



## Accessories for MTS Criterion™ Systems

Address a full spectrum of standard and unique monotonic testing requirements

be certain.



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## Force Transducers for Series 40 (Electromechanical) Systems

### S-Beam

- » Measures axial loads using S-shaped design with a single embedded strain gage
- » Offers exceptional value and extreme simplicity for low-capacity testing with minimal side loads
- » Ideal for low-force tension and compression testing of plastics, rubber and paper
- » Designed for accuracy and linearity
- » Available in a range of force capacities (1 N to 5 kN)

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Model	Type	Force Rating	Accuracy	Compatible Frames	TEDS ID	Overload Protection	Mounting Thread Size
<b>LSB.100</b>	S-beam	.001 kN	class 0.5 from 1 to 100%	C42.503	yes	800% of capacity	M6 x 1
<b>LSB.500</b>	S-beam	.005 kN	class 0.5 from 1 to 100%	C42.503	yes	800% of capacity	M6 x 1
<b>LSB.11</b>	S-beam	.01 kN	class 0.5 from 1 to 100%	C42.503	yes	800% of capacity	M6 x 1
<b>LSB.251</b>	S-beam	.025 kN	class 0.5 from 1 to 100%	C42.503	yes	800% of capacity	M6 x 1
<b>LSB.501</b>	S-beam	.05 kN	class 0.5 from 1 to 100%	C42.503	yes	800% of capacity	M6 x 1
<b>LSB.102</b>	S-beam	.1 kN	class 0.5 from 1 to 100%	C42.503	yes	800% of capacity	M6 x 1
<b>LSB.252</b>	S-beam	.25 kN	class 0.5 from 1 to 100%	C42.503	yes	800% of capacity	M6 x 1
<b>LSB.502</b>	S-beam	.5 kN	class 0.5 from 1 to 100%	C42.503	yes	420% of capacity	M6 x 1
<b>LSB.103</b>	S-beam	1 kN	class 0.5 from 1 to 100%	C42.503	yes	420% of capacity	M6 x 1
<b>LSB.203</b>	S-beam	2 kN	class 0.5 from 1 to 100%	C42.503	yes	420% of capacity	M6 x 1
<b>LSB.503</b>	S-beam	5 kN	class 0.5 from 1 to 100%	C42.503	yes	420% of capacity	M12 x 1.25

## Force Transducers for Series 40 (Electromechanical) Systems

### Low Profile Bending Beam

- » Measure moderate axial loads using a compact design with four embedded strain gages
- » Ideal for tension and compression testing of soft metals, plastics and reinforced plastics
- » Low profile maximizes available test space
- » Designed for high accuracy, stiffness, overturning moment, stability and linearity
- » Available in a range of force capacities (1 kN to 300 kN)



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Model	Type	Force Rating	Accuracy	Compatible Frames	TEDS ID	Overload Protection	Mounting Thread Size
<b>LPB.102</b>	Low Profile Bending	.1 kN	class 0.5 from 1 to 100%	C43.104 C43.304 C43.504 C44.104 C44.304	Yes	150% of capacity	M6 X 1
<b>LPB.252</b>	Low Profile Bending	.25 kN	class 0.5 from 1 to 100%	C43.104 C43.304 C43.504 C44.104 C44.404	Yes	150% of capacity	M6 X 1
<b>LPB.502</b>	Low Profile Bending	.5 kN	class 0.5 from 1 to 100%	C43.104 C43.304 C43.504 C44.104 C44.304	Yes	150% of capacity	M6 X 1

## Force Transducers for Series 40 (Electromechanical) Systems

### Low Profile Shear Beam

- » Measure moderately high axial loads using a unique design of four embedded strain gages
- » Ideal for tension and compression testing of hard metals and composites
- » Low profile maximizes available test space
- » Designed for high accuracy, stiffness, overturning moment, stability and linearity
- » Available in a range of force capacities (1 kN to 300 kN)

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LPS.103

Model	Type	Force Rating	Accuracy	Compatible Frames	TEDS ID	Overload Protection	Mounting Thread Size
<b>LPS.103</b>	Low Profile Shear Beam	1 kN	class 0.5 from 1 to 100%	C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	Yes	150% of capacity	M12 x 1.25
<b>LPS.253</b>	Low Profile Shear Beam	2.5 kN	class 0.5 from 1 to 100%	C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	Yes	150% of capacity	M12 x 1.25
<b>LPS.503</b>	Low Profile Shear Beam	5 kN	class 0.5 from 1 to 100%	C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	Yes	150% of capacity	M12 x 1.25
<b>LPS.104</b>	Low Profile Shear Beam	10 kN	class 0.5 from 1 to 100%	C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	Yes	150% of capacity	M12 x 1.25
<b>LPS.204</b>	Low Profile Shear Beam	20 kN	class 0.5 from 1 to 100%	C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	Yes	150% of capacity	M12 x 1.25
<b>LPS.304</b>	Low Profile Shear Beam	30 kN	class 0.5 from 1 to 100%	C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	Yes	150% of capacity	M12 x 1.25
<b>LPS.504</b>	Low Profile Shear Beam	50 kN	class 0.5 from 1 to 100%	C43.104 C43.304 C43.504 C45.504 C45.105 C45.305	Yes	150% of capacity	M27 x 2
<b>LPS.105</b>	Low Profile Shear Beam	100 kN	class 0.5 from 1 to 100%	C45.504 C45.105 C45.305	Yes	150% of capacity	M27 x 2
<b>LPS.155</b>	Low Profile Shear Beam	150 kN	class 0.5 from 1 to 100%	C45.305	Yes	150% of capacity	M27 x 2
<b>LPS.205</b>	Low Profile Shear Beam	200 kN	class 0.5 from 1 to 100%	C45.305	Yes	150% of capacity	M36 x 2
<b>LPS.305</b>	Low Profile Shear Beam	300 kN	class 0.5 from 1 to 100%	C45.305	Yes	150% of capacity	M36 x 2

## Contacting Extensometers

### Displacement Gage

- » Ideal for testing advanced materials and composites
- » Extremely versatile: designed for measuring small deformations, bend testing or specimens with unusual geometries
- » Measures displacement in contact with specimen or on an active component in the force train
- » Meets and/or exceeds ASTM E83 Class B1 and ISO 9513 Class 0.5 calibration requirements



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Model	Type	Height	Length	Travel	Accuracy	Temperature Range
<b>632.06H-20</b>	Displacement Gage	101 mm	101 mm	-4 mm to 4 mm	class 0.5	-100° C to 150° C

## Contacting Extensometers

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### Axial Extensometers

- » Provide reliable, repeatable means to accurately measure axial strain for testing metals, plastics, composites and ceramics with round or flat specimen geometries
- » Available in many gage lengths (10 to 50 mm) and travel ranges ( $\pm 1.5$  to 50 mm)
- » Meet and/or exceed ASTM E83 Class B1 and ISO 9513 Class 0.5 calibration requirements
- » See Gage Length Extenders for 634.11 / .12 / .25 Axial Extensometers...page 13



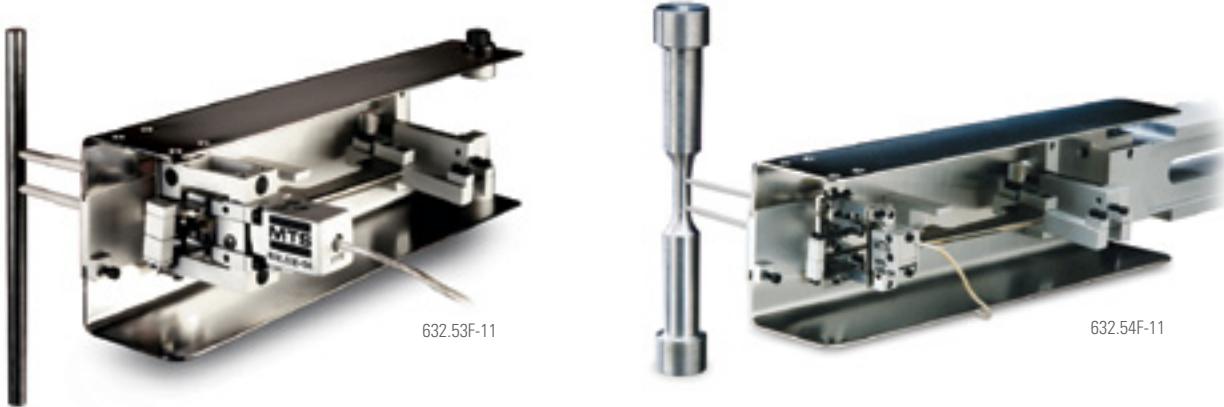
Model	Type	Gage Length(s)	Travel	Accuracy	Temperature Range
<b>632.13F-20</b>	Axial	10 mm	$\pm 1.5$ mm	class 0.5	-100° C to 150° C
<b>632.26E-30</b>	Axial	0.3 in	$\pm 0.018$ in	class 0.5	-150° F to 350° F
<b>632.26E-31</b>	Axial	0.3 in	$\pm 0.018$ in	class 0.5	452° F to 150° F
<b>632.26E-33</b>	Axial	0.3 in	$\pm 0.018$ in	class 0.5	-150° F to 350° F
<b>632.26E-40</b>	Axial	0.5 in	$\pm 0.045$ in	class 0.5	-150° F to 300° F
<b>632.26E-41</b>	Axial	0.5 in	$\pm 0.045$ in	class 0.5	-452° F to 150° F
<b>632.26E-43</b>	Axial	0.5 in	$\pm 0.045$ in	class 0.5	-150° F to 350° F
<b>632.26F-20</b>	Axial	8 mm	$\pm 1.2$ mm	class 0.5	-100°C to 150° C
<b>632.26F-21</b>	Axial	8 mm	$\pm 1.2$ mm	class 0.5	-269° C to 65° C
<b>632.26F-23</b>	Axial	8 mm	$\pm 1.2$ mm	class 0.5	-100° C to 175° C
<b>632.26F-30</b>	Axial	8 mm	$\pm 0.48$ mm	class 0.5	-100° C to 150° C
<b>632.26F-31</b>	Axial	8 mm	$\pm 0.48$ mm	class 0.5	-269° C to 65° C
<b>632.26F-33</b>	Axial	8 mm	$\pm 0.48$ mm	class 0.5	-100° C to 175° C
<b>632.26F-40</b>	Axial	12 mm	$\pm 1.08$ mm	class 0.5	-100° C to 150° C
<b>632.26F-41</b>	Axial	12 mm	$\pm 1.08$ mm	class 0.5	-269° C to 65° C
<b>632.26F-43</b>	Axial	12 mm	$\pm 1.08$ mm	class 0.5	-100° C to 175° C
<b>634.11F-24</b>	Axial	25 mm	$\pm 2.5$ mm	class 0.5	-85° C to 120° C
<b>634.11F-54</b>	Axial	25 mm	5 mm	class 0.5	-85° C to 120° C
<b>634.12F-24</b>	Axial	25 mm	-2.5 mm to 12.5 mm	class 0.5	-85° C to 120° C
<b>634.12F-54</b>	Axial	25 mm	12.5 mm	class 0.5	-85° C to 120° C
<b>634.25F-24</b>	Axial	50 mm	-5 mm to 25 mm	class 0.5	-85° C to 120° C
<b>634.25F-54</b>	Axial	50 mm	25 mm	class 0.5	-85° C to 120° C
<b>634.31F-24</b>	Axial - Multiple Gage Length	10, 15, 20, 25, 30, 35, 40, 45, 50 mm	-2 mm to 4 mm	class 0.5	-85° C to 120° C

## Contacting Extensometers

### Axial High-Temperature Extensometers

- » Lightweight, low-contact-force devices for measuring strain in tests up to 2200° F (1200° C) in furnaces or induction heaters
- » Designed for high-temperature tension and compression testing applications, typically for round metal and ceramic specimens
- » Maximize accuracy in complex high-temperature materials tests that require precise measurement of thermal gradients
- » Meet and/or exceed ASTM E83 Class B1 and ISO 9513 Class 0.5 calibration requirements

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Model	Type	Gage Length(s)	Travel	Accuracy	Temperature Range
632.53F-11	Axial High-Temperature	25 mm	-1.25 mm to 2.5 mm	class 0.5	Max: 1200° C
632.53F-14	Axial High-Temperature	12 mm	-1.2 mm to 2.4 mm	class 0.5	Max: 1200° C
632.54F-11	Axial High-Temperature	25 mm	-1.25 mm to 2.5 mm	class 0.5	Max: 1200° C
632.54F-14	Axial High-Temperature	12 mm	-1.2 mm to 2.4 mm	class 0.5	Max: 1200° C

## Contacting Extensometers

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### Axial Enhanced Travel Extensometers

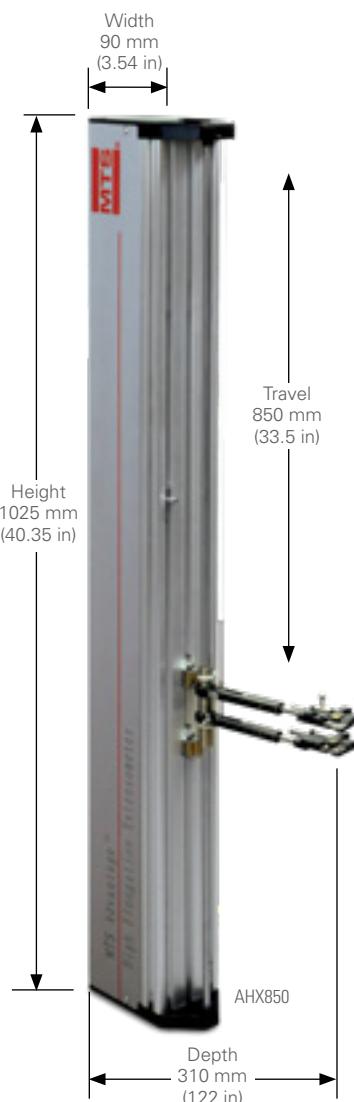
- » Available in 25 and 50 mm gage lengths to enable measurement over a longer travel range without compromising accuracy
- » Suited for tension testing with +100% strain capability, typically for flat or round metal and plastic specimens



