf
	<b>Dwell time settings</b>	Default 10 seconds, user defined. Up to 250 seconds

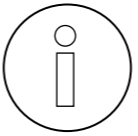
## TURRET

	<b>Motorized turret</b>	Ultra-fast, 8 position turret, 3 indenter positions, 3 objective positions, laser positioning
	<b>Objectives</b>	Long working distance 0.7x, 2.5x, 5x, 10x, 20x, 40x, 60x, 100x
	<b>Indenters</b>	Certified indenters (ISO/ASTM) available at choice
	<b>Camera 1 (objective)</b>	18 Mpx, HD, 4K+, Machine vision system
	<b>Camera 2 (overview)</b>	Full HD, Full Color, Optical zoom system

## SYSTEM

	<b>Electronic system Standard (Recommended)</b>	High performance embedded controller, i7, mSSD 120 GBxx, MS Windows® 10 operated, up to 8 years* INNOVATEST warranty
	<b>Electronic system (Optional)</b>	High performance external controller, i9, mSSD 120 GBxx, MS Windows® 10 operated, 1 year factory warranty
	<b>CNC support</b>	CNC controller (for motorized stages) or stage accessories
	<b>Screen(s)</b>	15" portrait mode capacitive touch screen, second screen option
	<b>Display resolution</b>	0.01 HV, HK, HB
	<b>Statistics</b>	Total test, max, min, average, range, standard deviation, All in real time after each test
	<b>Hardness conversion</b>	Rockwell, Rockwell Superficial, Vickers, Brinell, Knoop, Leeb & Tensile
	<b>Software</b>	IMPRESSIONS™ V2, work flow system & tester control
	<b>Data storage capacity</b>	Internal and external mSSD, SSD or HDD
	<b>Data output</b>	XML, CSV, Certified for Q-DAS (Optional)
	<b>Connectivity</b>	5 USB ports, RJ45 Ethernet LAN, W-LAN, RS-232, Blue Tooth, 5 Axis CNC & motorized XY-stage connector
	<b>Printer</b>	A4, A3 full color laser printer (optional)

## GENERAL

	<b>Machine dimension</b>	1100 mm x 425 mm x 695 mm
	<b>Machine weight</b>	NEXUS 8100 : 425 kg NEXUS 8100XLM : 600 kg
	<b>Power supply</b>	100VAC to 240VAC, 50/60Hz, single phase
	<b>Operating temperature</b>	10°C to 35°C, non-condensing
	<b>Power consumption</b>	100W
	<b>Humidity</b>	10% to 90%, non-condensing