Model	Type	Gage Length(s)	Travel	Accuracy	Temperature Range
<b>632.24F-50</b>	Axial – Enhanced Travel	25 mm	25 mm	class 1.0	-100° C to 150° C
<b>634.28F-24</b>	Axial – Enhanced Travel	50 mm	50 mm	class 0.5	-100° C to 150° C

### High Elongation Extensometer

- » Designed to accurately measure strain in materials that are prone to very large displacement in tension, such as elastomers, semi-rigid plastics and films
- » Employs adjustable mechanical spring to measure strain over a wider range than is typical, up to 850 mm
- » Meets and/or exceeds ASTM E83 Class B1 and ISO 9513 Class 0.5 calibration requirements
- » The gripping force is applied using adjustable springs
- » High resolution optical digital encoder eliminates noise, signal drift, and output changes

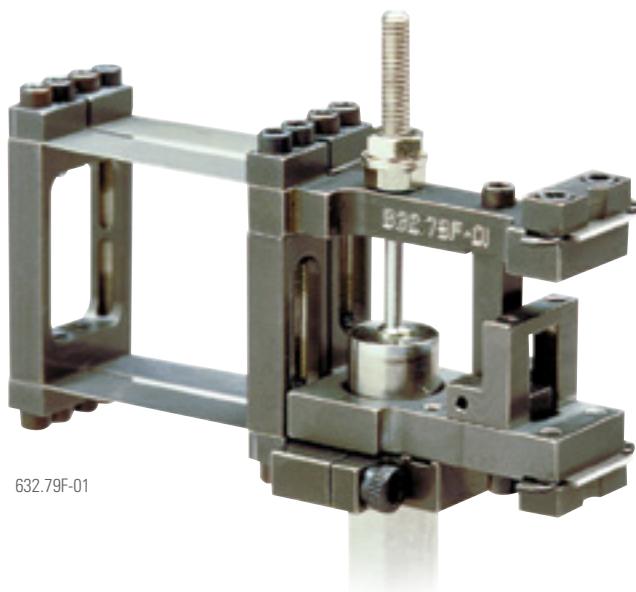


Model	Type	Preset Gage Length(s)	Travel	Accuracy	Resolution	Temperature Range
<b>AHX850</b>	Axial – high-elongation	10, 20, 25, 50, 75, 100 mm	850 mm	class 0.5	0.012 mm	5° C to 50° C

## Contacting Extensometers

### Axial Immersible Extensometer

- » Designed to accurately measure axial strain while completely submerged in water or saline solution
- » Ideal for tension testing of biomaterials
- » Patented parallel flexure system accurately translates specimen displacement to a hermetically sealed LVDT
- » Meet and/or exceed ASTM E83 Class B1 and ISO 9513 Class 0.5 calibration requirements



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632.79F-01

Model	Type	Gage Length(s)	Travel	Accuracy	Temperature Range
<b>632.79F-01</b>	Axial Immersible	25 mm	+/- 6.25 mm	class 0.5	-15° C to 85° C

### Axial Sub-miniature Extensometers

- » Designed for accurately measuring axial strain on specimens that require a smaller device, such as short or thin wires, delicate materials and small organics
- » Available in gage lengths of 3, 5 and 6 mm and travel ranges of  $\pm 0.24$  mm and 0.5 to 1.5 mm
- » Meet and/or exceed ASTM E83 Class B1 and ISO 9513 Class 0.5 calibration requirements



632.29F-20

Model	Type	Gage Length(s)	Travel	Accuracy	Temperature Range
<b>632.29F-20</b>	Axial Sub-miniature	3 mm	+/- 0.24 mm	class 0.5	-100° C to 150° C
<b>632.29E-30</b>	Axial Sub-miniature	6 mm	+/- 0.24 mm	class 0.5	-100° C to 150° C
<b>632.29F-30</b>	Axial Sub-miniature	5 mm	-0.5 mm to 1.5 mm	class 0.5	-100° C to 150° C

## Contacting Extensometers

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### Diametral Extensometers

- » Ideal for tension and compression testing of round specimens, determining Poisson's ratio or measuring cross-sectional area change
- » Available in gage diameters of 6.1 to 26 mm
- » Models optimized for ambient temperature, cryogenic and elevated temperature testing
- » Meet and/or exceed ASTM E83 Class B1 and ISO 9513 Class 0.5 calibration requirements



632.18F-20

Model	Type	Gage Diameter	Travel	Accuracy	Temperature Range
<b>632.18F-20</b>	Diametral	6.1 mm to 26 mm	-2 mm to 2 mm	class 0.5	-100° C to 150° C
<b>632.18F-21</b>	Diametral	6.1 mm to 26 mm	-2 mm to 2 mm	class 0.5	-270° C to 65° C
<b>632.18F-23</b>	Diametral	6.1 mm to 26 mm	-2 mm to 2 mm	class 0.5	-100° C to 175° C

### Cross Sectional Strain Extensometer

- » Dedicated, single-purpose extensometer for measuring cross-sectional strain
- » Can be paired with other axial extensometers to measure the "R" value of plastics and sheet metal
- » Unique design allows one-hand mounting
- » Free-floating feature enables it to travel with the specimen as it is elongated during axial loading
- » Meets and/or exceeds ASTM E83 Class B1 and ISO 9513 Class 0.5 calibration requirements



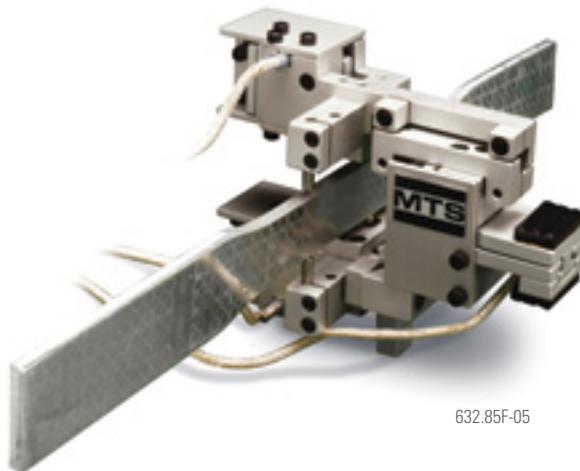
632.23F-30

Model	Type	Gage Width	Specimen Thickness	Travel	Accuracy	Temperature Range
<b>632.23F-30</b>	Cross Sectional Strain	20 mm	.5 mm to 5 mm	-4 mm	class 0.5	-100° C to 150° C

## Contacting Extensometers

### Biaxial Extensometer

- » Designed to accurately measure cross-sectional, diametral and average axial strain to help find Poisson's ratio
- » Ideal for tension and compression testing of plastic and composite specimens in many shapes and sizes
- » Minimizes mechanical crosstalk between axial and transverse channels
- » Meets and/or exceeds ASTM E83 Class B1 and ISO 9513 Class 0.5 calibration requirements



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632.85F-05

Model	Type	Gage Length	Travel Axial	Travel Transverse	Accuracy	Temperature Range
<b>632.85F-05</b>	Biaxial	25 mm	1.2 mm to -1.5 mm	+/- .5 mm	class 0.5	-100° C to 150° C

### GAGE LENGTH EXTENDERS FOR 634.11 / .12 / .25 AXIAL EXTENSOMETERS

- » See Axial Extensometers...page 8



634.11F-24  
(with extender)

Model	Type	Compatible Extensomer(s)	Gage Dimension(s)
<b>634.15C-31</b>	Gage Length Extenders	634.11F, 634.12F	100 mm
<b>634.15C-32</b>	Gage Length Extenders	634.11F, 634.12F	150 mm
<b>634.15C-33</b>	Gage Length Extenders	634.11F, 634.12F	200 mm
<b>634.15C-37</b>	Gage Length Extender Kit	634.11F, 634.12F	50, 100, 150, 200 mm
<b>634.15C-40</b>	Gage Length Extenders	634.25 (C/F)	100 mm
<b>634.15C-41</b>	Gage Length Extenders	634.25 (C/F)	150 mm
<b>634.15C-42</b>	Gage Length Extenders	634.25 (C/F)	200 mm
<b>634.15C-47</b>	Gage Length Extender Kit	634.25 (C/F)	100, 150, 200 mm
<b>634.15C-4X</b>	Gage Length Extenders	634.25 (C/F)	80 mm

## Non-Contacting Extensometers

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### LX Laser Extensometers

- » Utilize scanning laser and reflective targets to measure axial strain
- » Analog output port for closed loop strain control or input to a data acquisition board or chart recorder
- » Self-contained, easily portable, user-friendly design
- » Meet accuracy requirements as stated in ASTM E83 Class B1
- » Certified with the Center for Devices and Radiological Health as Class II products



LX 500

Model	Type	Travel	Accuracy	Voltage	Non-linearity	Repeatability	Resolution
<b>LX 500</b>	Laser	5 mm to 127 mm	class B1	110 V	0.009 mm	0.003 mm	0.001 mm
<b>LX 500</b>	Laser	5 mm to 127 mm	class B1	220 V	0.009 mm	0.003 mm	0.001 mm
<b>LX 1500</b>	Laser	8 mm to 381 mm	class B2	110 V	0.05 mm	0.05 mm	0.01 mm
<b>LX 1500</b>	Laser	8 mm to 381 mm	class B2	220 V	0.05 mm	0.05 mm	0.01 mm

## Non-Contacting Extensometers

### Measurement Head Specifications

Each AVX Measurement Head includes an inspected, traceable validation block, which can be used to confirm calibration at the beginning of a series of tests. Validation blocks are serialized and include an ISO 17025 Accreditation Calibration Report.

### XT-100 Series Measurement Heads

Ideal for determining higher strain (>10%) materials properties such as yield point & elongation, and for long gage lengths. All models are capable of meeting Class B-2 (ASTM E-83) & Class 0.5 (ISO 9513) at the specified gage lengths and strain ranges (>10%). They are also capable of

meeting Class B-1 (ASTM E-83) over most of their operating range (gage lengths where maximum axial tensile strain less than 600%). The XT-100 series operate at measurement rates from 0.1 - 500 Hz.



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AVX Measurement Head	Maximum Axial Tensile Strain Range (%) at Specified Gage Length (mm) <sup>1</sup>					Maximum Axial Compressive Strain Range (%) at Specified Gage Length (mm) <sup>1</sup>					Maximum Transverse Gage Length (mm) <sup>2</sup>	Typical Extension Resolution (µm) <sup>3</sup>	Minimum Specimen Width for Measurements (mm) <sup>4</sup>	Maximum Tracking Speed (mm/min) <sup>2</sup>	Field of View (mm)	
	10	25	50	100	200	10	25	50	100	200			Axial	Transverse		
XT-101	280	70	-	-	-	40	40	-	-	-	10	0.3	1.5	4	1350	57 x 16
XT-102	530	170	50	-	-	40	40	40	-	-	19	0.4	2.4	7	2100	98 x 27
XT-103	840	300	120	25	-	-	40	40	40	-	29	0.6	3.4	10	3200	150 x 42
XT-104	1000	460	200	65	-	-	40	40	40	-	43	0.9	5	14	4600	220 x 62
XT-105	-	800	360	150	40	-	-	40	40	40	70	1.4	8	23	7200	350 x 100
XT-106	-	1000	500	220	70	-	-	40	40	40	65	1.8	11	30	9400	460 x 100
XT-107	-	-	800	360	150	-	-	-	40	40	-	2.8	16	-	14000	700 x 100

1. Strain ranges assume a distance between the grips of twice the GL, with a centrally positioned gage. Actual strain ranges may be greater or less than these values, depending on gage positioning, grip separation and specimen behavior.

2. Maximum transverse GL and tracking speed is quoted at a measurement rate of 100 Hz.

3. Resolution is based on typical lab performance.

4. For Class B-1, minimum specimen width for transverse gage lengths should be increased by 65%.

### XT-200 Series Measurement Heads

Ideal for determining low strain materials properties (from 0.01%), such as tensile & compressive modulus, Poisson's ratio & R-value. All models are capable of meeting Class B-1 (ASTM E-83) & Class 0.5 (ISO 9513) at the specified gage lengths and strain ranges.

The XT-200 series are our highest accuracy measurement heads. These models operate at measurement rates from 0.1 - 30 Hz. The XT-250 series are suitable for many high accuracy dynamic applications, and operate at measurement rates from 0.1 - 500 Hz.



AVX Measurement Head	Maximum Axial Tensile Strain Range (%) at Specified Gage Length (mm) <sup>1</sup>					Maximum Axial Compressive Strain Range (%) at Specified Gage Length (mm) <sup>1</sup>					Maximum Transverse Gage Length (mm) <sup>2</sup>	Typical Extension Resolution (µm) <sup>3</sup>	Minimum Specimen Width for Measurements (mm)	Maximum Tracking Speed (mm/min) <sup>2</sup>	Field of View (mm)
	10	25	50	10	25	50					Axial	Transverse			
XT-201	75	-	-	40	-	-				17	0.07	0.4	1.7	100	23 x 19
XT-202	120	15	-	40	40	-				19	0.12	0.7	3.2	150	33 x 26
XT-203	190	35	-	40	40	-				31	0.12	0.7	3.2	150	42 x 35
XT-204	300	80	10	40	40	25				45	0.18	1.0	4.6	250	61 x 51
XT-205	460	145	40	40	40	40				63	0.25	1.4	6.4	350	86 x 72
XT-251	100	5	-	40	10	-				6	0.1	0.6	3	700	29 x 8
XT-253	250	60	-	40	40	-				10	0.2	1.2	5	1300	52 x 14
XT-254	390	120	25	40	40	40				15	0.3	1.7	8	1900	76 x 21
XT-255	580	190	65	40	40	40				21	0.4	2.4	11	2600	107 x 30

1. Specified strain ranges assume a distance between the grips of twice the GL, with a centrally positioned gage. Actual strain ranges may be greater or less than these values, depending on gage positioning, grip separation and specimen behavior.

2. Maximum transverse GL and tracking speed is quoted at a measurement rate of 15Hz (XT-20x series) and 100 Hz (XT-25x series).

3. Resolution is based on typical lab performance.

## Tensile Grips for Series 40 (EM) Systems

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### MTS Fundamental Bollard Grips

- » Value-priced grips designed to reduce stress concentration on specimens and avoid grip-induced failures
- » Suitable for tensile tests of cords, filaments, fibers, fine wire and yarn
- » Available in force ratings of 500 N, 2 kN and 10 kN
- » Available in horn style with pneumatic or manual clamping, or a capstan style with manual clamping
- » Anti-rotation features and integrated alignment pins enhance test accuracy and repeatability
- » See *MTS Fundamental Pneumatic Grip Supply/Controller...*  
page 30



FCB502B – Manual Horn



FCH203A – Manual Capstan



FCQA502A – Pneumatic Horn



FCA104B – Manual Bollard

Model	Type	Face	Force Capacity	Weight	Specimen Range	Compatible Frames	Temperature Rating	Air Pressure	Attachment Type	Grip/Height Width
<b>FCB502B</b>	Manual Horn	Rubber	0.5 kN	910 g	0-1.5 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	0° C (32° F) to 50° C (122° F)	n/a	D	Height 152 mm (5.984 in)  Width 114.4 mm (2.295 in)
<b>FCH203A</b>	Manual Capstan	Rubber	2 kN	1067 g	0-2 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	0° C (32° F) to 50° C (122° F)	n/a	D	Height 143 mm (5.630 in)  Width 177 mm (6.969 in)
<b>FCQA502A</b>	Pneumatic Horn	Smooth Steel	0.5 kN	1125 g	0-1.5 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	0° C (32° F) to 50° C (122° F)	1 MPa (145 psi)	D	Height 147.5 mm (5.787 in)  See MTS Fundamental Pneumatic Grip Supply/Controller Width 154.5 mm (6.083 in)
<b>FCA104B</b>	Manual Bollard	Smooth Steel	10 kN	2200 g	0-1.5 mm	C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	0° C (32° F) to 50° C (122° F)	n/a	D	Height 200 mm (7.87 in)  Width 141 mm (5.55 in)

## Tensile Grips for Series 40 (EM) Systems

### MTS Fundamental Roller Grips

- » Value-priced grips designed for quick loading and self-tightening
- » Suitable for tensile tests of bandages, textiles, synthetics and flexible polymers
- » Available in 100 kN force rating
- » Anti-rotation features and integrated alignment pins enhance test accuracy and repeatability



FCA105C

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Model	Type	Force Capacity	Weight	Specimen Range	Compatible Frames	Temperature Rating	Attachment Type	Grip/Height Width
<b>FCA105C</b>	Roller	100 kN	7130 g	0-5 mm	C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-50° C (-58° F) to 150° C (302° F)	D	242 mm/138 mm

## Tensile Grips for Series 40 (EM) Systems

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### MTS Fundamental Vise Grips

- » Value-priced vice action grips for tensile testing of paper, plastic film, textiles, sheet materials and packaging components
- » Available in range of force ratings of (10 N to 5 kN) and sizes with manual and pneumatic clamping
- » Standard rubber faces are included with all grips
- » Anti-rotation features and integrated alignment pins enhance test accuracy and repeatability
- » See MTS Fundamental Pneumatic Grip Supply/Controller...page 30



FDQA103B – Pneumatic Vise



FDQA101B – Pneumatic Vise



FDSA102A - Manual Vise



FDSA502B - Manual Vise



FDSD503A - Manual Vise

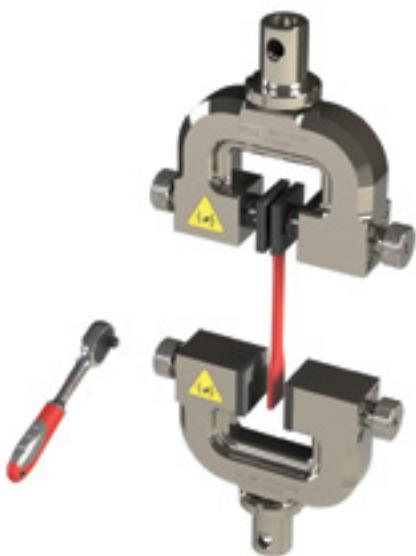
Model	Type	Force Capacity	Weight	Specimen Range	Compatible Frames	Temperature Rating	Air Pressure	Attachment Type	Grip/Height Width
<b>FDQA103B</b>	Pneumatic Vise	1 kN	1257 g	0-8 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	0° C (32° F) to 50° C (122° F)  See MTS Fundamental Pneumatic Grip Supply/Controller	1 MPa (145 psi)	D	Height 149.25 mm (5.876 in)  Width 130 mm (5.118 in)
<b>FDQA101B</b>	Pneumatic Vise	10 N	175 g	0-0.2 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	0° C (32° F) to 50° C (122° F)	0.4-0.7 MPa	D	Bottom Height 139 mm (5.47 in)  Top Height 129 mm (5.08 in) (2.01 in)  Width 51 mm (2.01 in)
<b>FDSA102A</b>	Manual Vise	100 N	310 g	0-1.5 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	0° C (32° F) to 50° C (122° F)	n/a	D	Height 92.5 mm (3.642 in)  Width 71.5 mm (2.815 in)
<b>FDSA502B</b>	Manual Vise	0.5 kN	998 g	0-6 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	0° C (32° F) to 50° C (122° F)	n/a	D	Height 119.5 mm (4.705 in)  Width 111 mm (4.37 in)
<b>FDSD503A</b>	Manual Vise	5 kN	2007 g	0-7 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	0° C (32° F) to 50° C (122° F)	n/a	D	Height 129.5 mm (5.098 in)  Width 120 mm (4.724 in)

## Tensile Grips for Series 40 (EM) Systems

### MTS Fundamental Screw Grips

- » Value-priced screw action grips that deliver higher clamping forces than vise grips for tensile testing of stronger, larger paper, plastic plate and film, textiles, sheet materials and packaging specimens
- » Available in steel and stainless steel with manual clamping
- » Standard rubber faces are included with all grips
- » Anti-rotation features and integrated alignment pins enhance test accuracy and repeatability
- » See *Grip Faces for MTS Fundamental Screw Action Grips...*  
page 31

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FDSC503B - Manual Screw



FDSB503B - Manual Screw  
(stainless steel)

Model	Type	Force Capacity	Weight	Specimen Range	Compatible Frames	Temperature Rating	Air Pressure	Attachment Type	Grip/Height Width
<b>FDSC503B</b>	Manual Screw	5 kN	2360 g	0-16 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	0° C (32° F) to 50° C (122° F)	n/a	D	Height 132.5 mm (5.217 in) Width 52 mm (2.047 in)
<b>FDSB503B</b>	Manual Screw – Stainless Steel	5 kN	2360 g	0-16 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	0° C (32° F) to 50° C (122° F)	n/a	D	Height 132.5 mm (5.217 in) Width 168.8 mm (6.646 in)

## Tensile Grips for Series 40 (EM) Systems

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### MTS Fundamental Scissors Grips

- » Value-priced scissor action grips feature self-tightening, self-aligning clamps
- » Suitable for tensile testing of delicate flat, flexible specimens like foil, films, rubber and flexible polymers
- » Available in force ratings of 200 and 500 N
- » Standard diamond faces included with all grips
- » Anti-rotation features and integrated alignment pins enhance test accuracy and repeatability



FGD203A - Manual Scissors



FGD503A - Manual Scissors

Model	Type	Force Capacity	Weight	Specimen Range	Compatible Frames	Temperature Rating	Attachment Type	Grip/Height Width
<b>FGD203A</b>	Manual Scissors	2 kN	1016 g	0-12 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	0° C (32° F) to 50° C (122° F)	D	Height 134 mm (5.276 in) Width 138 mm (5.433 in)
<b>FGD503A</b>	Manual Scissors	5 kN	1735 g	0-14 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	0° C (32° F) to 50° C (122° F)	D	Height 170 mm (6.693 in) Width 153 mm (6.024 in)

## Tensile Grips for Series 40 (EM) Systems

### MTS Fundamental Wedge Grips

- » Value-priced wedge action grips for tensile testing of strong plastics, aluminum and steel
- » Accommodate both flat and vee wedge styles
- » Available in force ratings of 10, 30, 100 and 300 kN
- » Design minimizes compressive or buckling forces during specimen insertion
- » Anti-rotation features and integrated alignment pins enhance test accuracy and repeatability
- » See *Wedges for MTS Fundamental Wedge Grips...page 35*

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FXSC104B – Manual Wedge



FXSA104B – Manual Wedge



FXSA304A – Manual Wedge



FXSA105A – Manual Wedge

Model	Type	Force Capacity	Weight	Specimen Range	Compatible Frames	Temperature Rating	Attachment Type	Grip/Height Width
<b>FXSC104B</b>	Manual Wedge	10 kN	7466 g	0-12 mm	C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	0° C (32° F) to 50° C (122° F)	D	Height 187 mm (7.362 in) Width 155 mm (6.102 in)
<b>FXSA104B</b>	Manual Wedge	10 kN	3100 g	See Wedges for MTS Fundamental Wedge Grips	C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	0° C (32° F) to 50° C (122° F)	D	Height 157 mm (6.18 in) Width 104 mm (4.09 in)
<b>FXSA304A</b>	Manual Wedge	30 kN	9189 g	See Wedges for MTS Fundamental Wedge Grips	C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	0° C (32° F) to 50° C (122° F)	D	Height 272 mm (10.705 in) Width 370 mm (14.567 in)
<b>FXSA105A</b>	Manual Wedge	100 kN	14786 g	See Wedges for MTS Fundamental Wedge Grips	C43.504 C45.504 C45.105	0° C (32° F) to 50° C (122° F)	D	Height 271.9 mm (10.705 in) Width 370 mm (14.567 in)
<b>FXSA305A</b>	Manual Wedge	300 kN	26000 g	See Wedges for MTS Fundamental Wedge Grips	C45.305	0° C (32° F) to 50° C (122° F)	E	Height 295 mm (11.6 in) Width 429 mm (16.9 in)

## Tensile Grips for Series 40 (EM) Systems

MTS Fundamental Nut/Bolt/Shoulder Grips



FLA105B Nut/Bolt Grip

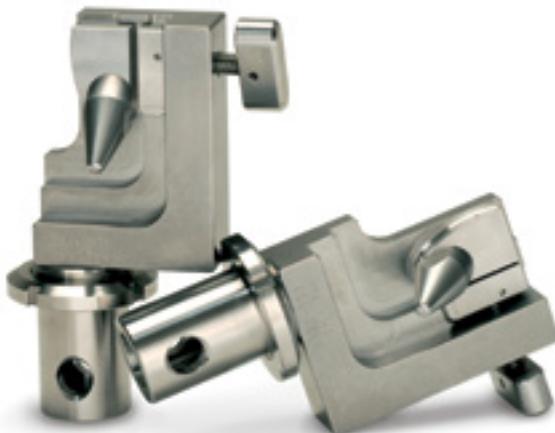
FTA105B Shoulder Grip

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Model	Type	Force Capacity	Weight	Specimen Range	Compatible Frames	Temperature Rating	Attachment Type	Grip/Height Width
<b>FLA105B</b>	Nut and Bolt	100 kN	4.1kg (9 lb)	Choose appropriate insert	C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105 C45.305	0° C (32° F) to 50° C (122° F)	D	142 mm (5.6 in)/134 mm (5.3 in)
<b>FTA105B</b>	Shoulder	100 kN	4.5kg (10 lb)	Choose appropriate insert	C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105 C45.305	0° C (32° F) to 50° C (122° F)	D	146 mm (5.7 in)/146 mm (5.7 in)

## Bionix Bollard Grips

- » Value-priced, stainless steel grips designed to reduce stress concentration on specimens and avoid grip-induced failures
- » Suitable for tensile tests of cords, filaments, fibers, fine wire and biomaterials in fluid bath environments
- » Available in 1 kN force rating
- » Available in manual horn style
- » Standard rubber faces are included with all grips
- » Anti-rotation features and integrated alignment pins enhance test accuracy and repeatability
- » See Fluid Baths for Series 40 (EM) Systems...page 51



EnviroBath Optional Grip.01

Model	Type	Force Capacity	Weight	Maximum Specimen Diameter	Compatible Frames	Temperature Rating	Attachment Type	Height (each from clevis center)
<b>EnviroBath Optional Grip.01</b>	Manual Horn	1 kN	1010 g	3 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-130° C to 250° C	D	124 mm

## Tensile Grips for Series 40 (EM) Systems

### Bionix Roller Grips

- » Value-priced, stainless steel grips featuring quick loading, self-tightening rollers
- » Suitable for tensile tests of bandages, biotextiles, diapers, synthetics and flexible polymers in fluid bath environments
- » Available in 1, 2 and 5 kN force ratings
- » Anti-rotation features and integrated alignment pins enhance test accuracy and repeatability
- » See *Fluid Baths for Series 40 (EM) Systems...page 51*

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EnviroBath Optional Grip.05

EnviroBath Optional Grip.06

Model	Type	Force Capacity	Weight	Maximum Specimen Thickness	Maximum Specimen Width	Compatible Frames	Temperature Rating	Attachment Type	Height (each from clevis center)
<b>EnviroBath Optional Grip.05</b>	Roller Action	1 kN	1300 g	3 mm	50 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-10° C to 50° C	D	123 mm
<b>EnviroBath Optional Grip.06</b>	Roller Action	2 kN	1425 g	4 mm	50 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-130° C to 250° C	D	111 mm
<b>EnviroBath Optional Grip.07</b>	Roller Action	5 kN	2260 g	7 mm	75 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-130° C to 250° C	D	121 mm