\* Check individual warranty conditions

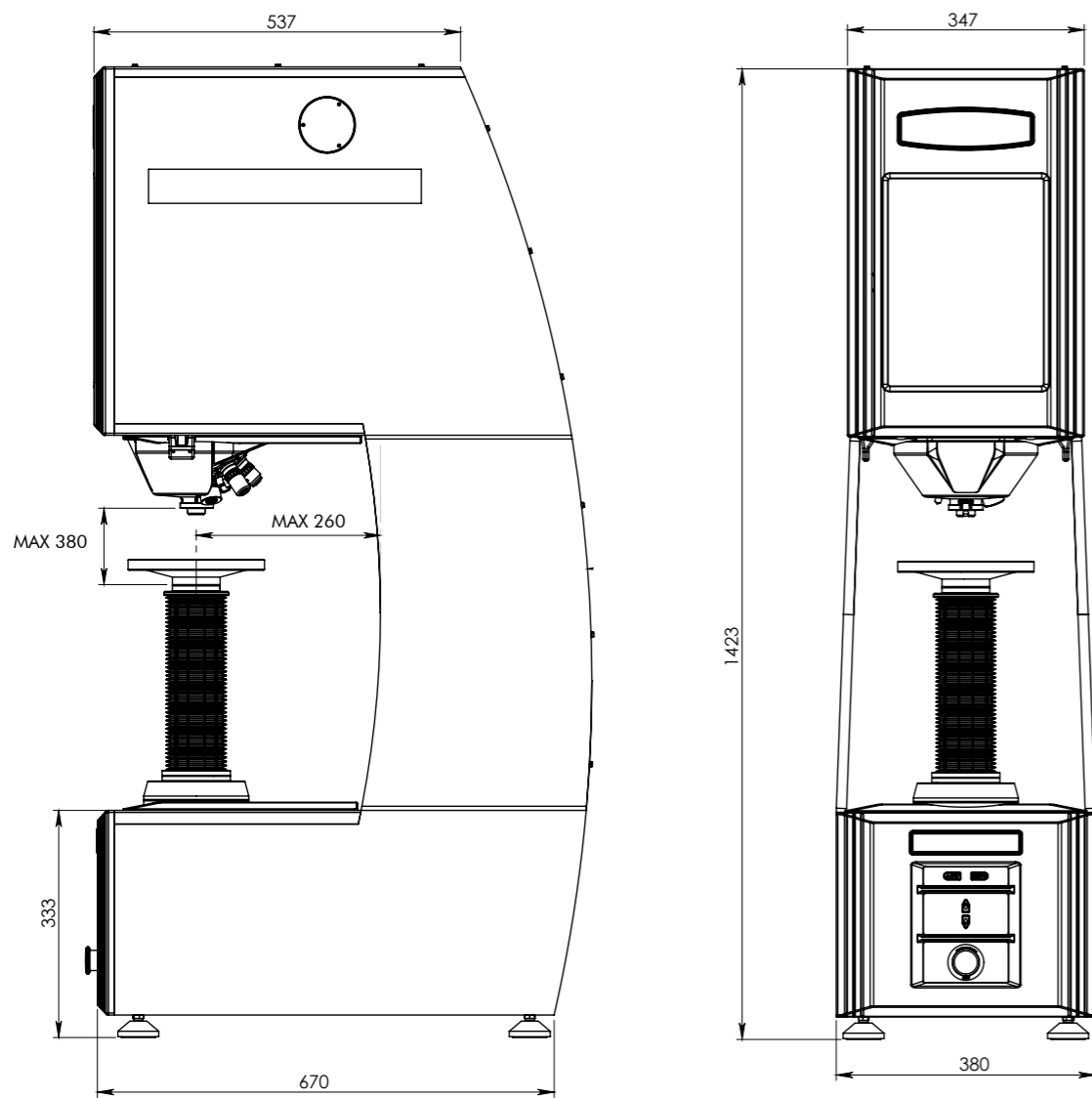


# TECHNICAL DRAWINGS

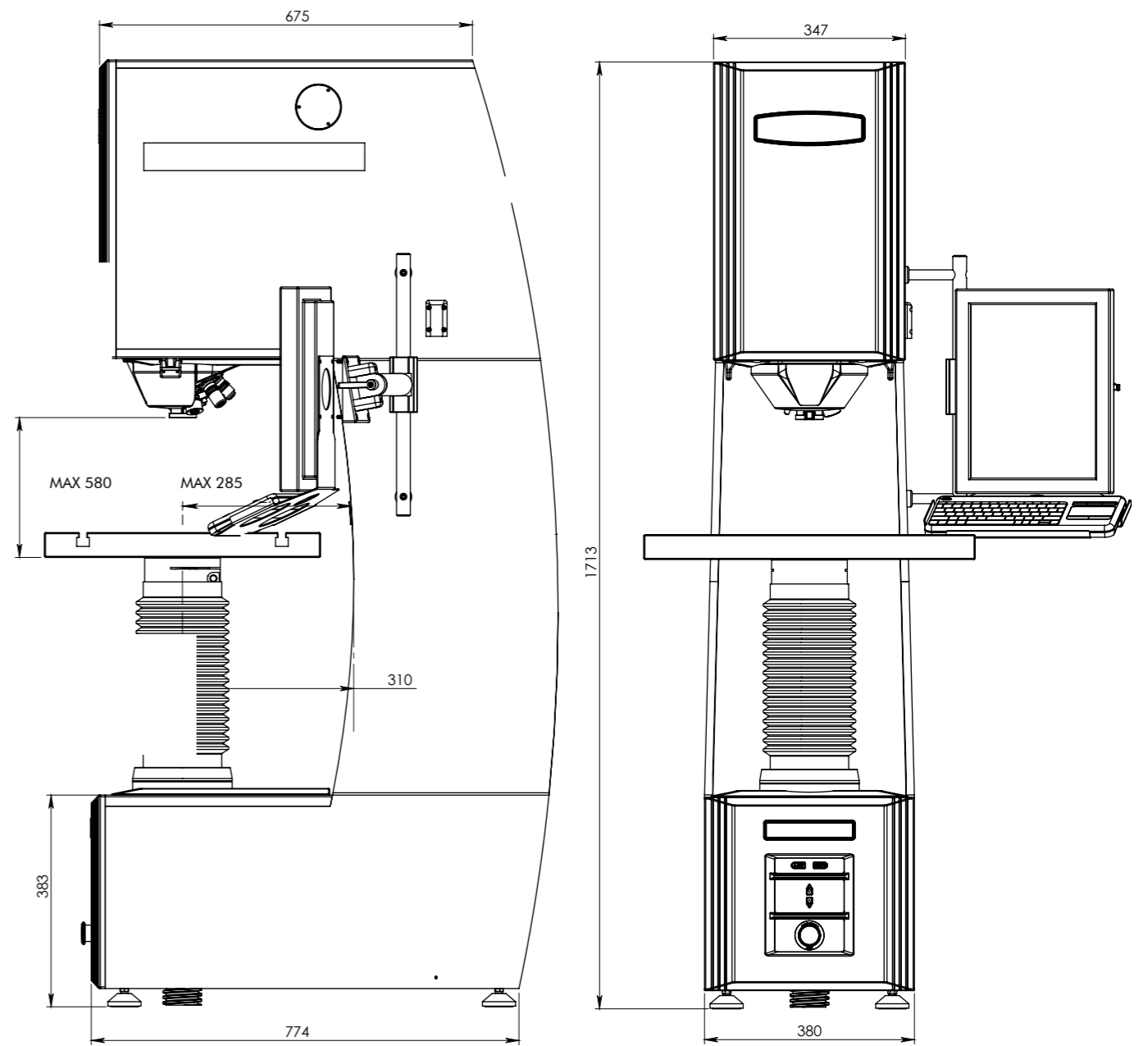
All dimensions in these drawings are in mm, approximate. Working heights and or workpiece accommodation varies depending on the stages and stage accessories used.

Please contact our sales department for more details.

## NEXUS 8100



## NEXUS 8100XLM



## OTHER MODELS IN THE UNIVERSAL RANGE



### NEXUS 605U

Fully automatic, load cell, closed loop, force feedback universal hardness tester with electronic micrometer or analogue eyepiece. i-Touch, 6.5" full color touch screen.  
See brochure B19N605U/XX



### VERZUS 750U

Fully automatic, load cell, closed loop, force feedback universal hardness tester with electronic micrometer or analogue eyepiece. IMPRESSIONS™ 8.5" full color touch screen.  
See brochure B19V750U/XX



### FENIX 300U

Load Cell, closed loop, force feedback, test force application system Universal hardness tester with I-TOUCH™ system.  
See brochure B20F300/XX



### NEMESIS 9600

Heavy duty fully automatic, load cell, closed loop, force feedback universal hardness tester with full HD optical zoom stage overview camera, IMPRESSIONS™ 15" full color touch screen.  
See brochure B19N9600/XX



### NEMESIS 5100

Multi Load Cell, Closed loop Fully automatic, 8 position turret Rockwell, Superficial Rockwell, Micro/Macro Vickers, Knoop & Brinell Hardness testers Descending test head, fixed work piece position  
See brochure B18N5100/XX



### NEMESIS 9100

Multi Load Cell, Closed loop Fully automatic, 8 position turret Rockwell, Superficial Rockwell, Micro/Macro Vickers, Knoop & Brinell Hardness testers Descending test head, fixed work piece position  
See brochure B18N9100/XX



### NEXUS 7700

Fully automatic, load cell, closed loop, force feedback universal hardness tester with full HD optical zoom stage overview camera, IMPRESSIONS™ 12" full color touch screen.  
See brochure B19N7700/XX

Changes in products and/or product specifications can emerge due to new technologies and continuous development.

We reserve the right to change or modify specifications of the products without prior notice. We recommend you to contact our sales office for up-to-date information.

Brochure B19N8100/07/EN

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