## Tensile Grips for Series 40 (EM) Systems

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### Bionix Scissors Grips

- » Value-priced, stainless steel scissor action grips with self-tightening, self-aligning clamps
- » Suitable for tensile testing of delicate flat, flexible specimens like foil, films, rubber, flexible polymers and biomaterials in fluid bath environments
- » Available in force rating of 1 kN
- » Anti-rotation features and integrated alignment pins enhance test accuracy and repeatability
- » See *Fluid Baths for Series 40 (EM) Systems...page 51*



EnviroBath Optional Grip.08

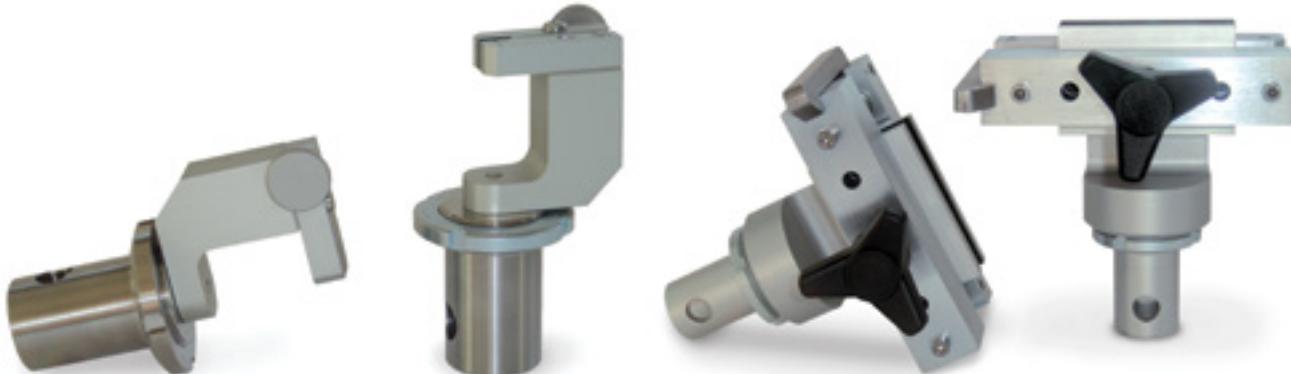
Model	Type	Force Capacity	Weight	Maximum Specimen Diameter	Compatible Frames	Temperature Rating	Attachment Type	Height (each from clevis center)
<b>EnviroBath Optional Grip.08</b>	Scissors Action	1 kN	850 g	10 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-130° C to 250° C	D	160 mm

## Tensile Grips for Series 40 (EM) Systems

### Bionix Vise Grips

- » Value-priced, stainless steel vice action grips
- » Suitable for tensile testing of plastic film, textiles, sheet materials, packaging components and biomaterials in fluid bath environment
- » Available in range of force ratings (100 N, 2 kN, 5 kN) with manual clamping
- » Standard rubber faces are included with all grips
- » Anti-rotation features and integrated alignment pins enhance test accuracy and repeatability
- » See *Fluid Baths for Series 40 (EM) Systems...page 51*

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EnviroBath Optional Grip.08

EnviroBath Optional Grip.10

Model	Type	Force Capacity	Weight	Maximum Specimen Thickness	Maximum Specimen Width	Compatible Frames	Temperature Rating	Attachment Type	Height (each from clevis center)
<b>EnviroBath Optional Grip.09</b>	Vise Action	.1 kN	560 g	2 mm	10 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-10° C to 50° C	D	100 mm
<b>EnviroBath Optional Grip.10</b>	Vise Action	2 kN	1000 g	3.5 mm	63 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-10° C to 50° C	D	95 mm
<b>EnviroBath Optional Grip.11</b>	Vise Action	5 kN	3100 g	10 mm	80 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-10° C to 50° C	D	140 mm

## Tensile Grips for Series 40 (EM) Systems

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### Advantage Pneumatic Clamp Grips

- » Versatile, high-performance pneumatic clamps for tensile testing of a wide array of specimen types:
  - low-breaking-strength specimens
  - thin sheets, films and tapes
  - elastomers, plastics, rigid and semi-rigid films and sheets
- » Available in range of force ratings of (10 N to 10 kN)
- » Dual-acting grip faces ensure correct specimen alignment and eliminate bending strains
- » See *Grip Faces for Advantage Pneumatic Grips...pages 32-33*
- » See *Wedges for Advantage Pneumatic 10,000 Grips...page 36*
- » See *Advantage Pneumatic Grip Supply/Controller...page 30*



Advantage Pneumatic 10

Advantage Pneumatic 100/200

Advantage Pneumatic 2000

Advantage Pneumatic 10,000

Model	Type	Force Capacity	Weight	Specimen Range	Compatible Frames	Temperature Rating	Air Pressure	Attachment Type	Grip/Height Width
<b>Advantage Pneumatic 10</b>	Pneumatic Clamp	.01 kN	0.27 kg (0.60 lb)	5.00 mm (0.20 in)	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304	- 40° C (-40° F) to 200° C (400° F)	5.5 bar (80 psi)	B	Height 145.80 mm (5.74 in) Width 71.63 mm (2.80 in)
<b>Advantage Pneumatic 100/200</b>	Pneumatic Clamp	.2 kN	0.91 kg (2.0 lb)	10.0 mm (0.39 in)	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304	- 40° C (-40° F) to 200° C (400° F)	5.5 bar (80 psi)	C	Height 187.71 mm (7.39 in) Width 114 mm (4.50 in)
<b>Advantage Pneumatic 2000</b>	Pneumatic Clamp	2 kN (450 lbf)	2.7 kg (6.0 lb)	12.0 mm (0.47 in)	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	- 40° C (-40° F) to 200° C (400° F)	5.5 bar (80 psi)	D	Height 210.31 mm (8.28 in) Width 147.32 mm (5.80 in)
<b>Advantage Pneumatic 10000</b>	Pneumatic Clamp	10 kN (2200 lbf)	6.8 kg (15 lb)	25.4 mm (1.00 in)	C42.503 C43.104 C43.304 See Wedges for Advantage Pneumatic 10,000 Grips	- 40° C (-40° F) to 200° C (400° F)	5.5 bar (80 psi)	D	Height 210.31 mm (6.59 in) Width 200 mm (7.88 in)

## Tensile Grips for Series 40 (EM) Systems

### Advantage Screw Grips

- » Versatile, high-performance screw action grips that provide high clamping forces for tensile testing of metals, plastics, polymers and wood
- » Available in range of force ratings of (10 N to 10 kN)
- » Dual-acting grip faces ensure correct specimen alignment and eliminate bending strains
- » See *Grip Faces for Advantage Screw Grips...page 34*

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Advantage Screw Action 100

Advantage Screw Action 2000

Advantage Screw Action 10000

Model	Type	Force Capacity	Weight	Specimen Range	Compatible Frames	Temperature Rating	Attachment Type	Grip/Height Width
<b>Advantage Screw Action 100</b>	Manual Screw Clamp	.1 kN (22 lbf)	0.36 kg (0.8 lb)	12 mm (0.5 in)	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304	- 40° C (-40° F) to 200° C (400° F)	C	Height 122 mm (4.80 in) Width 129.5 mm (5.10 in)
<b>Advantage Screw Action 2000</b>	Manual Screw Clamp	2 kN (450 lbf)	0.95 kg (2.1 lb)	19 mm (1 in)	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304	- 40° C (-40° F) to 200° C (400° F)	D	Height 132.92 mm (5.23 in) Width 164 mm (6.46 in)
<b>Advantage Screw Action 5000</b>	Manual Screw Clamp	5 kN (1100 lbf)	2.1 kg (4.6 lb)	25 mm (0.75 in)	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	- 40° C (-40° F) to 200° C (400° F)	D	Height 161.11 mm (6.34 in) Width 210.6 mm (8.29 in)
<b>Advantage Screw Action 10000</b>	Manual Screw Clamp	10 kN (2200 lbf)	4.9 kg (10 lb)	25 mm (1 in)	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	- 40° C (-40° F) to 200° C (400° F)	D	Height 161.11 mm (6.34 in) Width 210.6 mm (8.29 in)

## Tensile Grips for Series 40 (EM) Systems

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### Advantage Wedge Grips

- » Versatile, high-performance wedge action grips designed for tensile tests that require more clamping force than screw or pneumatic grips
- » Available in range of force ratings of (10, 30, 50, 100 kN)
- » Ideal for testing metals, composites, ceramics, plastics and wood/paper products
- » Available with interchangeable serrated wedges for round or flat specimens
- » Self-tightening during testing reduces slippage
- » See Wedges for Advantage Wedge Grips...page 37



Advantage Wedge

Model	Type	Force Capacity	Weight	Specimen Range	Compatible Frames	Temperature Rating	Attachment Type	Grip/Height Width
<b>Advantage Wedge 10</b>	Manual Wedge	10 kN (2.2 kip)	4.5 kg (10 lb)	See Wedges for Advantage Wedge Grips	C43.104 C43.304 C43.504 C44.104 C44.304 C44.504 C45.105	-130° C (-200° F) to 315° C (600° F)	D	Height 201.17 mm (7.92 in)  Width 132.5 mm (5.22 in)
<b>Advantage Wedge 30</b>	Manual Wedge	30 kN (6.7 kip)	5.5 kg (12 lb)	See Wedges for Advantage Wedge Grips	C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-130° C (-200° F) to 315° C (600° F)	D	Height 231.39 mm (9.11 in)  Width 115 mm (4.50 in)
<b>Advantage Wedge 50</b>	Manual Wedge	50 kN (11 kip)	7.0 kg (15 lb)	See Wedges for Advantage Wedge Grips	C43.104 C43.304 C43.504 C44.104 C44.304 C44.504 C45.105	-130° C (-200° F) to 315° C (600° F)	D	Height 235.97 mm (9.29 in)  Width 147.6 mm (5.81 in)
<b>Advantage Wedge 100</b>	Manual Wedge	100 kN (22 kip)	15 kg (33 lb)	See Wedges for Advantage Wedge Grips	C45.504 C45.105	-130° C (-200° F) to 315° C (600° F)	D	Height 269.24 mm (10.60 in)  Width 191.52 mm (7.54 in)
<b>Advantage Wedge 150</b>	Manual Wedge	150 kN	18.1 kg (40 lb)	Choose appropriate wedge	C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105 C45.305	-130° C (-200° F) to 315° C (600° F)	D	Height 285.2 mm (11.23 in)  Width 259.4 mm (10.22 in)
<b>Advantage Wedge 300</b>	Manual Wedge	300 kN	53.5 kg (118 lb)	Choose appropriate wedge	C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105 C45.305	-130° C (-200° F) to 315° C (600° F)	M36x2 Thread	Height 332 mm (13.1 in)  Width 407 mm (16.0 in)

## Tensile Grips for Series 40 (EM) Systems

### Model 647 Hydraulic Wedge Grips

- » Precision side-loading hydraulic wedge grips combine easy specimen insertion with highly accurate, repeatable loading
- » Available in force ratings of 30 kN, 100 kN and 300 kN
- » Ideal for tensile tests of metals, ceramics, composites, plastics and wood/paper products
- » Adjustable pressure allows grips to be used for testing a wide range of materials
- » A variety of wedge surfaces are available to meet any requirement
- » See *Wedges for Model 647 Hydraulic Wedge Grips...page 37*
- » See *Model 685 Hydraulic Grip Supplies/Controllers...page 31*



Model 647.02B

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Model	Type	Force Capacity	Weight	Specimen Range	Compatible Frames	Temperature Rating	Hydraulic Power	Attachment Type	Grip/Height Width
<b>647.02B</b>	Side-loading Hydraulic Wedge	30 kN	7.30 kg (16.00 lb)	See Wedges for Model 647 Hydraulic Wedge Grips	C43.104 C43.304 C43.404 C44.104 C44.304 C45.504 C45.105	-40° to 177° C (-40° to 350° F)	See Model 685 Hydraulic Grip Supplies/Controllers	D	Height 173.30 mm (6.82 in)  Width 150.88 mm (5.94 in)
<b>647.10A</b>	Side-loading Hydraulic Wedge	100 kN	27.00 kg (60.00 lb)	See Wedges for Model 647 Hydraulic Wedge Grips	C45.504 C45.105	-40° to 177° C (-40° to 350° F)	See Model 685 Hydraulic Grip Supplies/Controllers	D	Height 217.88 mm (8.58 in)  Width 203.2 mm (8.00 in)
<b>647.25A</b>	Side-loading Hydraulic Wedge	300 kN	62.60 kg (138 lb)	See Wedges for Model 647 Hydraulic Wedge Grips	C45.504 C45.105 C45.305	-40° to 177° C (-40° to 350° F)	See Model 685 Hydraulic Grip Supplies/Controllers	1 1/2-12 UNF and M36 x 2 mm	Height 224.8 mm (8.85 in)  Width 266.7 mm (10.50 in)

## Tensile Grips for Series 40 (EM) Systems

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### MTS FUNDAMENTAL PNEUMATIC GRIP SUPPLY/CONTROLLER

- » Required for proper operation of MTS Fundamental Pneumatic Bollard and Vise Grips
- » Provides precise control of open/close functions, air pressure regulation and flow
- » *See MTS Fundamental Bollard Grips...page 16*
- » *See MTS Fundamental Vise Grips...page 18*



FPC2850

Model	Compatible Grip(s)	Output Pressure	Hose Diameter	Power Rating	Electrical Requirements
<b>FPC2850</b>	MTS Fundamental Pneumatic Grips: FCQA502A, FDQA103B	6.9 BAR (100 psi)	6 mm	5.5 W	12V DC

### ADVANTAGE PNEUMATIC GRIP SUPPLY/CONTROLLER

- » Required for proper operation of Advantage Pneumatic Grips.
- » Provides precise control of open/close functions, air pressure regulation and flow
- » Magnetic-mount handset or optional footswitch that makes specimen loading hassle-free
- » *See Advantage Pneumatic Clamp Grips...page 26*



APG Controller



Optional Footswitch

Model	Compatible Grip(s)	Output Pressure	Hose Diameter	Power Rating	Electrical Requirements
<b>APG Controller</b>	Advantage Pneumatic 10, 100/200, 2000, 10,000	6.2 BAR (90 psi)	4 mm	2.5 W	120-240V AC
<b>APG Controller Optional Footswitch</b>	Advantage Pneumatic 10, 100/200, 2000, 10,000	—	—	—	—

## Tensile Grips for Series 40 (EM) Systems

### MODEL 685 HYDRAULIC GRIP SUPPLIES/CONTROLLERS

- » Required for proper operation of Model 647 Hydraulic Wedge Grips
- » Provide precise upper and lower grip clamp/release control, pressure control and rate adjustment
- » Enable tight control of highly uniform and consistent clamping forces
- » Intuitive, easy-to-use control interface facilitate streamlined test setup
- » Special hydraulic fluid allows the grips to be used in environmental chambers at elevated temperatures
- » Self-contained design allows for the use of hydraulic grips on non-hydraulic test systems
- » See Model 647 Hydraulic Wedge Grips...page 29



685.22D-05

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Model	Compatible Grip(s)	Output Pressure	Hose Diameter	Power Rating	Electrical Requirements	Temperature Range	Dimensions (H x W x D)	Weight
<b>685.22D-05</b>	647.02B 647.10A (100 to 3000 psi)	0.7 - 20.7 MPa	.25 in	0.75 kW	115 V, 60 Hz	-40 to +177° C (-40 to +350° F)	91.44 x 44.45 x 43.18 cm	76 kg (170 lb)
<b>685.22D-06</b>	647.02B 647.10A (100 to 3000 psi)	0.7 - 21 MPa	.25 in	0.75 kW	100-115 V, 50 Hz	-40 to +177° C (-40 to +350° F)	91.44 x 44.45 x 43.18 cm	76 kg (170 lb)
<b>685.22D-07</b>	647.02B 647.10A (100 to 3000 psi)	0.7 - 21 MPa	.25 in	0.75 kW	208-230 V, 60 Hz	-40 to +177° C (-40 to +350° F)	91.44 x 44.45 x 43.18 cm	76 kg (170 lb)
<b>685.22D-08</b>	647.02B 647.10A (100 to 3000 psi)	0.7 - 21 MPa	.25 in	0.75 kW	200-240 V, 50 Hz	-40 to +177° C (-40 to +350° F)	91.44 x 44.45 x 43.18 cm	76 kg (170 lb)
<b>685.10E-05</b>	647.25A  (1500 to 10000 psi)	10 to 70 MPa	.25 in	0.75 kW	115 V, 60 Hz	-40° C (-40° F) to 177° C (350° F)	91.44 x 44.45 x 43.18 cm	76 kg (170 lb)
<b>685.10E-06</b>	647.25A  (1500 to 10000 psi)	10 to 70 MPa	.25 in	0.75 kW	100-115 V, 50 Hz	-40° C (-40° F) to 177° C (350° F)	91.44 x 44.45 x 43.18 cm	76 kg (170 lb)
<b>685.10E-07</b>	647.25A  (1500 to 10000 psi)	10 to 70 MPa	.25 in	0.75 kW	208-230 V, 60 Hz	-40° C (-40° F) to 177° C (350° F)	91.44 x 44.45 x 43.18 cm	76 kg (170 lb)
<b>685.10E-08</b>	647.25A  (1500 to 10000 psi)	10 to 70 MPa	.25 in	0.75 kW	200-240 V, 50 Hz	-40° C (-40° F) to 177° C (350° F)	91.44 x 44.45 x 43.18 cm	76 kg (170 lb)

### GRIP FACES FOR MTS FUNDAMENTAL SCREW ACTION GRIPS

- » See MTS Fundamental Screw Grips...page 19

Model	Type	Compatible Grip(s)	Profile	Dimensions	Temperature Range	Specimen Range	Force Capacity
<b>FDSC503B.01</b>	Flat Face	FDSC503B	Serrated	35 mm x 35 mm	0° C (32° F) to 50° C (122° F)	0-16 mm	5 kN
<b>FDSC503B.02</b>	Flat Face	FDSC503B	Rubber	35 mm x 35 mm	0° C (32° F) to 50° C (122° F)	0-16 mm	5 kN

## Tensile Grips for Series 40 (EM) Systems

### GRIP FACES FOR ADVANTAGE PNEUMATIC GRIPS

» See *Advantage Pneumatic Clamp Grips...page 26*

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Model	Type	Compatible Grip(s)	Profile	Dimensions	Temperature Range	Specimen Range	Force Capacity
<b>APG101.01</b>	Flat Face	Advantage Pneumatic 10	Smooth Steel	15 mm x 8 mm	-40° C (-40° F) to 200° C (400° F)	0-5 mm	.01 kN
<b>APG101.02</b>	Flat Face	Advantage Pneumatic 10	Serrated Steel	15 mm x 8 mm	-40° C (-40° F) to 200° C (400° F)	0-5 mm	.01 kN
<b>APG101.03</b>	Flat Face	Advantage Pneumatic 10	Smooth Rubber	15 mm x 8 mm	0° C (32° F) to 50° C (122° F)	0-5 mm	.01 kN
<b>APG203.06</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Corrugated Rubber	25 mm x 25 mm	0° C (32° F) to 50° C (122° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.07</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Smooth Rubber	25 mm x 25 mm	0° C (32° F) to 50° C (122° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.08</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Steel Line Contact	25 mm x 25 mm	-40° C (-40° F) to 200° C (400° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.09</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Smooth Steel	70 mm x 25 mm	-40° C (-40° F) to 200° C (400° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.10</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Corrugated Steel	70 mm x 25 mm	-40° C (-40° F) to 200° C (400° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.11</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Serrated Steel	70 mm x 25 mm	-40° C (-40° F) to 200° C (400° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.12</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Saw-tooth Steel	70 mm x 25 mm	-40° C (-40° F) to 200° C (400° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.13</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Matte Rubber	70 mm x 25 mm	0° C (32° F) to 50° C (122° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.14</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Corrugated Rubber	70 mm x 25 mm	0° C (32° F) to 50° C (122° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.15</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Smooth Rubber	70 mm x 25 mm	0° C (32° F) to 50° C (122° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.16</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Smooth Steel	58 mm x 38 mm	-40° C (-40° F) to 200° C (400° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.17</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Corrugated Steel	58 mm x 38 mm	-40° C (-40° F) to 200° C (400° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.18</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Serrated Steel	58 mm x 38 mm	-40° C (-40° F) to 200° C (400° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN

continued next page...

## Tensile Grips for Series 40 (EM) Systems

### GRIP FACES FOR ADVANTAGE PNEUMATIC GRIPS...continued

Model	Type	Compatible Grip(s)	Profile	Dimensions	Temperature Range	Specimen Range	Force Capacity
<b>APG203.19</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Saw-tooth Steel	58 mm x 38 mm	-40° C (-40° F) to 200° C (400° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.20</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Matte Rubber	58 mm x 38 mm	0° C (32° F) to 50° C (122° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.21</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Corrugated Rubber	58 mm x 38 mm	0° C (32° F) to 50° C (122° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.22</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Smooth Rubber	58 mm x 38 mm	0° C (32° F) to 50° C (122° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.23</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Steel Line Contact (R=4.75 mm)	58 mm x 38 mm	0° C (32° F) to 50° C (122° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.24</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Grab Test	58 mm x 38 mm	0° C (32° F) to 50° C (122° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.25</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Smooth Rubber	25 mm x 25 mm	0° C (32° F) to 50° C (122° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.26</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Line Contact Rubber Opposite (R=4.75 mm)	25 mm x 12.5 mm	0° C (32° F) to 50° C (122° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.27</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Line Contact Rubber Opposite (R=4.75 mm)	58 mm x 38 mm	0° C (32° F) to 50° C (122° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.28</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Saw-tooth Steel	150 mm x 25 mm	-40° C (-40° F) to 200° C (400° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.29</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Line Contact Rubber Opposite (R=2.5 mm)	25 mm x 25 mm	0° C (32° F) to 50° C (122° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN
<b>APG203.30</b>	Flat Face	Advantage Pneumatic 100/200, 2000	Smooth Rubber	150 mm x 25 mm	0° C (32° F) to 50° C (122° F)	0-10 mm, 0-12 mm	.2 kN, 2 kN

## Tensile Grips for Series 40 (EM) Systems

### GRIP FACES FOR ADVANTAGE SCREW GRIPS

» See *Advantage Screw Grips...page 27*

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Model	Type	Compatible Grip(s)	Profile	Dimensions	Temperature Range	Specimen Range	Force Capacity
<b>ASG104.01</b>	Flat Face	Advantage Screw Action 5000, 10000	Corrugated Steel	50 mm x 75 mm	-40° C (-40° F) to 200° C (400° F)	0 to 25 mm	5 kN, 10 kN
<b>ASG104.02</b>	Flat Face	Advantage Screw Action 5000, 10000	Serrated Steel	50 mm x 75 mm	-40° C (-40° F) to 200° C (400° F)	0 to 25 mm	5 kN, 10 kN
<b>ASG104.03</b>	Flat Face	Advantage Screw Action 5000, 10000	Saw-tooth Steel	50 mm x 75 mm	-40° C (-40° F) to 200 C (400 F)	0 to 25 mm	5 kN, 10 kN
<b>ASG104.04</b>	Flat Face	Advantage Screw Action 5000, 10000	Matte Rubber	50 mm x 75 mm	6° C (32° F) to 50° C (122° F)	0 to 25 mm	5 kN, 10 kN
<b>ASG104.05</b>	Flat Face	Advantage Screw Action 5000, 10000	Corrugated Rubber	50 mm x 75 mm	6° C (32° F) to 50° C (122° F)	0 to 25 mm	5 kN, 10 kN
<b>ASG104.06</b>	Flat Face	Advantage Screw Action 5000, 10000	Smooth Rubber	50 mm x 75 mm	6° C (32° F) to 50° C (122° F)	0 to 25 mm	5 kN, 10 kN
<b>ASG104.07</b>	Flat Face	Advantage Screw Action 5000, 10000	Steel Line Contact (R=4.75 mm)	50 mm x 75 mm	-40° C (-40° F) to 200° C (400° F)	0 to 25 mm	5 kN, 10 kN
<b>ASG104.08</b>	Flat Face	Advantage Screw Action 5000, 10000	Grab Test	50 mm x 75 mm	-40° C (-40° F) to 200° C (400° F)	0 to 25 mm	5 kN, 10 kN
<b>ASG104.09</b>	Flat Face	Advantage Screw Action 5000, 10000	Line Contact Rubber Opposite (R=4.75 mm)	50 mm x 75 mm	6° C (32° F) to 50° C (122° F)	0 to 25 mm	5 kN, 10 kN

## Tensile Grips for Series 40 (EM) Systems

### WEDGES FOR MTS FUNDAMENTAL WEDGE GRIPS

» See MTS Fundamental Wedge Grips...page 21

Model	Type	Compatible Grip(s)	Profile	Dimensions	Temperature Range	Specimen Range	Force Capacity
<b>FXSA105A.01</b>	Flat Wedge	FXSA105A, FXSA304A	Flat	40 mm x 55 mm	0° C (32° F) to 50° C (122° F)	0-7 mm	100 kN
<b>FXSA105A.02</b>	Flat Wedge	FXSA105A, FXSA304A	Flat	40 mm x 55 mm	0° C (32° F) to 50° C (122° F)	7-14 mm	100 kN
<b>FXSA105A.03</b>	Flat Wedge	FXSA105A, FXSA304A	Flat	40 mm x 55 mm	0° C (32° F) to 50° C (122° F)	14-21 mm	100 kN
<b>FXSA105A.04</b>	Vee Wedge	FXSA105A, FXSA304A	Vee	40 mm x 55 mm	0° C (32° F) to 50° C (122° F)	ø4-ø9 mm	100 kN
<b>FXSA105A.05</b>	Vee Wedge	FXSA105A, FXSA304A	Vee	40 mm x 55 mm	0° C (32° F) to 50° C (122° F)	ø9-ø14 mm	100 kN
<b>FXSA105A.06</b>	Vee Wedge	FXSA105A, FXSA304A	Vee	40 mm x 55 mm	0° C (32° F) to 50° C (122° F)	ø14-ø19 mm	100 kN
<b>FXSA305A.01 x 2</b>	Flat	FXSA305A	Flat face	50 mm x 62 mm	0° C (32° F) to 50° C (122° F)	0-8 mm	300 kN
<b>FXSA305A.02 x 2</b>	Flat	FXSA305A	Flat face	50 mm x 62 mm	0° C (32° F) to 50° C (122° F)	8-16 mm	300 kN
<b>FXSA305A.03 x 2</b>	Flat	FXSA305A	Flat face	50 mm x 62 mm	0° C (32° F) to 50° C (122° F)	16-24 mm	300 kN
<b>FXSA305A.04 x 2</b>	Flat	FXSA305A	Flat face	50 mm x 62 mm	0° C (32° F) to 50° C (122° F)	24-32 mm	300 kN
<b>FXSA305A.05 x 2</b>	Round	FXSA305A	Vee face	50 mm x 62 mm	0° C (32° F) to 50° C (122° F)	ø4-ø9 mm	300 kN
<b>FXSA305A.06 x 2</b>	Round	FXSA305A	Vee face	50 mm x 62 mm	0° C (32° F) to 50° C (122° F)	ø9-ø16 mm	300 kN
<b>FXSA305A.07 x 2</b>	Round	FXSA305A	Vee face	50 mm x 62 mm	0° C (32° F) to 50° C (122° F)	ø16-ø23 mm	300 kN
<b>FXSA305A.08 x 2</b>	Round	FXSA305A	Vee face	50 mm x 62 mm	0° C (32° F) to 50° C (122° F)	ø23-ø30 mm	300 kN
<b>FXSA104B.01 x 2</b>	Flat	FXSA104B	Flat face	35 mm x 40 mm	0° C (32° F) to 50° C (122° F)	0-7 mm	10 kN
<b>FXSA104B.02 x 2</b>	Flat	FXSA104B	Flat face	35 mm x 40 mm	0° C (32° F) to 50° C (122° F)	7-13 mm	10 kN
<b>FXSA104B.03 x 2</b>	Round	FXSA104B	Vee face	35 mm x 40 mm	0° C (32° F) to 50° C (122° F)	ø4-ø9 mm	10 kN
<b>FXSA104B.04 x 2</b>	Round	FXSA104B	Vee face	35 mm x 40 mm	0° C (32° F) to 50° C (122° F)	ø9-ø14 mm	10 kN

## Tensile Grips for Series 40 (EM) Systems

### WEDGES FOR ADVANTAGE PNEUMATIC 10,000 GRIPS

» See *Advantage Pneumatic Clamp Grips...page 26*

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Model	Type	Compatible Grip(s)	Profile	Dimensions	Temperature Range	Specimen Range	Force Capacity
<b>APG104.01</b>	Flat Wedge	Advantage Pneumatic 10,000	Saw-tooth Steel	25 mm x 38 mm	-40° C (-40° F) to 200° C (400° F)	18.8-25.9 mm	10 kN
<b>APG104.02</b>	Flat Wedge	Advantage Pneumatic 10,000	Saw-tooth Steel	25 mm x 38 mm	-40° C (-40° F) to 200° C (400° F)	0-7.1 mm	10 kN
<b>APG104.03</b>	Flat Wedge	Advantage Pneumatic 10,000	Saw-tooth Steel	25 mm x 38 mm	-40° C (-40° F) to 200° C (400° F)	7.2 - 14.4 mm	10 kN
<b>APG104.04</b>	Vee Wedge	Advantage Pneumatic 10,000	Serrated Steel	25 mm x 38 mm	-40° C (-40° F) to 200° C (400° F)	3 - 8.1/9.4 mm	10 kN
<b>APG104.05</b>	Vee Wedge	Advantage Pneumatic 10,000	Serrated Steel	25 mm x 38 mm	-40° C (-40° F) to 200° C (400° F)	8.9 - 10.9/15.2 mm	10 kN
<b>APG104.06</b>	Vee Wedge	Advantage Pneumatic 10,000	Serrated Steel	25 mm x 38 mm	-40° C (-40° F) to 200° C (400° F)	14 - 18/20.8 mm	10 kN
<b>APG104.07</b>	Vee Wedge	Advantage Pneumatic 10,000	Serrated Steel	25 mm x 38 mm	-40° C (-40° F) to 200° C (400° F)	20.1 - 22.9/27.2 mm	10 kN
<b>APG104.08</b>	Round Wedge	Advantage Pneumatic 10,000	Surfalloy Steel	25 mm x 38 mm	-40° C (-40° F) to 200° C (400° F)	15 mm	10 kN
<b>APG104.09</b>	Round Wedge	Advantage Pneumatic 10,000	Saw-tooth Steel	25 mm x 38 mm	-40° C (-40° F) to 200° C (400° F)	12.7 mm	10 kN
<b>APG104.10</b>	Flat Wedge	Advantage Pneumatic 10,000	Surfalloy Steel	25 mm x 38 mm	-40° C (-40° F) to 200° C (400° F)	0 - 7.1 mm	10 kN
<b>APG104.11</b>	Flat Wedge -water cooled	Advantage Pneumatic 10,000	Saw-tooth Steel	25 mm x 38 mm	-40° C (-40° F) to 200° C (400° F)	0 - 7.1 mm	10 kN
<b>APG104.12</b>	Flat Wedge -water cooled	Advantage Pneumatic 10,000	Surfalloy Steel	25 mm x 38 mm	-40° C (-40° F) to 200° C (400° F)	0 - 7.1 mm	10 kN
<b>APG104.13</b>	Flat Wedge	Advantage Pneumatic 10,000	Saw-tooth Steel	50 mm x 38 mm	-40° C (-40° F) to 200° C (400° F)	0 - 7.1 mm	10 kN

## Tensile Grips for Series 40 (EM) Systems

### WEDGES FOR ADVANTAGE WEDGE GRIPS

» See *Advantage Wedge Grips...page 28*

Model	Type	Compatible Grip(s)	Profile	Dimensions	Temperature Range	Specimen Range	Force Capacity
<b>AWG504.01</b>	Flat Wedge	Advantage 10, 30, 50	Serrated Steel	50 mm x 25 mm	-130° C (-200° F) to 315° C (600° F)	0- 7.9 mm	50 kN
<b>AWG504.02</b>	Flat Wedge	Advantage 10, 30, 50	Serrated Steel	50 mm x 25 mm	-130° C (-200° F) to 315° C (600° F)	6- 13.2 mm	50 kN
<b>AWG504.03</b>	Vee Wedge	Advantage 10, 30, 50	Serrated Steel	50 mm x 25 mm	-130° C (-200° F) to 315° C (600° F)	3- 7.9 mm	50 kN
<b>AWG504.04</b>	Vee Wedge	Advantage 10, 30, 50	Serrated Steel	50 mm x 25 mm	-130° C (-200° F) to 315° C (600° F)	7- 12.7 mm	50 kN
<b>AWG504.05</b>	Vee Wedge	Advantage 10, 30, 50	Serrated Steel	50 mm x 25 mm	-130° C (-200° F) to 315° C (600° F)	11.5- 16 mm	50 kN
<b>AWG305.01</b>	Flat Wedge	Advantage 100, 150, 300	Serrated Steel	50 mm x 50 mm	-130° C (-200° F) to 315° C (600° F)	0- 9 mm	300 kN
<b>AWG305.02</b>	Flat Wedge	Advantage 100, 150, 300	Serrated Steel	50 mm x 50 mm	-130° C (-200° F) to 315° C (600° F)	6.4- 16 mm	300 kN
<b>AWG305.03</b>	Vee Wedge	Advantage 100, 150, 300	Serrated Steel	50 mm x 50 mm	-130° C (-200° F) to 315° C (600° F)	5- 12.5 mm	300 kN
<b>AWG305.04</b>	Vee Wedge	Advantage 100, 150, 300	Serrated Steel	50 mm x 50 mm	-130° C (-200° F) to 315° C (600° F)	12.2- 19.5 mm	300 kN
<b>AWG305.05</b>	Vee Wedge	Advantage 100, 150, 300	Serrated Steel	50 mm x 50 mm	-130° C (-200° F) to 315° C (600° F)	3.2- 7.6 mm	300 kN

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### WEDGES FOR MODEL 647 HYDRAULIC WEDGE GRIPS

» See *Model 647 Hydraulic Wedge Grips...page 29*

Model	Type	Compatible Grip(s)	Profile	Dimensions	Temperature Range	Specimen Range	Force Capacity
<b>647.10A.01</b>	Flat Wedge	647.10A	Diamond Tip	63 mm x 50 mm	-40° to 177° C (-40° to 350° F)	0- 7.6 mm	120 kN
<b>647.10A.02</b>	Flat Wedge	647.10A	Diamond Tip	63 mm x 50 mm	-40° to 177° C (-40° to 350° F)	11.7- 19.1 mm	120 kN
<b>647.10A.03</b>	Vee Wedge	647.10A	Serrated Steel	63 mm x 50 mm	-40° to 177° C (-40° to 350° F)	5.8 - 10.2/11.9 mm	120 kN
<b>647.10A.04</b>	Vee Wedge	647.10A	Serrated Steel	63 mm x 50 mm	-40° to 177° C (-40° to 350° F)	10.9 - 12.7/16.5 mm	120 kN
<b>647.02B.01</b>	Flat Wedge	647.02B	Sawtooth	25 mm x 38 mm	-40° to 177° C (-40° to 350° F)	0- 7.2 mm	31 kN
<b>647.02B.02</b>	Flat Wedge	647.02B	Sawtooth	25 mm x 38 mm	-40° to 177° C (-40° to 350° F)	7.2-14.4 mm	31 kN
<b>647.02B.03</b>	Flat Wedge	647.02B	Sawtooth	25 mm x 38 mm	-40° to 177° C (-40° to 350° F)	13.4-20.5 mm	31 kN
<b>647.02B.04</b>	Flat Wedge	647.02B	Sawtooth	25 mm x 38 mm	-40° to 177° C (-40° to 350° F)	18.8-25.9 mm	31 kN
<b>647.02B.05</b>	Vee Wedge	647.02B	Diamond Tip	25 mm x 38 mm	-40° to 177° C (-40° to 350° F)	3.0 - 8.1/ 9.4 mm	31 kN
<b>647.02B.06</b>	Vee Wedge	647.02B	Diamond Tip	25 mm x 38 mm	-40° to 177° C (-40° to 350° F)	8.9 - 10.9/15.2 mm	31 kN
<b>647.25A.01</b>	Flat Wedge	647.25A	Diamond Tip	50.8 x 88.9 mm (2 x 3.5 in)	-40° to 177° C (-40° to 350° F)	1.02 to 11.9 mm	333 kN
<b>647.25A.02</b>	Flat Wedge	647.25A	Diamond Tip	50.8 x 88.9 mm (2 x 3.5 in)	-40° to 177° C (-40° to 350° F)	6.10 to 17.0 mm	333 kN
<b>647.25A.03</b>	Flat Wedge	647.25A	Diamond Tip	50.8 x 88.9 mm (2 x 3.5 in)	-40° to 177° C (-40° to 350° F)	15.0 to 25.9 mm	333 kN
<b>647.25A.04</b>	Vee Wedge	647.25A	Serrated Steel	50.8 x 88.9 mm (2 x 3.5 in)	-40° to 177° C (-40° to 350° F)	6.4 to 13.5 mm	333 kN
<b>647.25A.05</b>	Vee Wedge	647.25A	Serrated Steel	50.8 x 88.9 mm (2 x 3.5 in)	-40° to 177° C (-40° to 350° F)	10.7 to 19.84 mm	333 kN
<b>647.25A.06</b>	Vee Wedge	647.25A	Serrated Steel	50.8 x 88.9 mm (2 x 3.5 in)	-40° to 177° C (-40° to 350° F)	16.8 to 26.2 mm	333 kN

## Tensile Grips for Series 40 (EM) Systems

### INSERTS FOR MTS FUNDAMENTAL NUT/BOLT/SHOULDER GRIPS

» See *MTS Fundamental Nut/Bolt/Shoulder Grips for Series 40 Systems...page 22*

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Model	Type	Compatible Grip(s)	Temperature Range	Specimen Range	Force Capacity
<b>FLA105B.01</b>	Bolt	FLA105B	0° C (32° F) to 50° C (122° F)	M4	100 kN
<b>FLA105B.02</b>	Bolt	FLA105B	0° C (32° F) to 50° C (122° F)	M5	100 kN
<b>FLA105B.03</b>	Bolt	FLA105B	0° C (32° F) to 50° C (122° F)	M6	100 kN
<b>FLA105B.04</b>	Bolt	FLA105B	0° C (32° F) to 50° C (122° F)	M8	100 kN
<b>FLA105B.05</b>	Bolt	FLA105B	0° C (32° F) to 50° C (122° F)	M10	100 kN
<b>FLA105B.06</b>	Bolt	FLA105B	0° C (32° F) to 50° C (122° F)	M12	100 kN
<b>FLA105B.07</b>	Nut	FLA105B	0° C (32° F) to 50° C (122° F)	M4	100 kN
<b>FLA105B.08</b>	Nut	FLA105B	0° C (32° F) to 50° C (122° F)	M5	100 kN
<b>FLA105B.09</b>	Nut	FLA105B	0° C (32° F) to 50° C (122° F)	M6	100 kN
<b>FLA105B.10</b>	Nut	FLA105B	0° C (32° F) to 50° C (122° F)	M8	100 kN
<b>FLA105B.11</b>	Nut	FLA105B	0° C (32° F) to 50° C (122° F)	M10	100 kN
<b>FLA105B.12</b>	Nut	FLA105B	0° C (32° F) to 50° C (122° F)	M12	100 kN
<b>FTA105B.01</b>	Shoulder	FTA105B	0° C (32° F) to 50° C (122° F)	Φ3 mm	100 kN
<b>FTA105B.02</b>	Shoulder	FTA105B	0° C (32° F) to 50° C (122° F)	Φ5 mm	100 kN
<b>FTA105B.03</b>	Shoulder	FTA105B	0° C (32° F) to 50° C (122° F)	Φ6 mm	100 kN
<b>FTA105B.04</b>	Shoulder	FTA105B	0° C (32° F) to 50° C (122° F)	Φ8 mm	100 kN
<b>FTA105B.05</b>	Shoulder	FTA105B	0° C (32° F) to 50° C (122° F)	Φ10 mm	100 kN

## Compression Platens for Series 40 (EM) Systems

### MTS Fundamental Steel Compression Platens

- » Value-priced, steel platens for compression testing of foam, composites, bottles, and plastic containers
- » Available in a variety of diameters with force ratings of 20 kN, 100 kN and 300 kN
- » Precision-ground, hardened surfaces enhance platen durability
- » Specimen centering grooves, anti-rotation features and integrated alignment pins enhance test accuracy and repeatability

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Model	Type	Force Rating	Weight	Specimen Range	Compatible Frames	Temperature Rating	Attachment Type	Platen Height/Width
FYA204A	Steel Platen	20 kN	0.149 kg	φ100 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-50° C (-58° F) to 150° C (302° F)	D	Height 63 mm (2.480 in)
FYA105A	Steel Platen	100 kN	2.434 kg	φ100 mm	C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-50° C (-58° F) to 150° C (302° F)	D	Height 86 mm (3.386 in) Diameter 100 mm (3.937 in)
FYA305A	Steel Platen	300 kN	4.2 kg	φ100 mm	C45.305	-50° C (-58° F) to 150° C (302° F)	E	Height 98 mm (3.86 in) Width 100 mm (3.94 in)
FYB204A	Steel Platen	20 kN	3.433 kg	φ150 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-50° C (-58° F) to 150° C (302° F)	D	Height 81 mm (3.386 in) Diameter 150 mm (5.906 in)

continued next page...

## Compression Platens for Series 40 (EM) Systems

MTS Fundamental Steel Compression Platens...continued

<b>Model</b>	<b>Type</b>	<b>Force Rating</b>	<b>Weight</b>	<b>Specimen Range</b>	<b>Compatible Frames</b>	<b>Temperature Rating</b>	<b>Attachment Type</b>	<b>Platen Height/Width</b>	
40	<b>FYB105A</b>	Steel Platen	100 kN	4.181 kg	φ150 mm	C43.104	-50° C (-58° F) to 150° C (302° F)	D	Height 86 mm (3.386 in)
						C43.304			
						C43.504			
						C44.104			
						C44.304			
	<b>FYB305A</b>	Steel Platen	300 kN	8.9 kg	φ150 mm	C45.504	-50° C (-58° F) to 150° C (302° F)	E	Diameter 100 mm (3.937 in)
						C45.105			
						C45.305			
						C45.104			
						C45.304			
40	<b>FYC204A</b>	Steel Platen	20 kN	5.305 kg	φ200 mm	C42.503	-50° C (-58° F) to 150° C (302° F)	D	Height 81 mm (3.189 in)
						C43.104			
						C43.304			
						C43.504			
						C44.104			
	<b>FYC105A</b>	Steel Platen	100 kN	6.637 kg	φ200 mm	C44.304	-50° C (-58° F) to 150° C (302° F)	D	Diameter 200 mm (7.874 in)
						C45.504			
						C45.105			
						C45.104			
						C45.305			
40	<b>FYC305A</b>	Steel Platen	300 kN	12 kg	φ200 mm	C45.104	-50° C (-58° F) to 150° C (302° F)	E	Height 125 mm (4.92 in)
						C45.304			
						C45.504			
						C45.105			
						C45.104			
	<b>FYD204A</b>	Stainless Steel Platen	20 kN	1.501 kg	φ100 mm	C44.104	-70° C (-94° F) to 350° C (662° F)	D	Height 63 mm (2.480 in)
						C44.304			
						C45.504			
						C45.105			
						C45.104			
40	<b>FYD105A</b>	Stainless Steel Platen	100 kN	5.03 kg	φ150 mm	C43.104	0° C (32° F) to 50° C (122° F)	D	Height 100 mm (3.94 in)
						C43.304			
						C43.504			
						C44.104			
						C44.304			
	<b>FYD105A</b>	Stainless Steel Platen	100 kN	5.03 kg	φ150 mm	C45.504			
						C45.105			
						C45.104			
						C45.305			
						C45.104			

## Compression Platens for Series 40 (EM) Systems

### MTS Fundamental Aluminum Compression Platens

- » Value-priced, lightweight aluminum platens for compression testing of polystyrene, rubber, composites and sintered materials and components
- » Designed for accurate testing with small load cells (1 kN and less)
- » Available in a variety of diameters with force ratings of .5 kN
- » Specimen centering grooves, anti-rotation features and integrated alignment pins enhance test accuracy and repeatability



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Model	Type	Force Rating	Weight	Specimen Range	Compatible Frames	Temperature Rating	Attachment Type	Platen Height/Width
<b>FYA502A</b>	Aluminum Platen	0.5 kN	0.280 kg	φ50 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-50° C (-58° F) to 100° C (212° F)	D	Height 63 mm (2.480 in)
<b>FYB502A</b>	Aluminum Platen	0.5 kN	0.548 kg	φ100 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-50° C (-58° F) to 100° C (212° F)	D	Height 63 mm (2.480 in) Diameter 100 mm (3.937 in)
<b>FYC502A</b>	Aluminum Platen	0.5 kN	0.966 kg	φ150 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-50° C (-58° F) to 100° C (212° F)	D	Height 63 mm (2.480 in) Diameter 150 mm (5.906 in)

## Compression Platens for Series 40 (EM) Systems

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### Bionix Stainless Steel Compression Platens

- » Value-priced, stainless steel platens suitable for compression tests of irregular biomaterials, bone, cartilage, tendons and replacement biomedical components in fluid bath environments
- » Precision-ground, hardened surfaces enhance platen durability
- » Available in a variety of diameters with force ratings of 10 kN
- » Specimen centering grooves, anti-rotation features and integrated alignment pins enhance test accuracy and repeatability
- » See *Fluid Baths for Series 40 (EM) Systems...page 51*



EnviroBath  
Optional Grip.02

Model	Type	Force Rating	Weight	Maximum Specimen Diameter	Compatible Frames	Temperature Rating	Attachment Type	Height (each from clevis center)
<b>EnviroBath Optional Grip.02</b>	Stainless Steel Platen	10 kN	681 g	φ50 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-130° C to 250° C	D	64 mm
<b>EnviroBath Optional Grip.03</b>	Stainless Steel Platen	10 kN	1820 g	φ100 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-130° C to 250° C	D	64 mm
<b>EnviroBath Optional Grip.04</b>	Stainless Steel Platen	10 kN	3725 g	φ150 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-130° C to 250° C	D	64 mm

## Compression Platens for Series 40 (EM) Systems



Compression Platen

### Model 643 Compression Platens

- » Manufactured from case-hardened steel with hard chrome plating
- » Feature spherical seats on upper grips and etched concentric rings to ensure test accuracy and repeatability
- » Available in a variety of geometries with force rating of 100 kN

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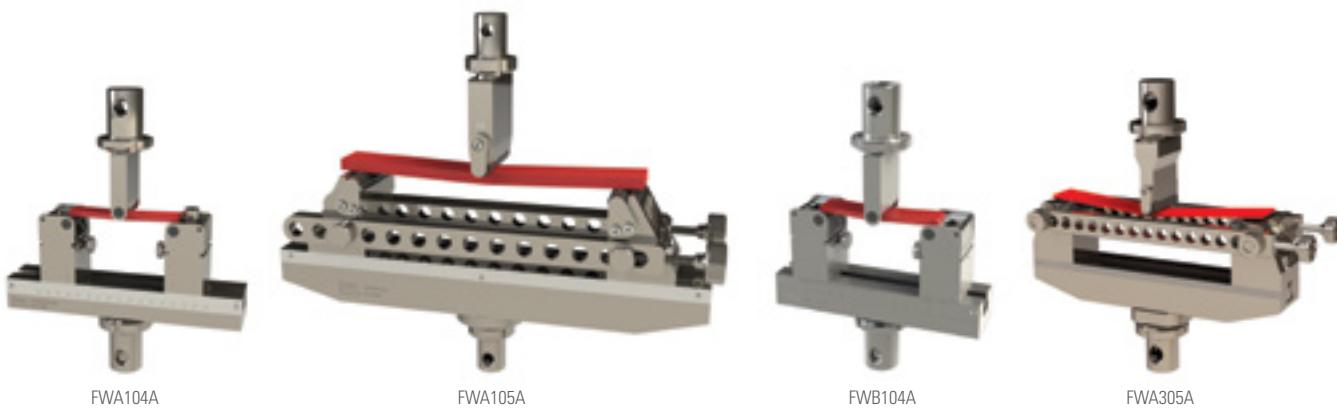
Model	Type	Force Rating	Weight	Specimen Range	Compatible Frames	Temperature Rating	Attachment Type	Platen Height/Diameter
<b>643.06A-01/-02</b>	Steel Platen	100 kN	1.4 kg (3.2 lb)	5-58 mm	C44.104 C44.304 C45.504 C45.105 C45.305	-129° C to 177° C (-200° F to 350° F)	D	63.5 mm (2.5 in)/ 58.4 mm (2.3 in)
<b>643.06A-03/-04</b>	Steel Platen	100 kN	0.8 kg (1.8 lb)	5-58 mm	C44.104 C44.304 C45.504 C45.105 C45.305	-129° C to 177° C (-200° F to 350° F)	D	36.8 mm (1.45 in)/ 58.4 mm (2.3 in)
<b>643.10A-01/-02</b>	Steel Platen	100 kN	3.9 kg (8.6 lb)	5-102 mm	C44.104 C44.304 C45.504 C45.105 C45.305	-129° C to 177° C (-200° F to 350° F)	D	82.8 mm (3.26 in)/ 101.6 mm (4 in)
<b>643.10A-03/-04</b>	Steel Platen	100 kN	3.1 kg (6.8 lb)	5-102 mm	C44.104 C44.304 C45.504 C45.105 C45.305	-129° C to 177° C (-200° F to 350° F)	D	53.8 mm (2.12 in)/ 101.6 mm (4 in)
<b>643.15A-01/-02</b>	Steel Platen	100 kN	11.5 kg (25.4 lb)	5-152 mm	C44.104 C44.304 C45.504 C45.105 C45.305	-129° C to 177° C (-200° F to 350° F)	D	115.1 mm (4.53 in)/ 152.4 mm (6 in)
<b>643.15A-03/-04</b>	Steel Platen	100 kN	3.8 kg (8.4 lb)	5-152 mm	C44.104 C44.304 C45.504 C45.105 C45.305	-129° C to 177° C (-200° F to 350° F)	D	57.2 mm (2.25 in)/ 152.4 mm (6 in)
<b>643.20A-01/-02</b>	Steel Platen	100 kN	4.5 kg (10.0 lb)	5-203 mm	C44.104 C44.304 C45.504 C45.105 C45.305	-129° C to 177° C (-200° F to 350° F)	D	151.1 mm (5.95 in)/ 203.2 mm (8 in)
<b>643.20A-03/-04</b>	Steel Platen	100 kN	3.8 kg (8.4 lb)	5-203 mm	C44.104 C44.304 C45.504 C45.105 C45.305	-129° C to 177° C (-200° F to 350° F)	D	69.9 mm (2.75 in)/ 203.2 mm (8 in)
<b>643.30A-01/-02</b>	Steel Platen	100 kN	92.5 kg (203.9 lb)	5-305 mm	C44.104 C44.304 C45.504 C45.105 C45.305	-129° C to 177° C (-200° F to 350° F)	D	215.9 mm (8.5 in)/ 304.8 mm (12 in)
<b>643.30A-03/-04</b>	Steel Platen	100 kN	61.6 kg (135.9 lb)	5-305 mm	C44.104 C44.304 C45.504 C45.105	-129° C to 177° C (-200° F to 350° F)	D	101.6 mm (4 in)/ 304.8 mm (12 in)

## Bend Fixtures for Series 40 (EM) Systems

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### MTS Fundamental 3-Point Bend Fixtures

- » Value-priced fixtures for a wide range of flexural (bend) tests on metals composites, plastics and other materials
- » Available in a range sizes with force capacities of 10 kN, 100 kN and 300 kN
- » Flexible configurations provide either a region of constant stress or a line of maximum stress
- » Precision machined rollers are made from corrosion-resistant hardened steel
- » Adjustable spans feature metric scales



Model	Type	Force Rating	Specimen Width	Upper Roller Diameter (Loading Nose Radius)	Lower Roller Diameter (Support Rod Radius)	Support Span	Compatible Frames	Temperature Rating
<b>FWA104A</b>	3 Point Flexure	10 kN	40 mm	5, 2 mm	5 mm, 2 mm	40-160 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-50° C (-58° F) to 150° C (302° F)
<b>FWA105A</b>	3 Point Flexure	100 kN	80 mm	10 mm	10 mm	30-360 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-50° C (-58° F) to 150° C (302° F)
<b>FWA305A</b>	3 Point Flexure	300 kN	90 mm	15 mm	15 mm	30-340 mm	C45.305	-50° C (-58° F) to 150° C (302° F)
<b>FWB104A</b>	3 Point Flexure	10 kN	40 mm	5, 2 mm	5 mm, 2 mm	40-160 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-70° C (-94° F) to 350° C (662° F)

## Bend Fixtures for Series 40 (EM) Systems

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### Model 642 Three & Four-Point Bend Fixtures

- » Modular design accommodates 3 and 4-point configurations for a wide range of flexural (bend) testing of metals, composites, plastics and other materials
- » Available in a range sizes with force capacities of 2.89, 10 and 100 kN
- » Flexible configurations provide either a region of constant stress or a line of maximum stress
- » Precision machined rollers are made from corrosion-resistant hardened steel
- » Adjustable spans feature English and metric scales
- » See EM Bend Fixture Rollers...page 46



642.001A-02



642.01-02



642.10A-02

Model	Type	Force Rating	Specimen Width	Upper Roller Diameter (Loading Nose Radius)	Lower Roller Diameter (Support Rod Radius)	Support Span	Compatible Frames	Temperature Rating
<b>642.001A-02</b>	3& 4 Point Flexure	2.89 kN	25 mm	1, 2, 3, 4, 5 mm	1, 2, 3, 4, 5 mm	14-60 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-129° C (-200° F) to 150° C (300° F)
<b>642.01-02</b>	3& 4 Point Flexure	10 kN	50 mm	See EM Bend Fixture Rollers	See EM Bend Fixture Rollers	24-152 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-129° C (-200° F) to 150° C (300° F)
<b>642.10A-02</b>	3& 4 Point Flexure	100 kN	75 mm	See EM Bend Fixture Rollers	See EM Bend Fixture Rollers	38-305 mm	C42.503 C43.104 C43.304 C43.504 C44.104 C44.304 C45.504 C45.105	-129° C (-200° F) to 177° C (350° F)
<b>642.25B-02</b>	3 & 4 Point Flexure	300 kN	127 mm	See EM Bend Fixture Rollers	See EM Bend Fixture Rollers	79-610 mm	C45.305	-129° C (-200° F) to 177° C (350° F)

## Bend Fixtures for Series 40 (EM) Systems

### ROLLERS FOR MODEL 642 BEND FIXTURES

» See Model 642 Three & Four-Point Bend Fixtures...page 45

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Model	Compatible Fixtures	Roller Diameter	Force Rating
642.01.01	642.01-02	φ5 mm	10 kN
642.01.02	642.01-02	φ10 mm	10 kN
642.01.03	642.01-02	φ25 in	10 kN
642.01.04	642.01-02	φ.5 in	10 kN
642.10.01	642.10A-02	φ5 mm	100 kN
642.10.02	642.10A-02	φ10 mm	100 kN
642.10.03	642.10A-02	φ15 mm	100 kN
642.10.04	642.10A-02	φ20 mm	100 kN
642.10.05	642.10A-02	φ25 mm	100 kN
642.10.06	642.10A-02	φ.25 in	100 kN
642.10.07	642.10A-02	φ.375 in	100 kN
642.10.08	642.10A-02	φ.5 in	100 kN
642.10.09	642.10A-02	φ.75 in	100 kN
642.10.10	642.10A-02	φ1 in	100 kN
642.25.01	642.25B-02	φ20 mm	300 kN
642.25.02	642.25B-02	φ30 mm	300 kN
642.25.03	642.25B-02	φ40 mm	300 kN
642.25.04	642.25B-02	φ50 mm	300 kN
642.25.05	642.25B-02	φ0.75 in	300 kN
642.25.06	642.25B-02	φ1.00 in	300 kN
642.25.07	642.25B-02	φ1.25 in	300 kN
642.25.08	642.25B-02	φ1.50 in	300 kN
642.25.09	642.25B-02	φ1.75 in	300 kN
642.25.10	642.25B-02	φ2.00 in	300 kN

### MTS Fundamental Universal Joint

» Anti-rotation features and integrated alignment pins enhance test accuracy and repeatability



Universal Joint

Model	Type	Force Capacity	Weight	Compatible Frames	Temperature Rating	Attachment Type	Grip Height/Diameter
FWX105	Universal Joint	100 kN	4 kg (8.8 lb)	All	0° C (32° F) to 50° C (122° F)	D	139 mm (5.5 in)/ φ84 mm (3.4 in)

## Environmental Simulation Tools

### Model 653 Furnaces for Series 40 (EM) Systems

- » Enables testing from 100° C to 1400° C with single or multiple-zone heating
- » Ideal for high-temperature tension, compression and bend testing of metals, composites and ceramics
- » Well-suited for high-temperature tests requiring lower thermal gradient
- » Control zones with multiple heating elements facilitate precise control of temperatures and heated areas
- » Center-split design simplifies specimen and fixture access
- » See Pull Rods for Model 653 Furnaces...page 47
- » See Controllers for Model 653 Furnaces...page 48



Model 653 Furnace

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Model	Temperature Range	Heating Levels	Hot Zone Dimensions (W x D x H)	Overall Height	Compatible Frames
<b>653.01</b>	100 to 1400° C	1	50.0 mm; 50.0 mm; 19.0 mm	55.0 mm	C44.104/104E C44.304/304E C45.504/504E C45.105/105E C45.305/305E
<b>653.02</b>	100 to 1400° C	2	50.0 mm; 50.0 mm; 50.0 mm	85.0 mm	C44.104/104E C44.304/304E C45.504/504E C45.105/105E C45.305/305E
<b>653.03</b>	100 to 1400° C	2	62.5 mm; 62.5 mm; 90.0 mm	126.0 mm	C44.104/104E C44.304/304E C45.504/504E C45.105/105E C45.305/305E
<b>653.04</b>	100 to 1400° C	3	62.5 mm; 62.5 mm; 185.0 mm	220.0 mm	C44.104/104E C44.304/304E C45.504/504E C45.105/105E C45.305/305E

### PULL RODS FOR MODEL 653 FURNACES

- » See MTS Fundamental Furnaces...page 48

Model	Temperature Rating	Load Capacity	Rod Lengths	Specimen Adapter
<b>FHA000</b>	1050° C	80 kN	341 mm (x2)	M20 Thread
<b>FHA010</b>	1050° C	80 kN	345 mm (x2)	M24 Thread
<b>FHA110</b>	1050° C	80 kN	108 mm (x2)	M16 Thread
<b>FHA120</b>	1050° C	80 kN	126 mm (x2)	M12 Thread
<b>FHA210</b>	1050° C	80 kN	96 mm (x2)	1-4 mm Flat
<b>FHA220</b>	1050° C	80 kN	96 mm (x2)	4-8 mm Flat

## Environmental Simulation Tools

### CONTROLLERS FOR MODEL 653 FURNACES

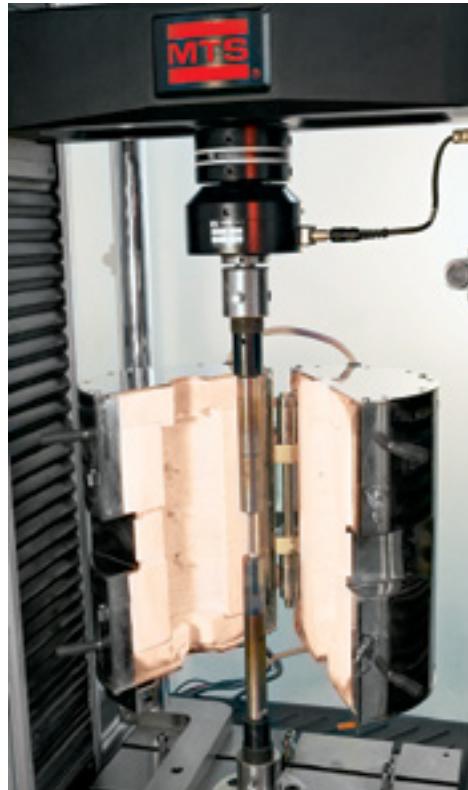
» See Model 653 Furnaces for Series 40 (EM) Systems...page 47

Model	Type	Temperature Rating	Voltage
409.83-01	Single-zone controller	1400° C	230 V
409.83-02	Dual-zone controller	1400° C	230 V
409.83-03	3-zone controller	1400° C	230 V
409.83.01	Controller stand	—	—
409.83.02	Furnace/extensometer mounting stand	—	—
409.83.03	Furnace/ extensometer protective case	—	—

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### MTS Fundamental Furnaces

- » Value-priced furnace for testing from 300° C to 1050° C with single -zone heating
- » Ideal for high-temperature tension and compression
- » Center-split, clam shell design simplifies specimen and fixture access
- » See Furnace Options



MTS Fundamental Furnace

Model	Temperature Rating	Compatible Frames	Heating Zones	Hot Zone Dimensions (φ x H)	Overall Height
FGW900	300-1050° C	C45.504/504E C45.105/105E C45.305/305E	1	108 mm x 300 mm	420 mm

## Environmental Simulation Tools

### Advantage Environmental Chambers for Series 40 Systems

- » Increase range of temperatures available for materials testing, enabling testing at controlled temperatures from -129° C to 315° C
- » Ideal for research, quality control and production testing of elastomeric components, tire cords, plastics, composites, laminates, etc.
- » Enable testing at a constant temperature with very little gradient across the specimen
- » Compatible with video or laser extensometers
- » See *Extensions Rods for Advantage Environmental Chambers...page 50*



AEC Tall

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Model	Temperature Rating	Compatible Frames	Internal Dimensions (W x D x H)	External Dimensions (W x D x H)	Cooling Mechanism	U-Plug (Y/N)
<b>AEC 10x10x24</b>	-129 to 315° C	C43.104/104E	254 mm	400 mm	LN2	Y
		C43.304/304E	254 mm	711 mm		
		C43.504/504E	610 mm	864 mm		
		C44.104/104E				
		C44.304/304E				
<b>AEC 14x17x24</b>	-129 to 315° C	C45.504/504E	356 mm	533 mm	LN2	Y
		C45.105/105E	432 mm	889 mm		
		C45.305/305E	610 mm	864 mm		
<b>AEC 10x10x32</b>	-129 to 315° C	C43.104E	254 mm	400 mm	LN2	Y
		C43.304E	254 mm	711 mm		
		C43.504E	813 mm	1067 mm		
		C44.104E				
		C44.304E				
<b>AEC 14x17x32</b>	-129 to 315° C	C45.504E	356 mm	533 mm	LN2	Y
		C45.105E	432 mm	889 mm		
		C45.305E	813 mm	1067 mm		

## Environmental Simulation Tools

### EXTENSION RODS FOR ADVANTAGE ENVIRONMENTAL CHAMBERS

» See MTS Fundamental Environmental Chambers...page 50

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Model	Temperature Rating	Load Capacity	Lengths
<b>Type C</b>	-130 to 315° C (-200 to 600° F)	.2 kN	250 mm (9.8 in) 200 mm (7.8 in) 150 mm (5.9 in) 125 mm (4.9 in) 125 mm (4.9 in) 100 mm (3.9 in)
<b>Type D</b>	-130 to 315° C (-200 to 600° F)	150 kN	250 mm (9.8 in) 200 mm (7.8 in) 150 mm (5.9 in) 125 mm (4.9 in) 100 mm (3.9 in)
<b>F007003</b>	-70 to 350° C	100 kN	100 mm (3.9 in) 125 mm (4.9 in) 150 mm (5.9 in) 200 mm (7.8 in) 250 mm (9.8 in) 300 mm (11.7 in)

### MTS Fundamental Environmental Chambers

- » Value-priced chamber for enabling testing at controlled temperatures from -70° C to 350° C
- » Ideal for research, quality control and production testing of elastomeric components, tire cords, plastics, composites, laminates, etc.
- » Compatible with video or laser extensometers



MTS Fundamental Environmental Chambers

Model	Temperature Rating	Compatible Frames	Internal Dimensions (W x D x H)	External Dimensions (W x D x H)	Cooling Mechanism	U-Plug (Y/N)
<b>FEC 1200</b>	-70 to 350° C (-94 to 662° F)	C43.104/104E C43.304/304E C44.104/104E C44.304/304E	200 x 195 x 600 mm	360 x 1055 x 848 mm	LN2	Y
<b>FEC 1300</b>	-70 to 350° C (-94 to 662° F)	C45.504/504E C45.105/105E C45.305/305E	300 x 250 x 600 mm	460 x 1055 x 853 mm	LN2	Y

## Environmental Simulation Tools

### Fluid Baths for Series 40 (EM) Systems

- » Enables mechanical testing of medical device and biomaterial specimens in fluids heated to body temperatures
- » See Fluid Bath Options...page 51
- » Available in 1, 6 and 10 liter volumes
- » See Bionix Bollard Grips...page 22
- » Supports saline and protein-based fluids
- » See Bionix Roller Grips...page 23
- » Highly reliable temperature control system
- » See Bionix Scissors Grips...page 24
- » Compatible with video or laser extensometers
- » See Bionix Vise Grips...page 25
- » Leak-proof access panels enable easy change out of accessories and specimens
- » See Bionix Stainless Steel Compression Platens...page 42
- » Easy disassembly simplifies cleaning and regular maintenance



Bionix EnviroBath 1

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Model	Volume	Compatible Frames	Internal Dimensions (H x W x D)	External Dimensions (H x W x D)	Temperature Rating
<b>Bionix EnviroBath 1</b>	1 liter	C42.503/503E C43.104/104E C43.304/304E C43.504/504E C44.104/104E C44.304/304E C45.504/504E C45.105/105E	200 mm; 100 mm; 56 mm	295 mm; 180 mm; 95 mm	5° C above ambient to 40° C
<b>Bionix EnviroBath 6</b>	6 liter	C42.503E C43.104/104E C43.304/304E C43.504/504E C44.104/104E C44.304/304E C45.504/504E C45.105/105E	480 mm; 130 mm; 100 mm	575 mm; 205 mm; 140 mm	5° C above ambient to 40° C
<b>Bionix EnviroBath 10</b>	10 liter	C42.503E C43.104/104E C43.304/304E C43.504/504E C44.104/104E C44.304/304E C45.504/504E C45.105/105E	305 mm; 215 mm; 150 mm	395 mm; 295 mm; 190 mm	5° C above ambient to 40° C

### FLUID BATH OPTIONS:

Model	Type
<b>EnviroBath Controller</b>	EnviroBath 1 Circulator (240 V AC)
<b>EnviroBath Controller</b>	EnviroBath 6 and 10 Circulator (240 V AC)
<b>EnviroBath Controller</b>	EnviroBath miscellaneous required tubing and fittings
<b>EnviroBath Option</b>	EnviroBath 1 Lid
<b>EnviroBath Option</b>	EnviroBath 6 and 10 Lid
<b>EnviroBath Option</b>	230 V European - Schuko Plug
<b>EnviroBath Option</b>	230 V European - Locking Plug
<b>EnviroBath Option</b>	EnviroBath 6 Spray
<b>EnviroBath Option</b>	EnviroBath 10 Spray
<b>EnviroBath Option</b>	EnviroBath 1 - Protein Fluid Serum Distribution Assembly
<b>EnviroBath Option</b>	EnviroBath 6 and 10 - Protein Fluid Serum Distribution Assembly

## Spares Kits

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Model	Description	Compatible Frames
<b>C42.503</b>	This kit includes certain switches, bellows, all belts, clevis pins and tools.	C42.503/503E
<b>C43.104</b>	This kit includes certain switches, bellows, all belts, clevis pins and tools.	C43.104/104E
<b>C43.304</b>	This kit includes certain switches, bellows, all belts, clevis pins and tools.	C43.304/304E
<b>C43.504</b>	This kit includes certain switches, bellows, all belts, clevis pins and tools.	C43.504/504E
<b>C44.104</b>	This kit includes certain switches, bellows, all belts, clevis pins and tools.	C44.104/104E
<b>C44.304</b>	This kit includes certain switches, bellows, all belts, clevis pins and tools.	C44.304/304E
<b>C45.504</b>	This kit includes certain switches, bellows, all belts, clevis pins and tools.	C45.504/504E
<b>C45.105</b>	This kit includes certain switches, bellows, all belts, clevis pins and tools.	C45.105/105E
<b>C45.305</b>	This kit includes certain switches, bellows, all belts, clevis pins and tools.	C45.305/305E

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